

SERVICE MANUAL

# FOCUS PLUS SERIES

ASH-09BIF2, ASH-13BIF2  
ASH-18BIF2, ASH-24BIF2



“Original instructions”

**IMPORTANT NOTE:**

Read this manual carefully before installing or operating your new air conditioning unit. Make sure to save this manual for future reference.

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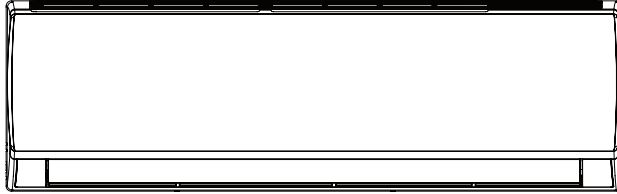
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# Part I : Technical Information

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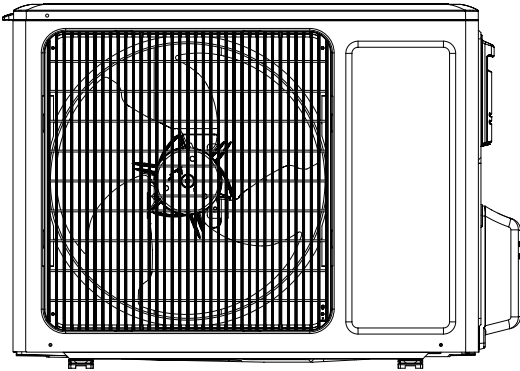
## 1. Summary

### Indoor Unit

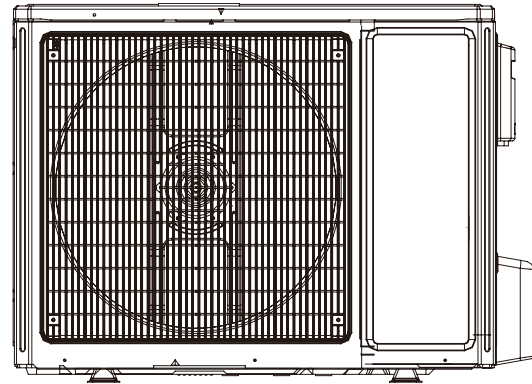


### Outdoor Unit

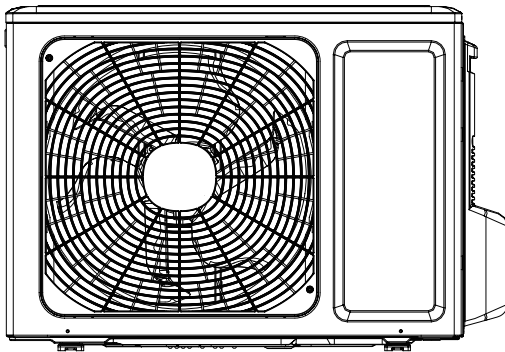
ASH-13BIF2



ASH-18BIF2  
ASH-24BIF2



ASH-09BIF2



### Remote Controller

YAC1FB9(WiFi)



## 2. Specifications

### 2.1 Specification Sheet

Model			ASH-09BIF2
Product Code			CB470002700
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode			Outdoor
Cooling Capacity(Min~Max)		W	2700(450~3500)
Heating Capacity(Min~Max)		W	2800(450~4200)
Cooling Power Input(Min~Max)		W	820(90~1400)
Heating Power Input(Min~Max)		W	755(160~1500)
Cooling Current Input		A	3.8
Heating Current Input		A	3.5
Rated Input		W	1500
Rated Current		A	3.8
Air Flow Volume(SS/H/MH/M/ML/L/SL)		m <sup>3</sup> /h	660/590/540/490/450/420/390
Dehumidifying Volume		L/h	0.8
EER		W/W	3.29
COP		W/W	3.71
SEER			6.8
SCOP(Average/Warmer/Colder)			4/5.1/3.2
HSPF			/
Application Area		m <sup>2</sup>	12-18
Indoor Unit	Indoor Unit Model		ASH-09BIF2
	Indoor Unit Product Code		CB470N02700
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)		mm Φ98X580
	Cooling Speed(SS/H/MH/M/ML/L/SL)		r/min 1350/1200/1120/1050/920/800/750
	Heating Speed(SS/H/MH/M/ML/L/SL)		r/min 1300/1200/1120/1050/950/850/800
	Fan Motor Power Output		W 20
	Fan Motor RLA		A 0.215
	Fan Motor Capacitor		μF 1
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter		mm Φ5
	Evaporator Row-fin Gap		mm 2-1.4
	Evaporator Coil Length(LXDXW)		mm 584X22.8X266.7
	Swing Motor Model		MP24AA/MP24HF
	Swing Motor Power Output		W 1.5/1.5
	Fuse Current		A 3.15
	Sound Pressure Level(SS/H/MH/M/ML/L/SL)		dB (A) 41/37/35/32/29/26/24
	Sound Power Level(SS/H/MH/M/ML/L/SL)		dB (A) 55/48/46/44/40/37/35
	Dimension(WXHXD)		mm 790X275X200
	Dimension of Carton Box(LXWXH)		mm 863X268X352
Dimension of Package(LXWXH)		mm 866X271X367	
Net Weight		kg 9	
Gross Weight		kg 11	

Outdoor Unit	Model of Outdoor Unit		ASH-09BIF2
	Product Code of Outdoor Unit		CB419W15801
	Compressor Manufacturer/Trademark		ZHUHAI LANDA COMPRESSOR CO., LTD
	Compressor Model		QXF-A079zE190A
	Compressor Oil		FW68DA
	Compressor Type		Rotary
	L.R.A.	A	/
	Compressor RLA	A	4.6
	Compressor Power Input	W	790
	Overload Protector		HPC115/95U1/KSD115°C
	Throttling Method		Capillary
	Operation temp	°C	16~30
	Ambient temp (cooling)	°C	-15~43
	Ambient temp (heating)	°C	-22~24
	Condenser Form		Aluminum Fin-copper Tube
	Pipe Diameter	mm	Φ7
	Rows-fin Gap	mm	1-1.4
	Coil Length (LXDXW)	mm	710X19.05X508
	Fan Motor Speed	rpm	900
	Output of Fan Motor	W	30
	Fan Motor RLA	A	0.36
	Fan Motor Capacitor	μF	/
	Air Flow Volume of Outdoor Unit	m <sup>3</sup> /h	1600
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ400
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level (H/M/L)	dB (A)	50/-/-
Sound Power Level (H/M/L)	dB (A)	59/-/-	
Dimension (WXHXD)	mm	782X540X320	
Dimension of Carton Box (LXWXH)	mm	820X355X580	
Dimension of Package (LXWXH)	mm	823X358X595	
Net Weight	kg	27.5	
Gross Weight	kg	30	
Refrigerant		R32	
Refrigerant Charge	kg	0.55	
Connection Pipe	Length	m	5
	Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	mm	Φ6
	Outer Diameter Gas Pipe	mm	Φ9.52
	Max Distance Height	m	10
	Max Distance Length	m	15
	Note: The connection pipe applies metric diameter.		

The above data is subject to change without notice; please refer to the nameplate of the unit.

Parameter	Unit	Value	
Model		ASH-13BIF2	
Product Code		CB470002900	
Power Supply	Rated Voltage	V~	220-240
	Rated Frequency	Hz	50
	Phases		1
Power Supply Mode		Outdoor	
Cooling Capacity	W	3500	
Heating Capacity	W	3670	
Cooling Power Input	W	1085	
Heating Power Input	W	990	
Cooling Current Input	A	5.0	
Heating Current Input	A	4.5	
Rated Input	W	1500	
Rated Current	A	5.0	
Air Flow Volume(SS/H/MH/M/ML/L/SL)	m <sup>3</sup> /h	680/620/560/490/450/420/390	
Dehumidifying Volume	L/h	1.4	
EER	W/W	3.23	
COP	W/W	3.71	
SEER	W/W	7	
SCOP(Average/Warmer/Colder)	W/W	4/5.1/3.3	
Application Area	m <sup>2</sup>	16-24	
Indoor Unit	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ98X633.5
	Cooling Speed(SS/H/MH/M/ML/L/SL)	r/min	1350/1200/1100/1000/920/850/800
	Heating Speed(SS/H/MH/M/ML/L/SL)	r/min	1300/1200/1120/1050/980/900/850
	Fan Motor Power Output	W	20
	Fan Motor RLA	A	0.31
	Fan Motor Capacitor	μF	1.5
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ5
	Evaporator Row-fin Gap	mm	2-1.5
	Evaporator Coil Length (LXDXW)	mm	635X22.8X306.3
	Swing Motor Model		MP24BA/MP24EB
	Swing Motor Power Output	W	1.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level(SS/H/MH/M/ML/L/SL)	dB (A)	42/38/35/32/30/28/26
	Sound Power Level(SS/H/MH/M/ML/L/SL)	dB (A)	57/50/47/44/42/40/38
	Dimension (WXHXD)	mm	845X289X209
	Dimension of Carton Box (LXWXH)	mm	918X278/364
	Dimension of Package(LXWXH)	mm	931X281X379
	Net Weight	kg	10.5
Gross Weight	kg	12.5	



Outdoor Unit	Outdoor Unit Model		ASH-13BIF2
	Outdoor Unit Product Code		CB419W15501
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO.,LTD
	Compressor Model		QXF-A102zE190B
	Compressor Oil		FW68DA
	Compressor Type		Rotary
	Compressor LRA.	A	/
	Compressor RLA	A	4.6
	Compressor Power Input	W	1023
	Compressor Overload Protector		HPC115/95U1/KSD115°C
	Throttling Method		Electron expansion valve
	Set Temperature Range	°C	16~30
	Cooling Operation Ambient Temperature Range	°C	-15~43
	Heating Operation Ambient Temperature Range	°C	-22~24
	Condenser Form		Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm	Φ7.94
	Condenser Rows-fin Gap	mm	1-1.4
	Condenser Coil Length (LXDXW)	mm	731X19.05X550
	Fan Motor Speed	rpm	900
	Fan Motor Power Output	W	30
	Fan Motor RLA	A	0.36
	Fan Motor Capacitor	μF	/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h	2200
	Fan Type		Axial-flow
	Fan Diameter	mm	Φ438
	Defrosting Method		Automatic Defrosting
	Climate Type		T1
	Isolation		I
	Moisture Protection		IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa	2.5
	Sound Pressure Level (H/M/L)	dB (A)	52/-/-
Sound Power Level (H/M/L)	dB (A)	62/-/-	
Dimension(WXHxD)	mm	848X596X320	
Dimension of Carton Box (LXWXH)	mm	878X360X630	
Dimension of Package(LXWXH)	mm	881X363X645	
Net Weight	kg	31	
Gross Weight	kg	34	
Refrigerant		R32	
Refrigerant Charge	kg	0.7	
Connection Pipe	Connection Pipe Length	m	5
	Connection Pipe Gas Additional Charge	g/m	16
	Outer Diameter Liquid Pipe	mm	Φ6
	Outer Diameter Gas Pipe	mm	Φ9.52
	Max Distance Height	m	10
	Max Distance Length	m	20
Note: The connection pipe applies metric diameter.			

