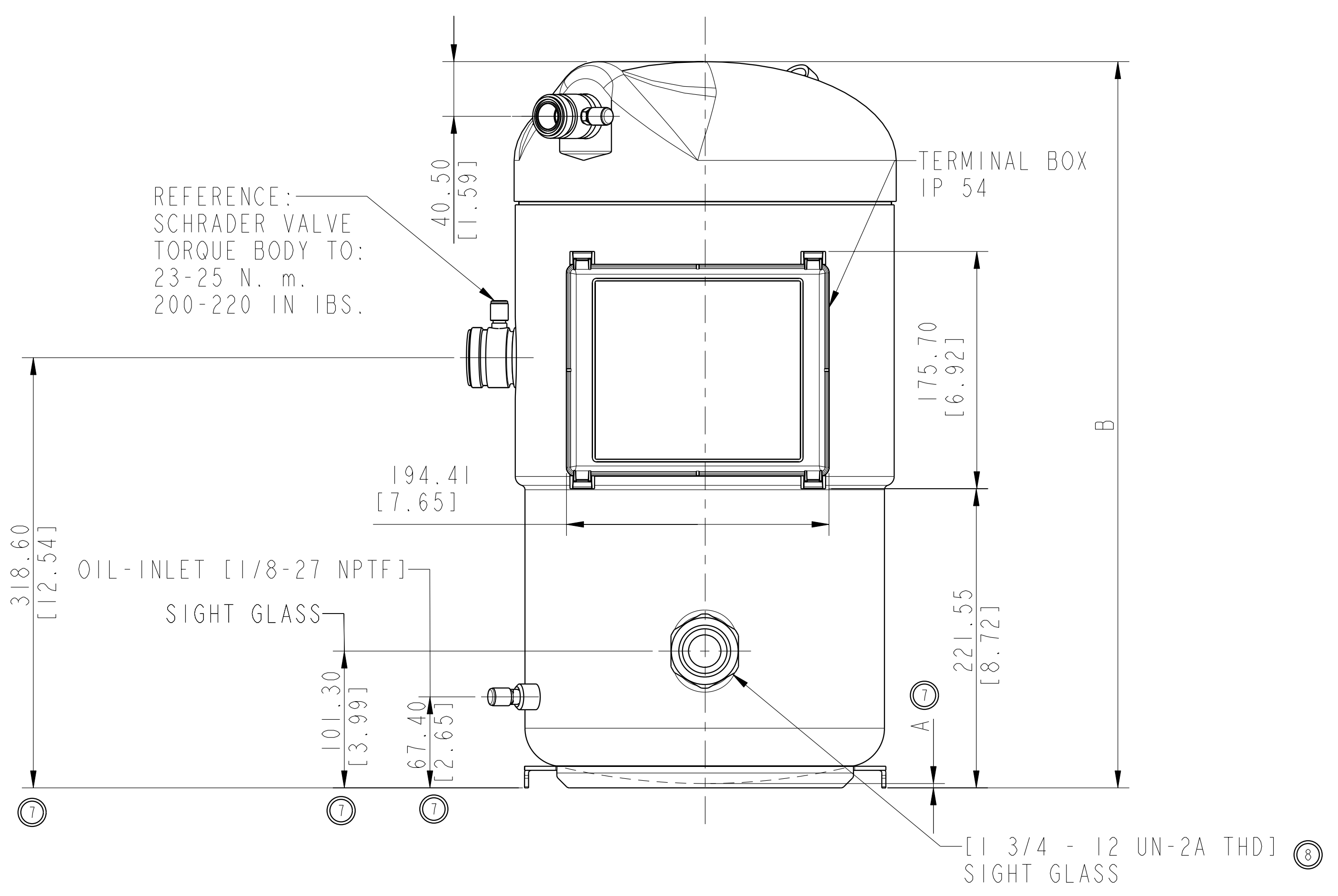


PART NO	MODEL NO	A	B
497-3535-00	ZB56/75	3.30 [0.14]	537.84 [21.17]
497-3535-01	ZB92	3.20 [0.13]	545.43 [21.47]

SPECIFICATIONS	
ES NO.	DESCRIPTION
ES22-122	PACKAGING
ES81-159	CLEANLINESS
ES81-250	IDENTIFICATION
ES92-155	CONVERSION-METRIC
ES92-167	REGULATORY COMPLIANCE



DUE TO ACCUMULATED ASSEMBLY TOLERANCES THE LISTED COMPONENTS MAY VARY FROM THE MOUNTING HOLES AS TABULATED

SUCTION FITTING	±3.0 [0.12]
DISCHARGE FITTING	±3.0 [0.12]
LIQUID INJECTION	±3.0 [0.12]



INTERPRET PER ASME Y14.5M-1994 AND EMERSON CLIMATE TECHNOLOGIES, INC. DESIGN STANDARDS DS2002 DO NOT SCALE DRAWING

THIRD ANGLE PROJECTION

CRITICAL PRODUCT CHARACTERISTIC

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE MILLIMETER OR (INCH) TOLERANCES:

1-PLACE ± 0.4
2-PLACE ± 0.15
ANGULAR ± 0.5°

ENG NOTICE NO.	REV. NO.	REVISIONS	DATE	BY	CHKD	APPR
ECN005286	8	CHANGED SIGHT GLASS & REVIEWED DIM	03-22-12	JS	MD	VC
32-0308-008	7	REFERENCE, TABLE UPDATED & CHANGE FORMAT + ADD ES	03-05-08	JB	NM	VC
32-1103-025	6	REDRAWN AND REVISED	05-18-04	G1K	SBM	CHK
32-0998-060	0	RELEASED	09-29-98	PMM	SBM	CHK

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MATERIAL SPECIFICATION	DRAWN BY	SUPERSEDES DWG. NO. / REV. NO.
N/A	OTL	497-3535-00 / 5

TITLE	DRAWING NUMBER	SHEET 1 OF 1	DWG
REF DWG-WELD COMP ASSM	497-3535-00	4	SIZE

UNCONTROLLED - DO NOT MODIFY

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