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Parameter	Unit	Value	
Model		ASH-18BIF2	
Product Code		CB419015600	
Power Supply	Rated Voltage	V~ 220-240	
	Rated Frequency	Hz 50	
	Phases	1	
Power Supply Mode		Outdoor	
Cooling Capacity	W	5200	
Heating Capacity	W	5300	
Cooling Power Input	W	1528	
Heating Power Input	W	1410	
Cooling Current Input	A	6.78	
Heating Current Input	A	6.26	
Rated Input	W	2600	
Rated Current	A	6.78	
Air Flow Volume(SH/H/MH/M/ML/L/SL)	m <sup>3</sup> /h	660/590/540/490/450/420/390	
Dehumidifying Volume	L/h	1.8	
EER	W/W	3.40	
COP	W/W	3.76	
SEER	W/W	7	
SCOP(Average/Warmer/Colder)	W/W	/	
Application Area	m <sup>2</sup>	23-34	
Indoor Unit	Indoor Unit Model		ASH-18BIF2
	Fan Type		Cross-flow
	Fan Diameter Length(DXL)	mm	Φ106X706
	Cooling Speed(SH/H/M/L/SL)	r/min	1230/1150/1080/980/900/850/800
	Heating Speed(SH/H/M/L/SL)	r/min	1350/1250/1150/1050/980/900/850
	Fan Motor Power Output	W	35
	Fan Motor RLA	A	0.35
	Fan Motor Capacitor	μF	2.5
	Evaporator Form		Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm	Φ7
	Evaporator Row-fin Gap	mm	2-1.4
	Evaporator Coil Length (LXDXW)	mm	715X25.4X304.8
	Swing Motor Model		MP35CJ/MP24HF
	Swing Motor Power Output	W	2.5/1.5
	Fuse Current	A	3.15
	Sound Pressure Level(SH/H/MH/M/ML/L/SL)	dB (A)	45/43/41/38/35/34/31
	Sound Power Level(SH/H/MH/M/ML/L/SL)	dB (A)	55/53/51/48/45/44/41
	Dimension (WXHXD)	mm	970X300X224
	Dimension of Carton Box (LXWXH)	mm	1038X380X305
	Dimension of Package(LXWXH)	mm	1041X383X320
Net Weight	kg	13.5	
Gross Weight	kg	16.5	

Outdoor Unit	Outdoor Unit Model		ASH-18BIF2	
	Outdoor Unit Product Code		CB419W15600	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO.,LTD	
	Compressor Model		QXF-B141ZF030F	
	Compressor Oil		FW68DA or equivalent	
	Compressor Type		Rotary	
	Compressor LRA.	A		25
	Compressor RLA	A		6.5
	Compressor Power Input	W		1410
	Compressor Overload Protector			HPC115/95U1 KSD115°C
	Throttling Method			Electron expansion valve
	Set Temperature Range	°C		16~30
	Cooling Operation Ambient Temperature Range	°C		-15~43
	Heating Operation Ambient Temperature Range	°C		-22~24
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		851X38.1X660
	Fan Motor Speed	rpm		800
	Fan Motor Power Output	W		60
	Fan Motor RLA	A		0.4
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h		3200
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ520
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level (H/M/L)	dB (A)		57/-/-
	Sound Power Level (H/M/L)	dB (A)		64/-/-
Dimension(WXHXD)	mm		963X700X396	
Dimension of Carton Box (LXWXH)	mm		1026X455X735	
Dimension of Package(LXWXH)	mm		1029X458X750	
Net Weight	kg		45	
Gross Weight	kg		49.5	
Refrigerant			R32	
Refrigerant Charge	kg		1	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	16	
	Outer Diameter Liquid Pipe	mm	Φ6	
	Outer Diameter Gas Pipe	mm	Φ12	
	Max Distance Height	m	10	
	Max Distance Length	m	25	
Note: The connection pipe applies metric diameter.				

The above data is subject to change without notice. Please refer to the nameplate of the unit.

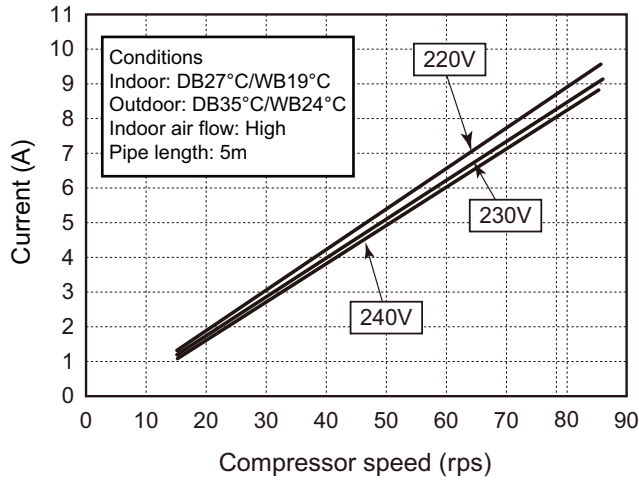
Parameter	Unit	Value
Model		ASH-24BIF2
Product Code		CB470N02800
Power Supply	Rated Voltage	V~ 220-240
	Rated Frequency	Hz 50
	Phases	1
Power Supply Mode		Outdoor
Cooling Capacity	W	7000
Heating Capacity	W	7400
Cooling Power Input	W	1900
Heating Power Input	W	1897
Cooling Current Input	A	8.73
Heating Current Input	A	8.84
Rated Input	W	3750
Rated Current	A	8.73
Air Flow Volume(SH/H/MH/M/ML/L/SL)	m <sup>3</sup> /h	660/590/540/490/450/420/390
Dehumidifying Volume	L/h	2.4
EER	W/W	3.68
COP	W/W	3.90
SEER	W/W	6.5
SCOP(Average/Warmer/Colder)	W/W	/
Application Area	m <sup>2</sup>	27-42
Indoor Unit	Fan Type	Cross-flow
	Fan Diameter Length(DXL)	mm $\Phi$ 108X830
	Cooling Speed(SH/H/M/L/SL)	r/min 1250/1150/1050/950/900/850/800
	Heating Speed(SH/H/M/L/SL)	r/min 1250/1150/1050/1000/950/900/850
	Fan Motor Power Output	W 35
	Fan Motor RLA	A 0.35
	Fan Motor Capacitor	$\mu$ F /
	Evaporator Form	Aluminum Fin-copper Tube
	Evaporator Pipe Diameter	mm $\Phi$ 7
	Evaporator Row-fin Gap	mm 2-1.4
	Evaporator Coil Length (LXDXW)	mm 850X25.4X342.9
	Swing Motor Model	MP35CJ/MP24HF
	Swing Motor Power Output	W 2.5/1.5
	Fuse Current	A 3.15
	Sound Pressure Level(SH/H/MH/M/ML/L/SL)	dB (A) 48/45/42/39/37/36/33
	Sound Power Level(SH/H/MH/M/ML/L/SL)	dB (A) 58/55/52/49/47/46/43
	Dimension (WXHXD)	mm 1078X325X246
	Dimension of Carton Box (LXWXH)	mm 1145X410X335
	Dimension of Package(LXWXH)	mm 1148X413X350
	Net Weight	kg 16.5
Gross Weight	kg 20	

Outdoor Unit	Outdoor Unit Model		ASH-24BIF2	
	Outdoor Unit Product Code		CB419W15700	
	Compressor Manufacturer		ZHUHAI LANDA COMPRESSOR CO., LTD	
	Compressor Model		QXFS-D25zX090H	
	Compressor Oil		FW68DA	
	Compressor Type		Rotary	
	Compressor LRA.	A		24
	Compressor RLA	A		11.7
	Compressor Power Input	W		2420
	Compressor Overload Protector			HPC115/95U1/KSD115℃
	Throttling Method			Electron expansion valve
	Set Temperature Range	℃		16~30
	Cooling Operation Ambient Temperature Range	℃		-15~43
	Heating Operation Ambient Temperature Range	℃		-22~24
	Condenser Form			Aluminum Fin-copper Tube
	Condenser Pipe Diameter	mm		Φ7
	Condenser Rows-fin Gap	mm		2-1.4
	Condenser Coil Length (LXDXW)	mm		935X38.1X660
	Fan Motor Speed	rpm		800
	Fan Motor Power Output	W		60
	Fan Motor RLA	A		0.58
	Fan Motor Capacitor	μF		/
	Outdoor Unit Air Flow Volume	m <sup>3</sup> /h		3200
	Fan Type			Axial-flow
	Fan Diameter	mm		Φ520
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side	MPa		4.3
	Permissible Excessive Operating Pressure for the Suction Side	MPa		2.5
	Sound Pressure Level (H/M/L)	dB (A)		57/-/-
	Sound Power Level (H/M/L)	dB (A)		67/-/-
Dimension(WXHxD)	mm		963X700X396	
Dimension of Carton Box (LXWXH)	mm		1026X455X735	
Dimension of Package(LXWXH)	mm		1029X458X750	
Net Weight	kg		53.5	
Gross Weight	kg		58	
Refrigerant			R32	
Refrigerant Charge	kg		1.7	
Connection Pipe	Connection Pipe Length	m	5	
	Connection Pipe Gas Additional Charge	g/m	50	
	Outer Diameter Liquid Pipe	mm	Φ6	
	Outer Diameter Gas Pipe	mm	Φ16	
	Max Distance Height	m	10	
	Max Distance Length	m	25	
Note: The connection pipe applies metric diameter.				

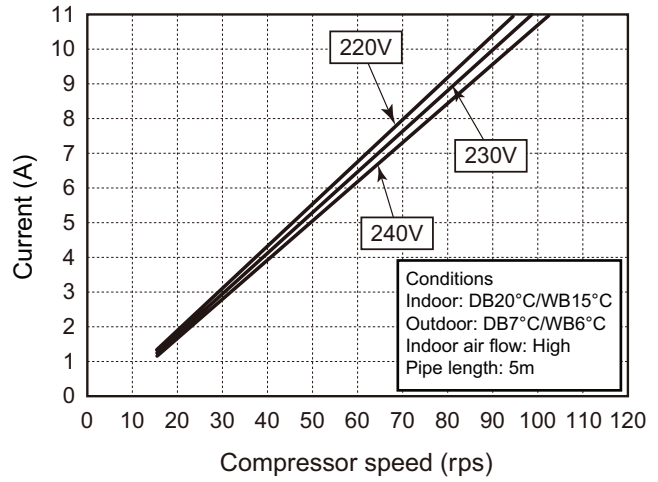
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## 2.2 Operation Characteristic Curve

Cooling



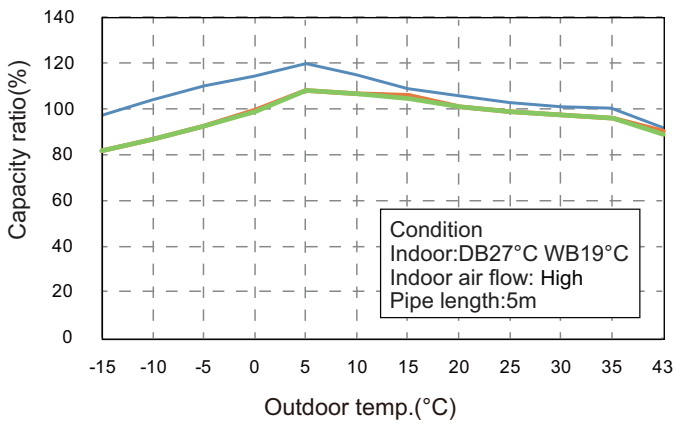
Heating



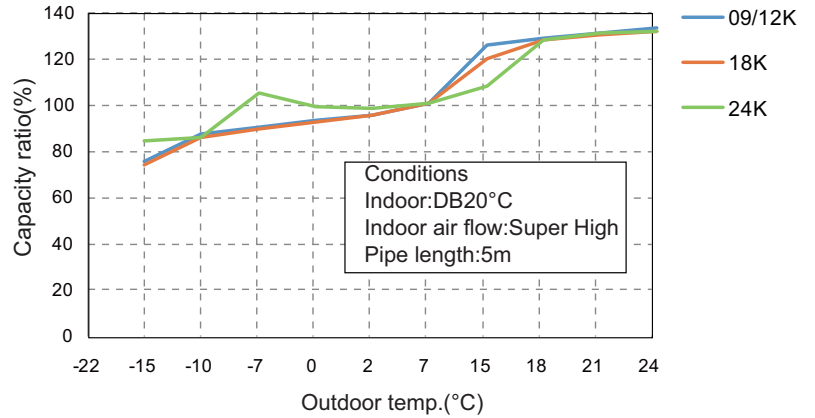
## 2.3 Capacity Variation Ratio According to Temperature

Heating operation ambient temperature range is -15°C~24°C

Cooling

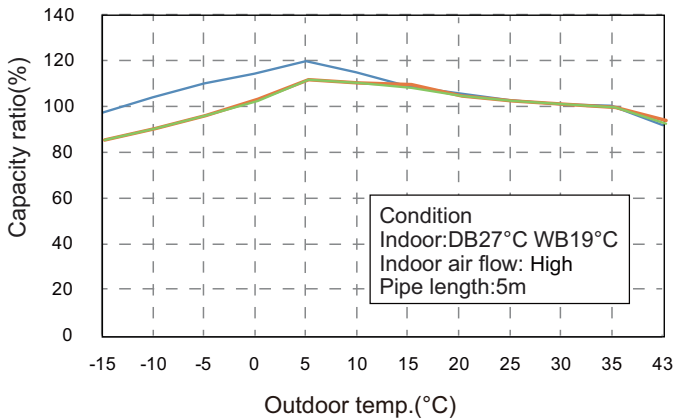


Heating

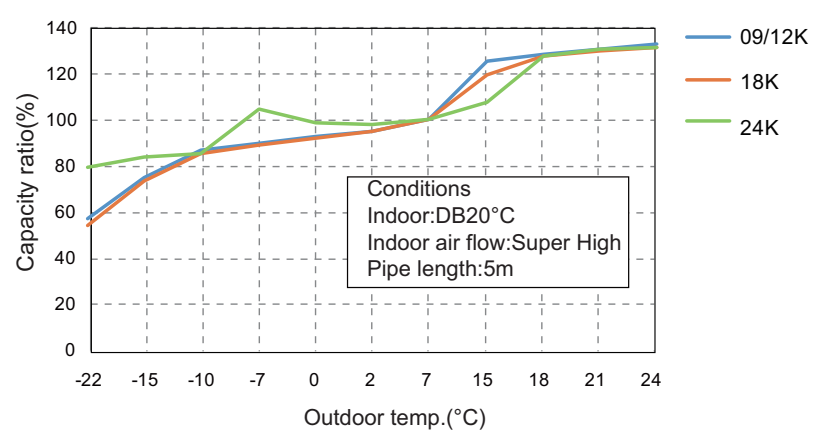


Heating operation ambient temperature range is -22°C~24°C

Cooling



Heating



## 2.4 Cooling and Heating Data Sheet in Rated Frequency

Cooling:

Rated cooling condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit P (MPa)	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor revolution (rps)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
27/19	35/24	09K	0.8 ~ 1.1	12 to 15	65 to 38	TURBO	High	49
		12K		11 to 14	64 to 37			60
		18K	0.9 ~ 1.1	12 to 14	75 to 37			52
		24K						72

Heating:

Rated cooling condition(°C) (DB/WB)		Model	Pressure of gas pipe connecting indoor and outdoor unit P (MPa)	Inlet and outlet pipe temperature of heat exchanger		Fan speed of indoor unit	Fan speed of outdoor unit	Compressor revolution (rps)
Indoor	Outdoor			T1 (°C)	T2 (°C)			
20/-	7/6	09	2.8 ~ 3.2	35 to 63	2 to 5	TURBO	High	59
		12K		35 to 65	2 to 5			67
		18K	2.2 ~ 2.4	70 to 35	2 to 4			65
		24K						77

**Instruction:**

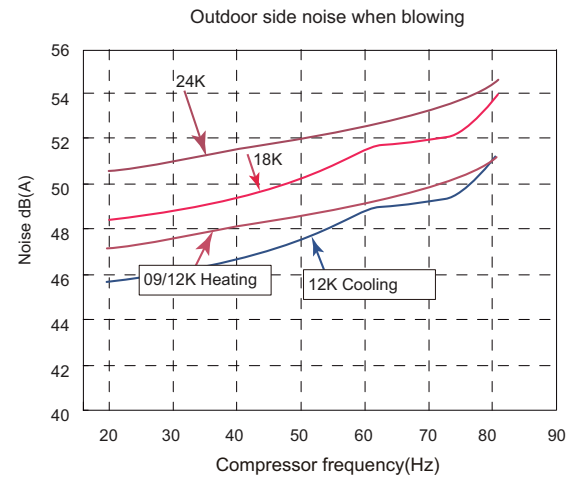
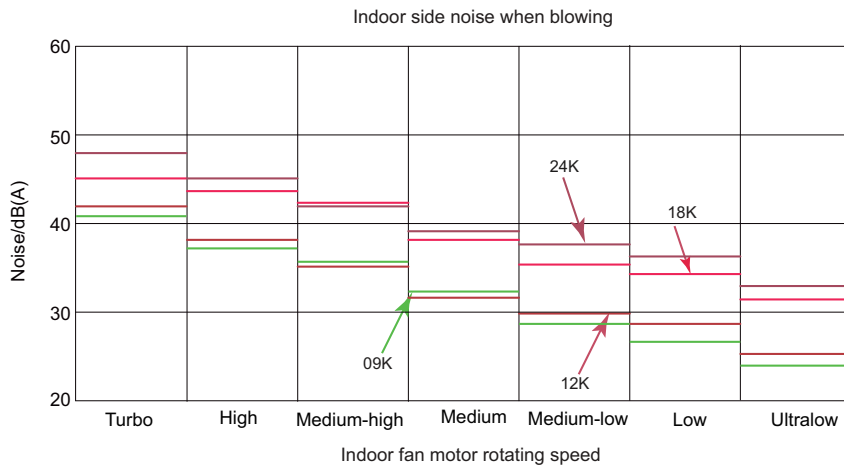
T1: Inlet and outlet pipe temperature of evaporator

T2: Inlet and outlet pipe temperature of condenser

P: Pressure at the side of big valve

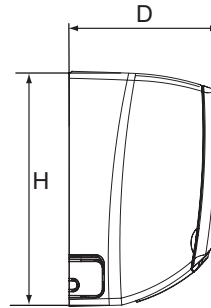
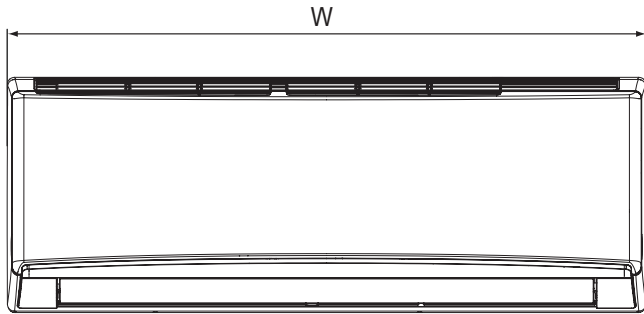
Connection pipe length: 5 m.

## 2.5 Noise Curve

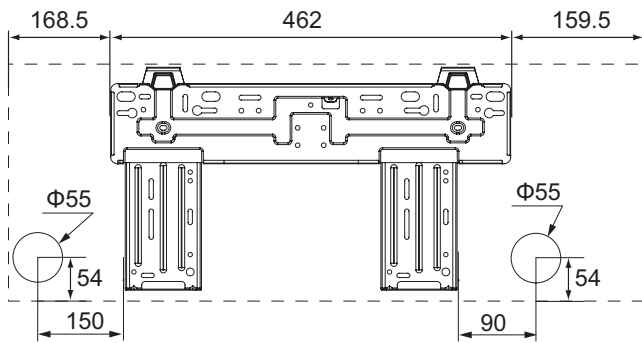


### 3. Outline Dimension Diagram

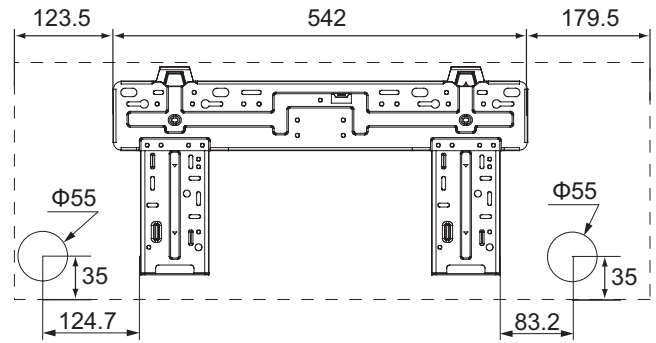
#### 3.1 Indoor Unit



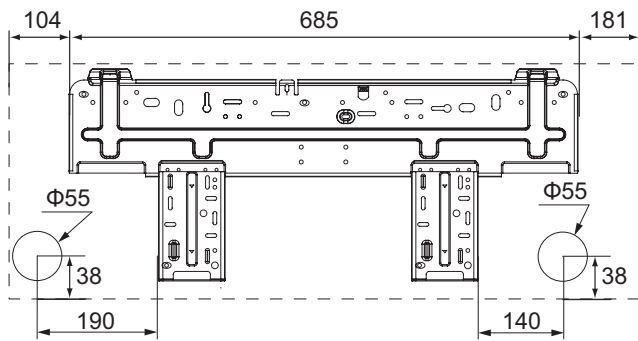
09K



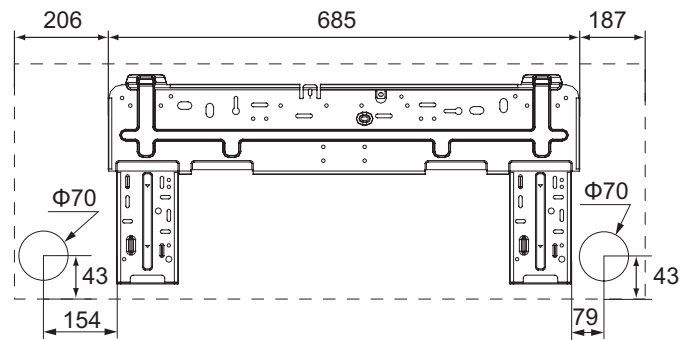
12K



18K



24K



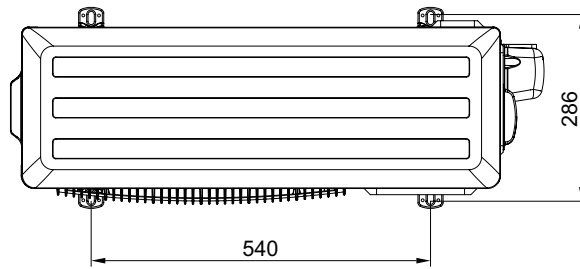
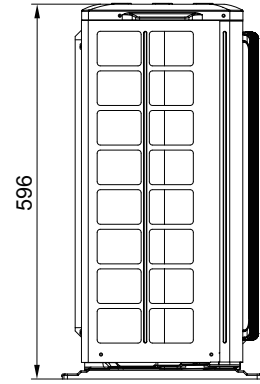
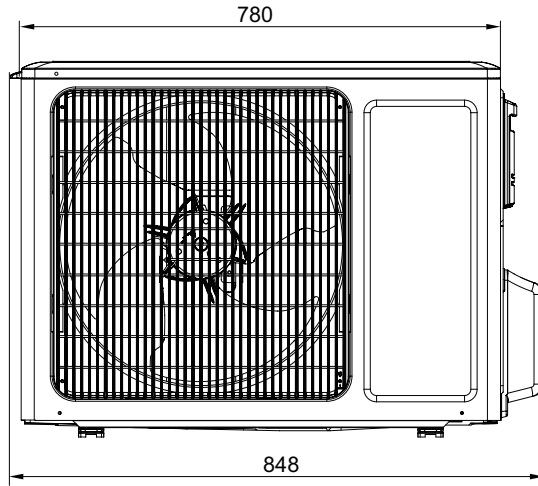
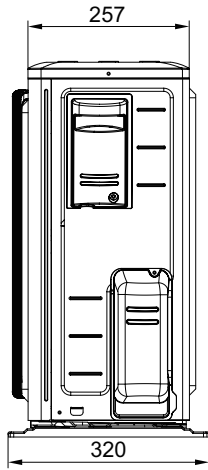
Model	W	H	D
09K	790	275	200
12K	845	289	209
18K	970	300	224
24K	1078	325	246

Unit:mm



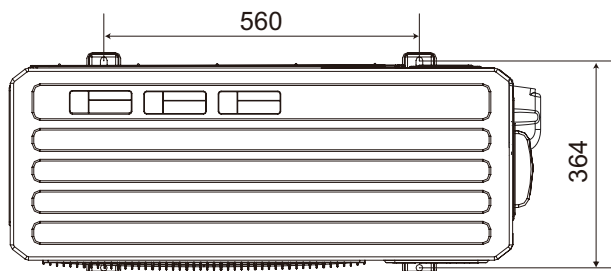
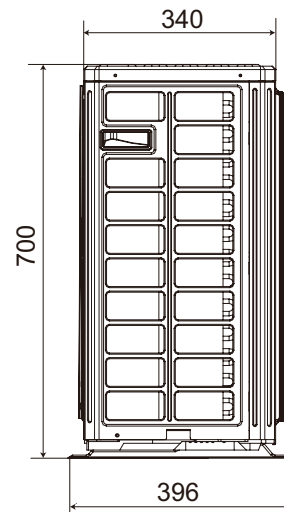
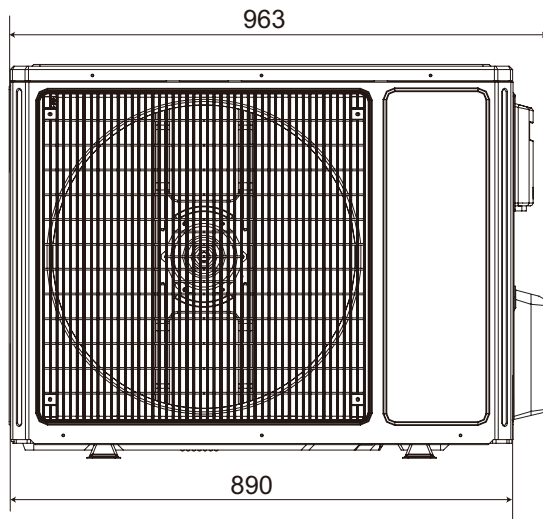
### 3.2 Outdoor Unit

12K



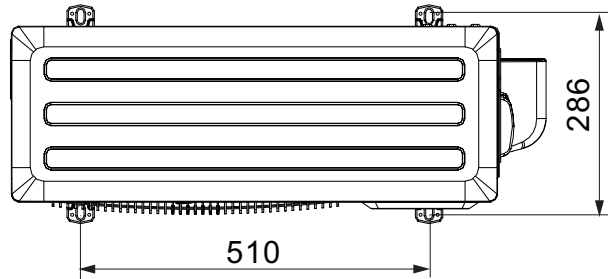
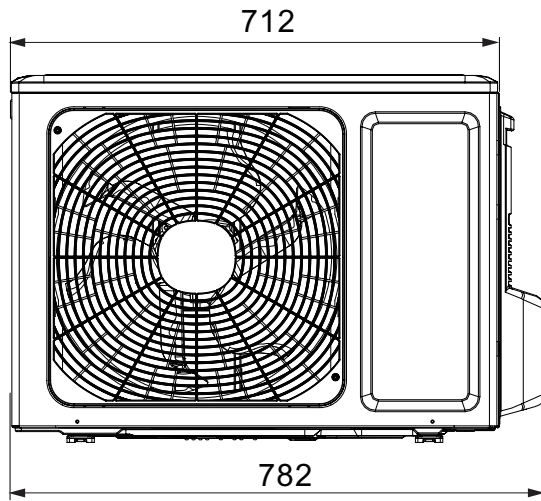
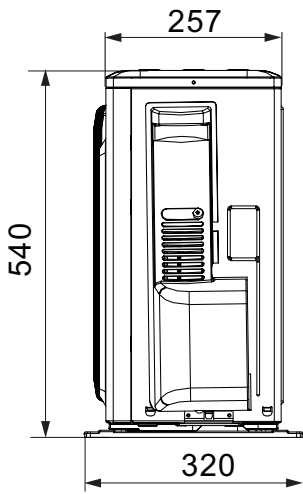
Unit:mm

18/24K



Unit:mm

09K

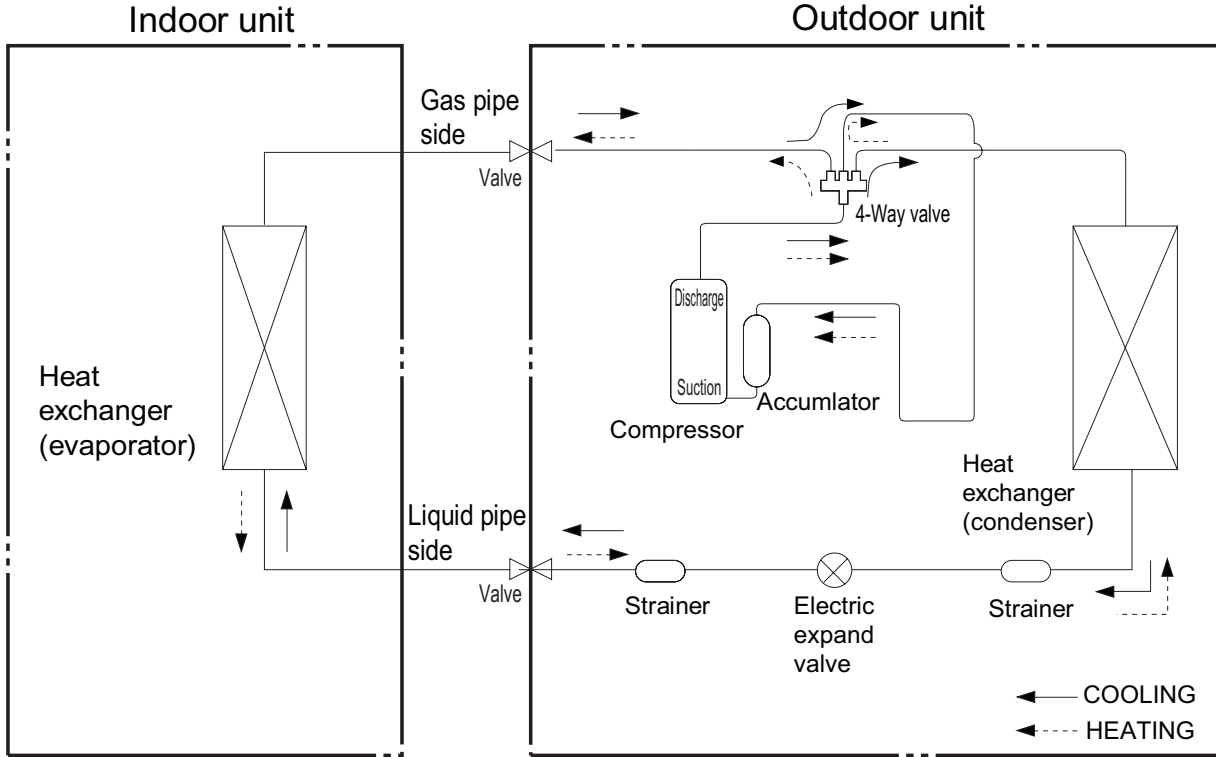


Unit:mm

# 4. Refrigerant System Diagram

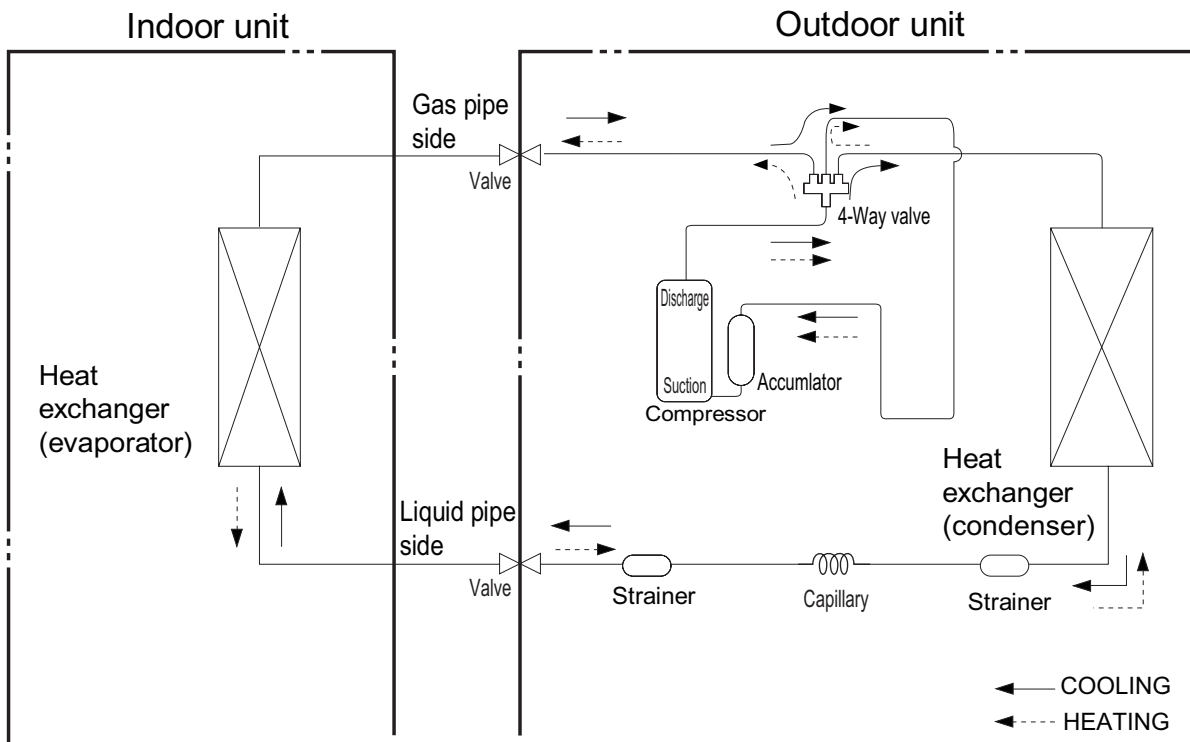
12/18/24K

Cooling and heating model



09K

Cooling and heating model



Connection pipe specification:

Liquid pipe: 1/4" (6mm)

Gas pipe: 3/8" (9.52mm) 09/12K

Gas pipe: 1/2" (12mm) 18K

Gas pipe: 5/8" (16mm) 24K

## 5. Electrical Part

### 5.1 Wiring Diagram

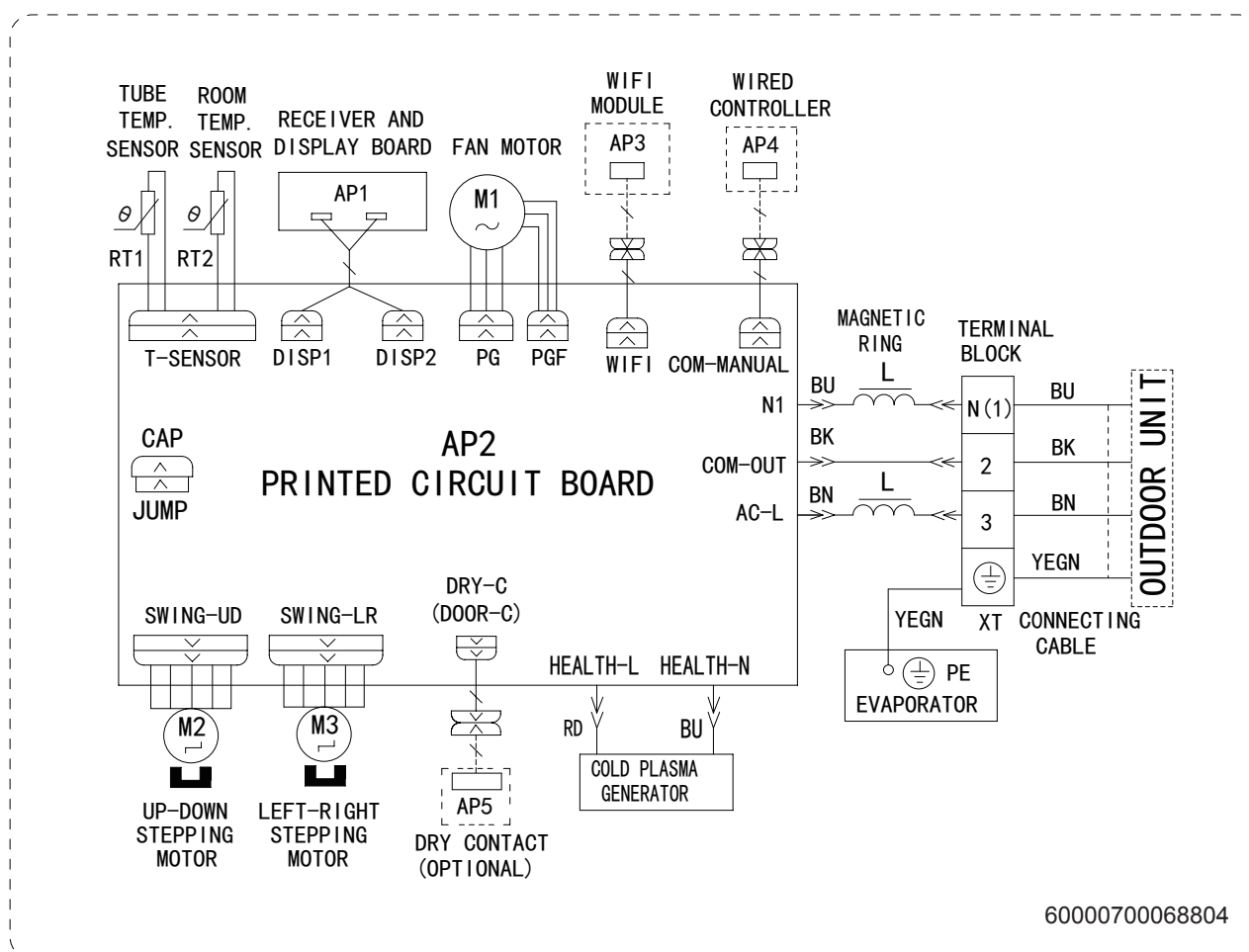
• Instruction

Symbol	Symbol Color	Symbol	Symbol Color	Symbol	Name
WH	White	GN	Green	CAP	Jumper cap
YE	Yellow	BN	Brown	COMP	Compressor
RD	Red	BU	Blue		Grounding wire
YEGN	Yellow/Green	BK	Black	/	/
VT	Violet	OG	Orange	/	/

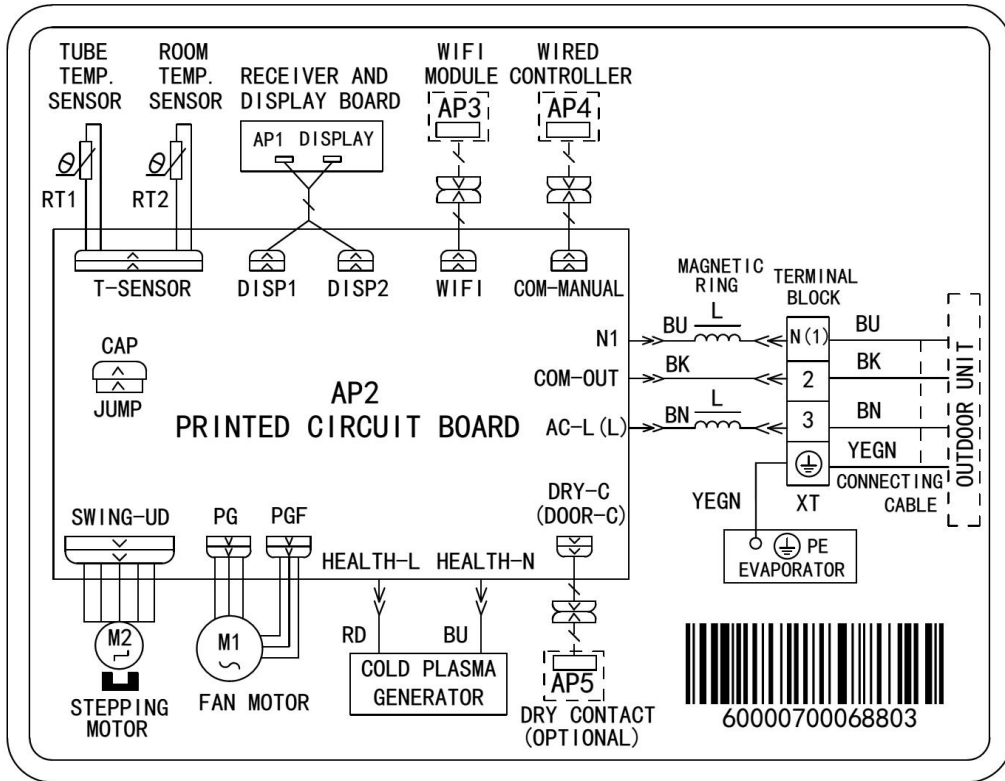
Note: Jumper cap is used to determine fan speed and the swing angle of horizontal lover for this model.

• Indoor Unit

12/18/24K

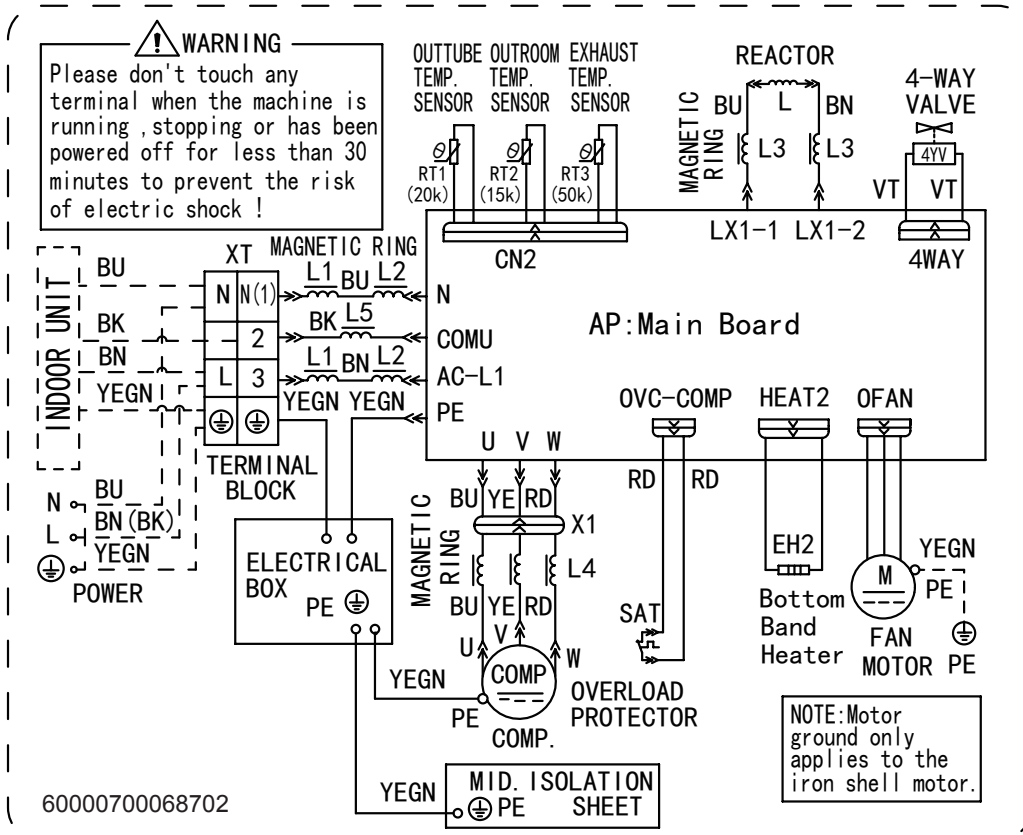


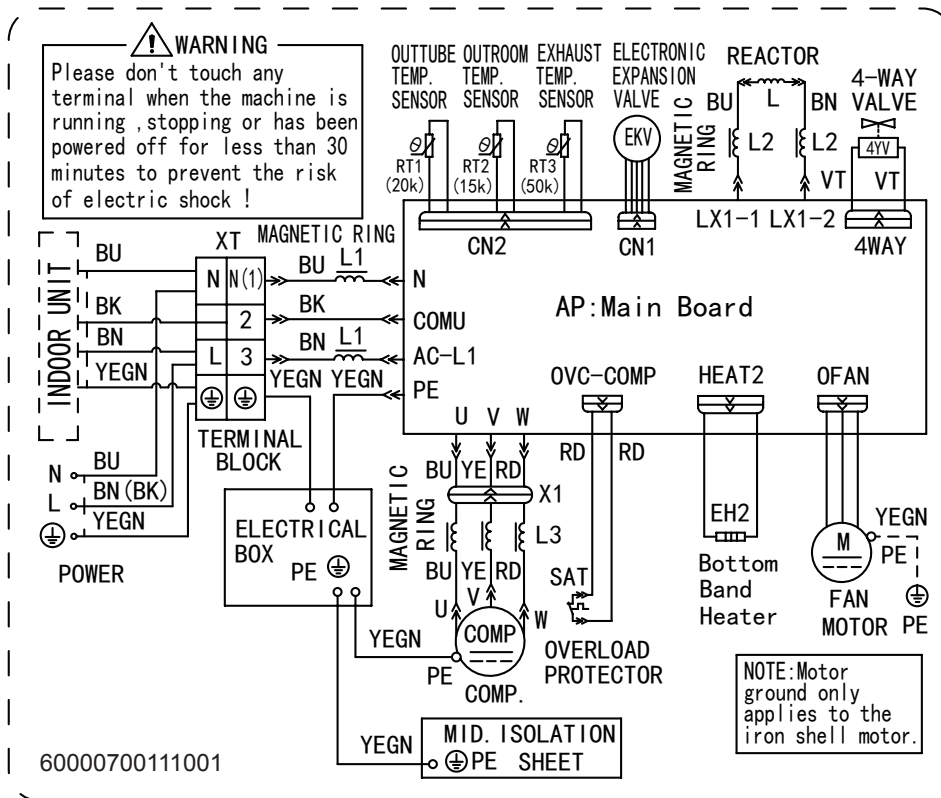
09K



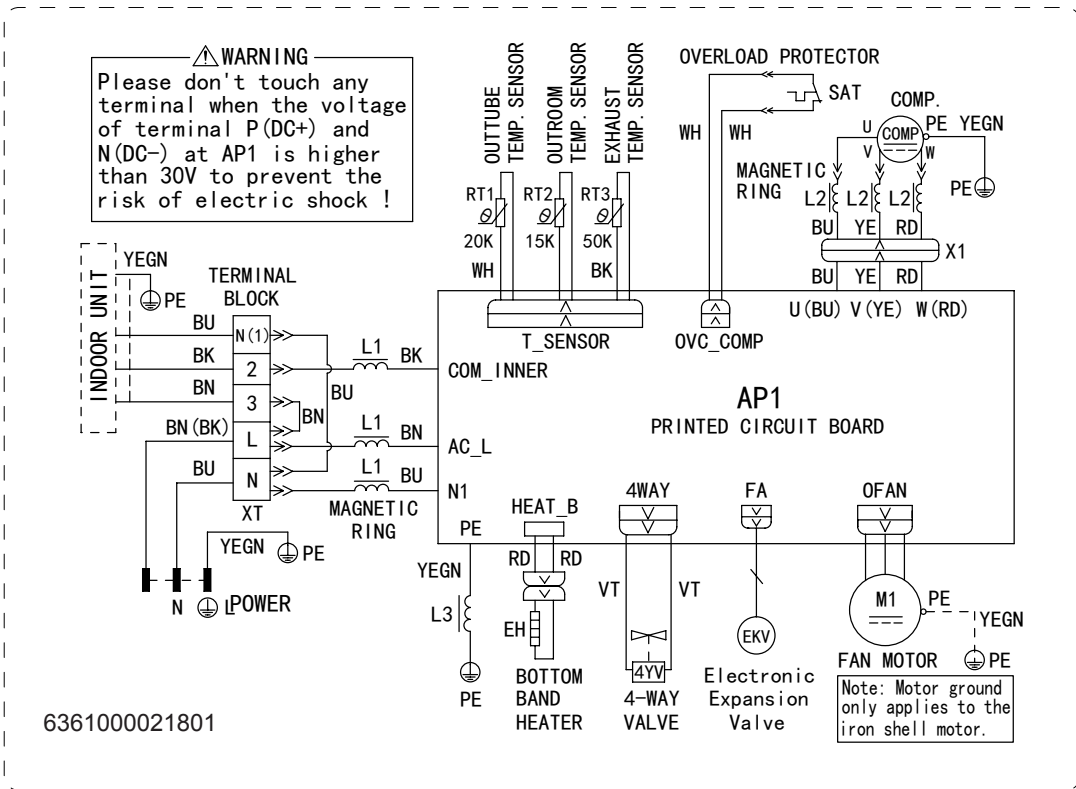
• Outdoor Unit

09K

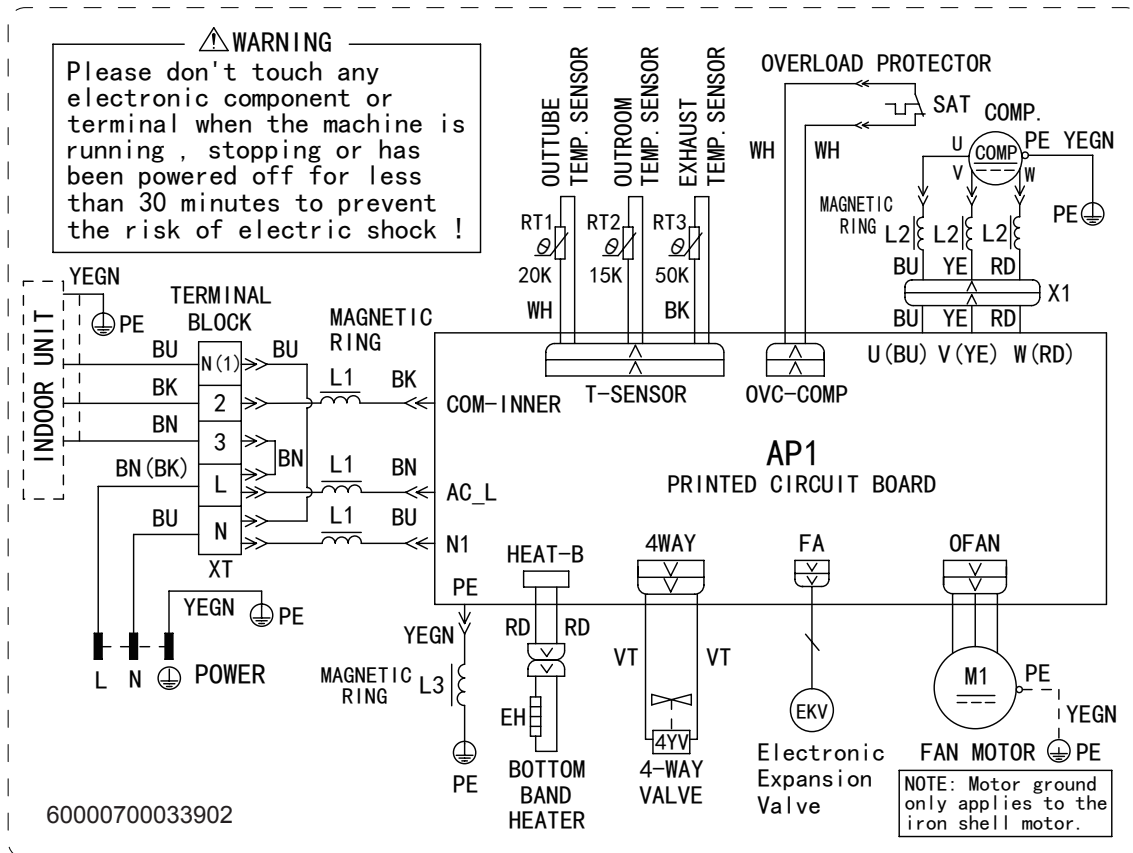




18K



24K

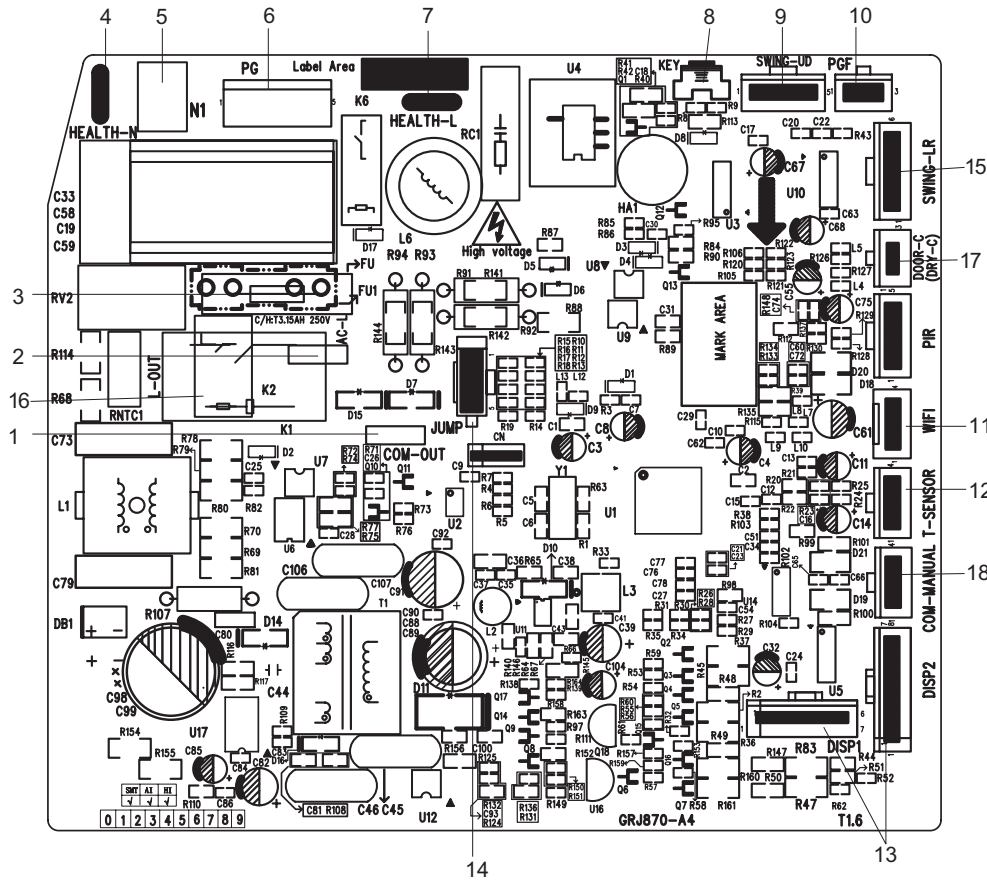


These circuit diagrams are subject to change without notice, please refer to the one supplied with the unit.

## 5.2 PCB Printed Diagram

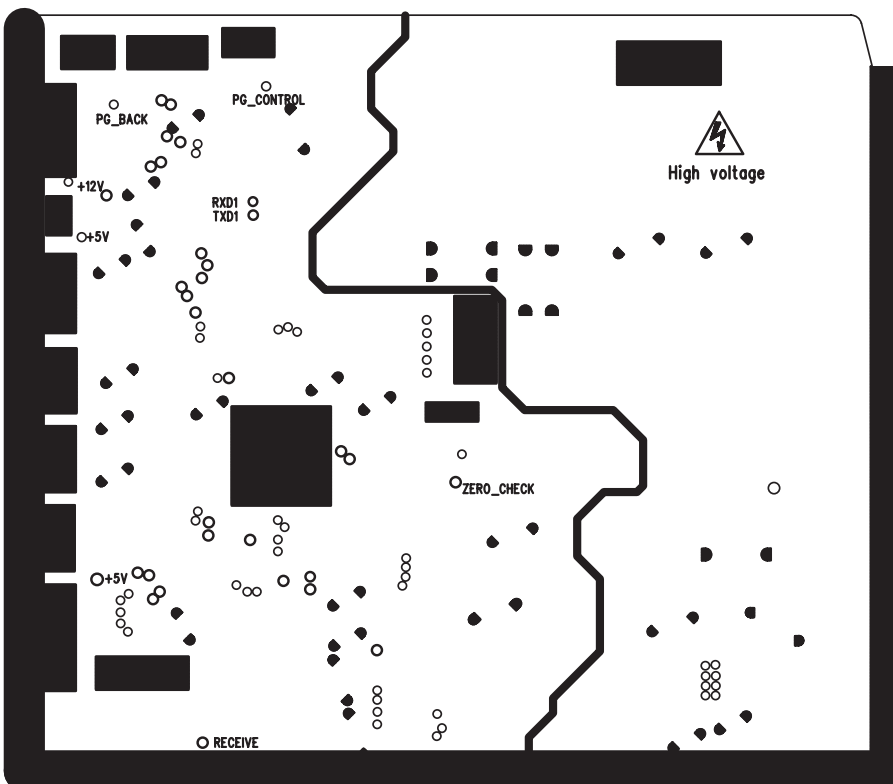
### Indoor Unit

#### • Top view



No	Name
1	Interface of communication wire for indoor unit and outdoor unit
2	Interface of live wire
3	Fuse
4	Interface of health function neutral wire
5	Interface of neutral wire
6	Interface of fan
7	Interface of health function live wire
8	Auto button
9	Up&down swing interface
10	Interface of PG feedback
11	Interface of WIFI
12	Needle stand for tube temperature sensor
13	Display interface
14	Jump
15	Interface of left&right swing
16	Terminal of live wire used for outdoor unit power supply
17	Terminal of gate control function
18	Terminal of Wired controller

#### • Bottom view

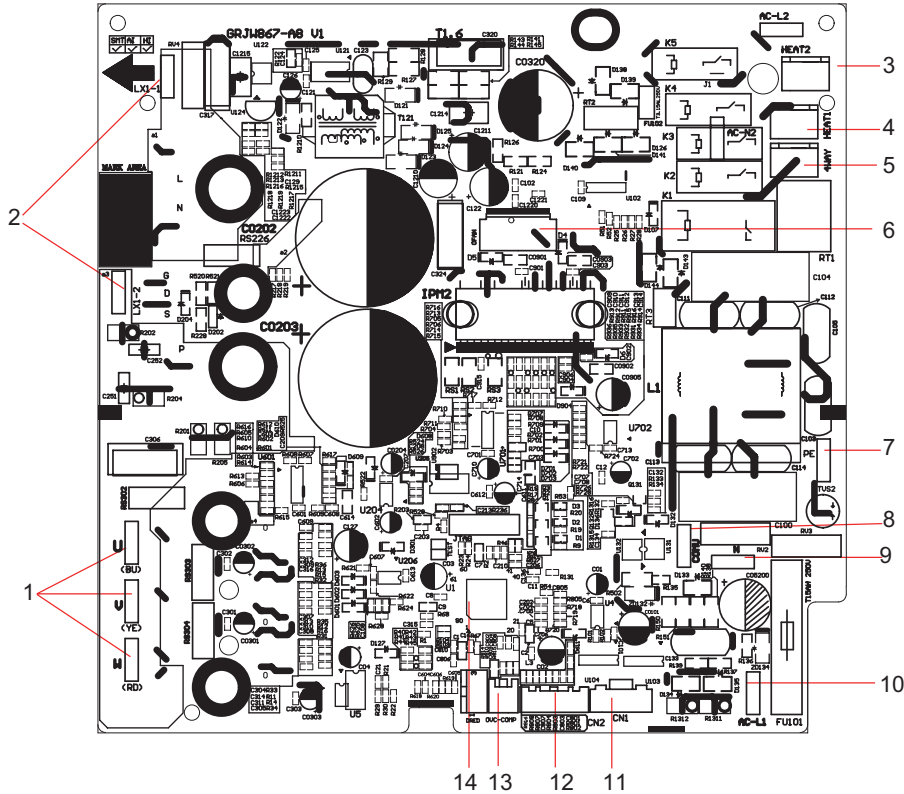




Outdoor Unit

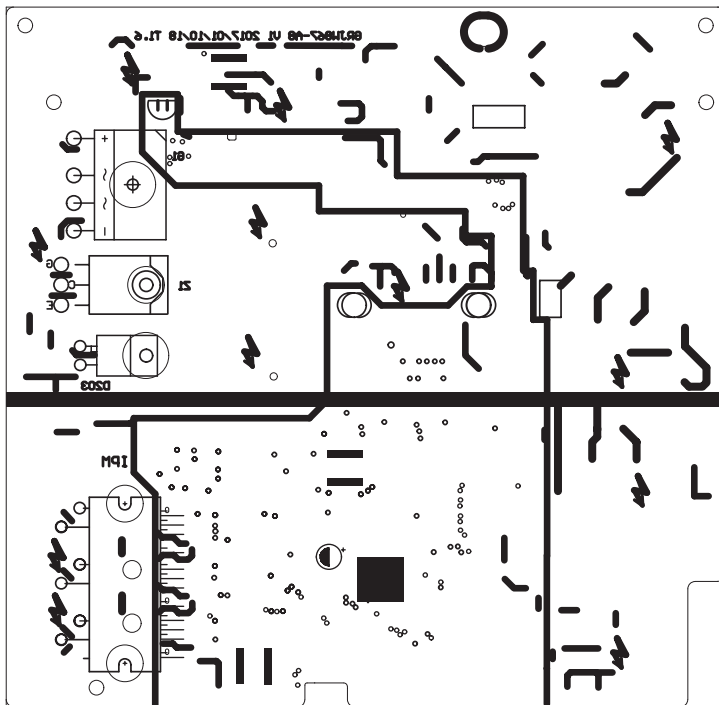
09/12K

• Top view



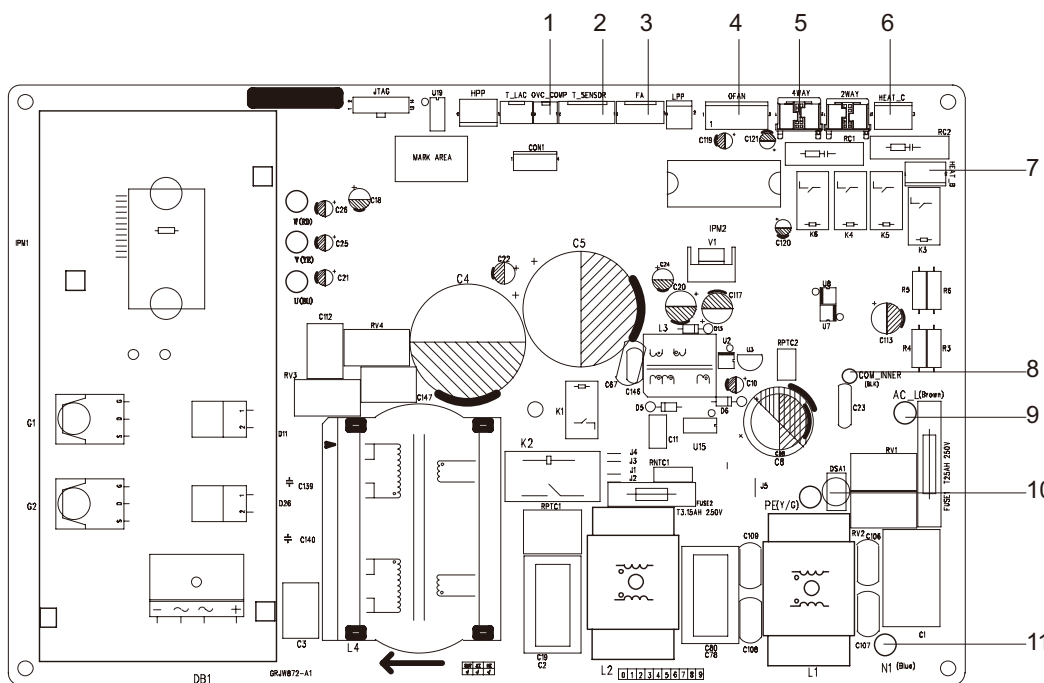
No.	Name
1	Interface of compressor wire
2	Interface of reactor
3	Terminal of chassis electric heater
4	Terminal of compressor electric heater
5	Terminal of 4-way valve
6	Interface of outdoor fan
7	Interface of earthing wire
8	Communication interface
9	Interface of neutral wire
10	Interface of live wire
11	Terminal of electronic expansion valve
12	Interface of temperature sensor
13	Overload interface of compressor
14	Main chip

• Bottom view



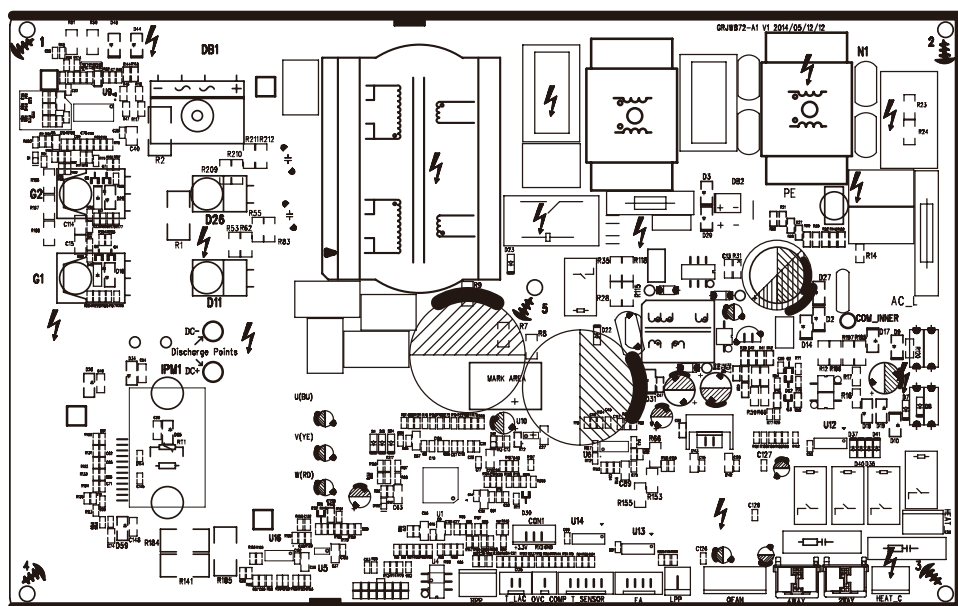
# 18K

• Top view



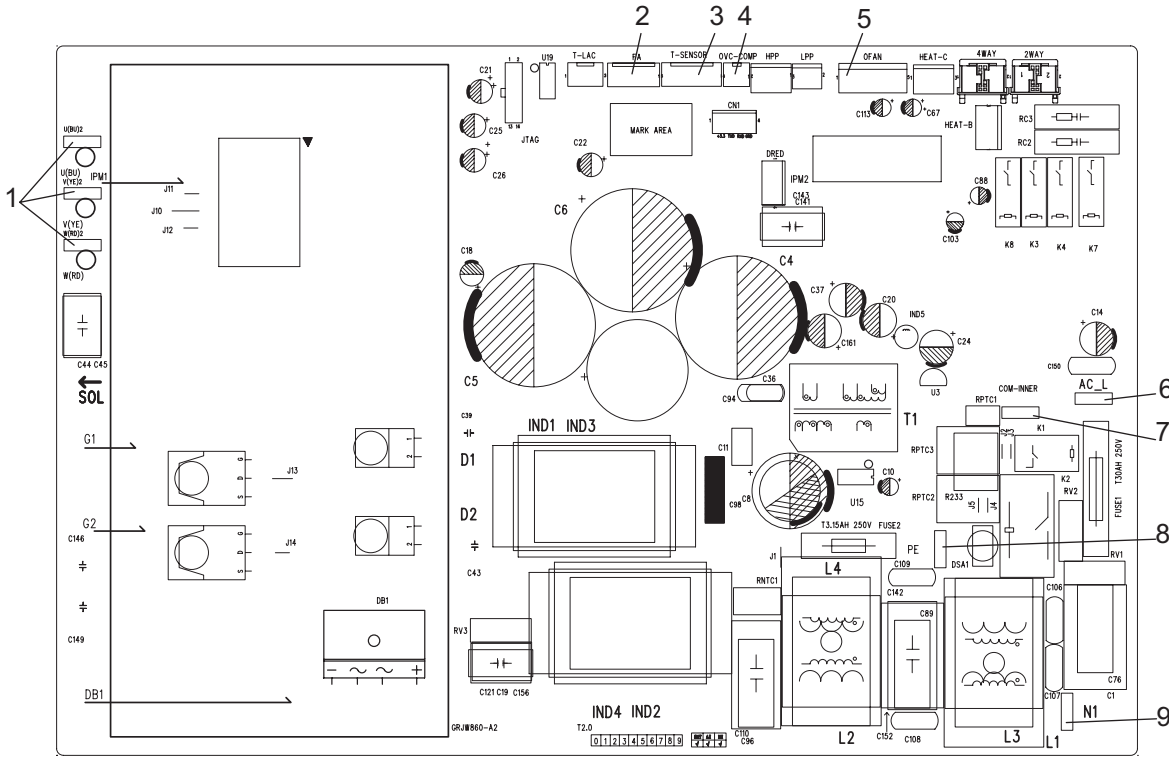
No.	Name
1	Terminal of compressor overload protection
2	Terminal of temperature sensor
3	Terminal of electronic expansion valve
4	Terminal of outdoor fan
5	Terminal of 4-way valve
6	Terminal of compressor electric heating
7	Terminal of chassis electric heating
8	Terminal of indoor unit and outdoor unit communication
9	Power supply live wire
10	Earthing wire
11	Power supply neutral wire

• Bottom view



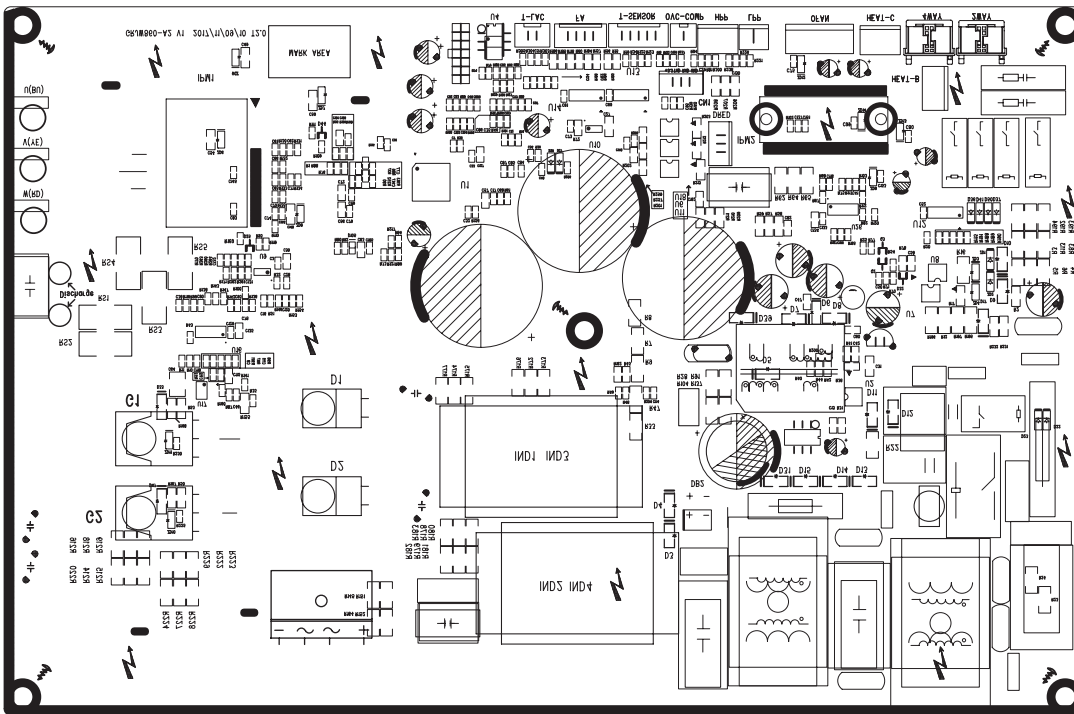
24K

• Top view



1	Terminal of compressor
2	Terminal of electronic expansion valve
3	Terminal of temperature sensor
4	Overload terminal of compressor
5	Terminal of outdoor fan
6	Live wire
7	Communication wire
8	Earthing wire
9	Neutral wire

• Bottom view



## 6. Function and Control

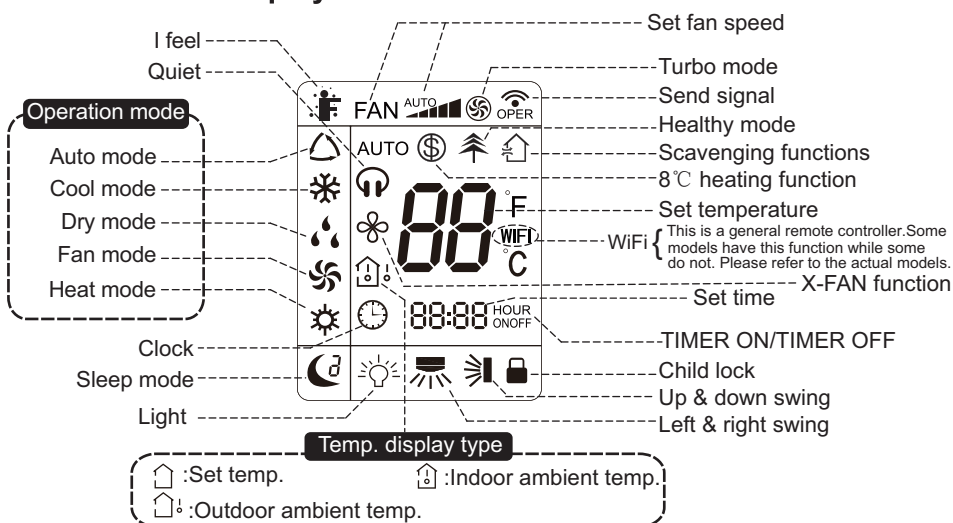
### 6.1 Remote Controller Introduction

#### Buttons on Remote Controller



- 1 ON/OFF button
- 2 MODE button
- 3 FAN button
- 4 TURBO button
- 5 ▲/ ▼ button
- 6 信号 icon button
- 7 风扇速度 icon button
- 8 SLEEP button
- 9 I FEEL button
- 10 TIMER ON / TIMER OFF button
- 11 CLOCK button
- 12 QUIET button
- 13 WiFi button
- 14 LIGHT button
- 15 上下箭头 icon button
- 16 TEMP button

#### Introduction for icons on display screen



#### Introduction for buttons on remote controller

**Note:**

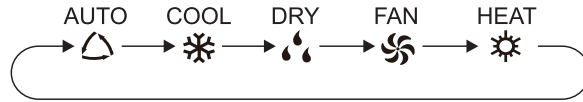
- This is a general use remote controller, it could be used for the air conditioners with multifunction; For some function, which the model doesn't have, if press the corresponding button on the remote controller that the unit will keep the original running status.
- After putting through the power, the air conditioner will give out a sound. Operation indicator "⏻" is ON (red indicator, the colour is different for different models). After that, you can operate the air conditioner by using remote controller.
- Under on status, pressing the button on the remote controller, the signal icon "信号" on the display of remote controller will blink once and the air conditioner will give out a "di" sound, which means the signal has been sent to the air conditioner.
- As for the models with functions of WiFi or wired controller, the indoor unit must have been controlled by standard remote controller under auto mode first, and then the function of adjustable temperature under auto mode can be realized by APP or the wired controller.
- This remote controller can adjust the temperature under auto mode. When matching with the unit which is without the function of adjustable temperature under auto mode, the set temperature under auto mode may be invalid, or the displayed set temperature on the unit is not same as that on the remote controller under auto mode.

### 1. ON/OFF button

Press this button to turn on the unit. Press this button again to turn off the unit.

### 2. MODE button

Press this button to select your required operation mode.



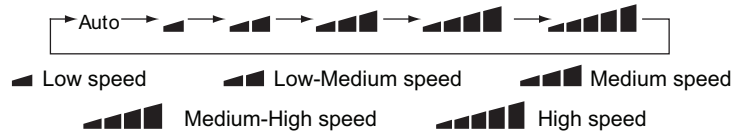
- When selecting auto mode, air conditioner will operate automatically according to ex-factory setting. Press "FAN" button can adjust fan speed. Press " " / " " button can adjust fan blowing angle.
- After selecting cool mode, air conditioner will operate under cool mode. Cool indicator " " on indoor unit is ON. (This indicator is not available for some models). Press " " or " " button to adjust set temperature. Press "FAN" button to adjust fan speed. Press " " / " " button to adjust fan blowing angle.
- When selecting dry mode, the air conditioner operates at low speed under dry mode. Dry indicator " " on indoor unit is ON. (This indicator is not available for some models). Under dry mode, fan speed can't be adjusted. Press " " / " " button to adjust fan blowing angle.
- When selecting fan mode, the air conditioner will only blow fan, no cooling and no heating. All indicators are OFF. Operation indicator is ON. Press "FAN" button to adjust fan speed. Press " " / " " button to adjust fan blowing angle.
- When selecting heating mode, the air conditioner operates under heat mode. Heat indicator " " on indoor unit is ON. (This indicator is not available for some models). Press " " or " " button to adjust set temperature. Press "FAN" button to adjust fan speed. Press " " / " " button to adjust fan blowing angle. (Cooling only unit won't receive heating mode signal. If setting heat mode with remote controller, press ON/OFF button can't start up the unit.

**Note:**

- For preventing cold air, after starting up heating mode, indoor unit will delay 1~5 minutes to blow air (actual delay time is depend on indoor ambient temperature).
- Set temperature range from remote controller: 16~30℃ (61-86°F); Fan speed: auto, low speed, low-medium speed, medium speed, medium-high speed, high speed.
- Under auto mode, temperature can be displayed; Under auto mode, set temperature can be adjusted.

### 3. FAN button

This button is used for setting Fan Speed in the sequence that goes from AUTO, to , then back to Auto.



**Note:**

- It's Low fan speed under Dry mode.
- X-FAN function Hold fan speed button for 2s in COOL or DRY mode, the icon " " is displayed and the indoor fan will continue operation for a few minutes in order to dry the indoor unit even though you have turned off the unit. After energization, X-FAN OFF is defaulted. X-FAN is not available in AUTO, FAN or HEAT mode.  
This function indicates that moisture on evaporator of indoor unit will be blown after the unit is stopped to avoid mould.
- Having set X-FAN function on: After turning off the unit by pressing ON/OFF button indoor fan will continue running for a few minutes. at low speed. In this period, Hold fan speed button for 2s to stop indoor fan directly.
- Having set X-FAN function off: After turning off the unit by pressing ON/OFF button, the complete unit will be off directly.

### 4. TURBO button

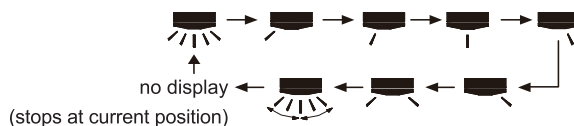
Under COOL or HEAT mode, press this button to turn to quick COOL or quick HEAT mode. " " icon is displayed on remote controller. Press this button again to exit turbo function and " " icon will disappear. If start this function, the unit will run at super-high fan speed to cool or heat quickly so that the ambient temp. approaches the preset temp. as soon as possible.




### 5. ▲/▼ button

- Press " " or " " button once increase or decrease set temperature 1℃ (°F). Holding " " or " " button, 2s later, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly.
- When setting TIMER ON, TIMER OFF or CLOCK, press " " or " " button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons) When setting TIMER ON, TIMER OFF or CLOCK, press " " or " " button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons)

## 6. button

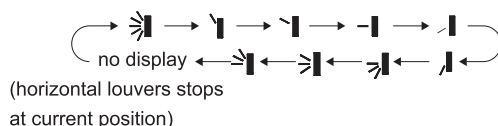
Press this button can select left & right swing angle. Fan blow angle can be selected circularly as below:












- Note:**
- Press this button continuously more than 2s, the main unit will swing back and forth from left to right, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.
  - Under swing left and right mode, when the status is switched from off to  , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.
  - The  function is only available for some mode

## 7. button






Press this button can select up & down swing angle. Fan blow angle can be selected circularly as below:








- When selecting "", air conditioner is blowing fan automatically. Horizontal louver will automatically swing up & down at maximum angle.
- When selecting "", "", "", "", "", air conditioner is blowing fan at fixed position. Horizontal louver will stop at the fixed position.
- When selecting "", "", "", air conditioner is blowing fan at fixed angle. Horizontal louver will send air at the fixed angle.

- Hold "" button above 2s to set your required swing angle. When reaching your required angle, release the button.



**Note:**

- "", "", "" may not be available. When air conditioner receives this signal, the air conditioner will blow fan automatically.
- Press this button continuously more than 2s, the main unit will swing back and forth from up to down, and then loosen the button, the unit will stop swinging and present position of guide louver will be kept immediately.
- Under swing up and down mode, when the status is switched from off to  , if press this button again 2s later,  status will switch to off status directly; if press this button again within 2s, the change of swing status will also depend on the circulation sequence stated above.

## 8. SLEEP button

- Press this button, can select Sleep 1 (), Sleep 2 (), Sleep 3 () and cancel the Sleep, circulate between these, after electrified, Sleep Cancel is defaulted. Sleep 1 is Sleep mode 1, in Cool modes; sleep status after run for one hour, the main unit setting temperature will increase 1, two hours, setting temperature increased 2, then the unit will run at this setting temperature; In Heat mode: sleep status after run for one hour, the setting temperature will decrease 1, two hours, setting temperature will decrease 2, then the unit will run at this setting temperature.
- Sleep 2 is sleep mode 2, that is air conditioner will run according to the presetting a group of sleep temperature curve.
- Sleep 3-the sleep curve setting under Sleep mode by DIY;
  - (1) Under Sleep 3 mode, press "Turbo" button for a long time, remote controller enters into user individuation sleep setting status, at this time, the time of remote controller will display "1hour", the setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink (The first entering will display according to the initial curve setting value of original factory);
  - (2) Adjust "" and "" button, could change the corresponding setting temperature, after adjusted, press "Turbo" button for confirmation;
  - (3) At this time, 1hour will be automatically increased at the timer position on the remote control, (that are "2hours" or "3hours" or "8hours"), the place of setting temperature "88" will display the corresponding temperature of last setting sleep curve and blink;
  - (4) Repeat the above step (2)~(3) operation, until 8 hours temperature setting finished, sleep, curve setting finished, at this time, the remote controller will resume the original imer display; temperature display will resume to original setting temperature.
- Sleep3- the sleep curve setting under Sleep mode by DIY could be inquired: The user could accord to sleep curve setting method to inquire the presetting sleep curve, enter into user individuation sleep setting status, but do not change the temperature, press "Turbo" button directly for confirmation. Note: In the above presetting or enquiry procedure, if continuously within 10s, there is no button pressed, the sleep curve setting within 10s, there is no button pressed, the sleep curve setting status will be automatically quit and resume to display the original displaying. In the presetting or enquiry procedure, press "ON/OFF" button, "Mode" button, "Timer" button or "Sleep" button, the sleep curve setting or enquiry status will quit similarly.

## 9. I FEEL button

Press this button to start I FEEL function and "" will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press this button again to close I FEEL function and "" will disappear.

- Please put the remote controller near user when this function is set. Do not put the remote controller near the object of high temperature or low temperature in order to avoid detecting inaccurate ambient temperature.
- When I FEEL function is turned on, the remote controller should be put within the area where indoor unit can receive the signal sent by the remote controller.

## 10. TIMER ON / TIMER OFF button

### • TIMER ON button

"TIMER ON" button can set the time for timer on. After pressing this button, "🕒" icon disappears and the word "ON" on remote controller blinks. Press "▲" or "▼" button to adjust TIMER ON setting. After each pressing "▲" or "▼" button, TIMER ON setting will increase or decrease 1min. Hold "▲" or "▼" button, 2s later, the time will change quickly until reaching your required time. Press "TIMER ON" to confirm it. The word "ON" will stop blinking. "🕒" icon resumes displaying. Cancel TIMER ON: Under the condition that TIMER ON is started up, press "TIMER ON" button to cancel it.

### • TIMER OFF button

"TIMER OFF" button can set the time for timer off. After pressing this button, "🕒" icon disappears and the word "OFF" on remote controller blinks. Press "▲" or "▼" button to adjust TIMER OFF setting. After each pressing "▲" or "▼" button, TIMER OFF setting will increase or decrease 1min. Hold "▲" or "▼" button, 2s later, the time will change quickly until reaching your required time. Press "TIMER OFF" word "OFF" will stop blinking. "🕒" icon resumes displaying. Cancel TIMER OFF. Under the condition that TIMER OFF is started up, press "TIMER OFF" button to cancel it.

### Note:

- Under on and off status, you can set TIMER OFF or TIMER ON simultaneously.
- Before setting TIMER ON or TIMER OFF, please adjust the clock time.
- After starting up TIMER ON or TIMER OFF, set the constant circulating valid. After that, air conditioner will be turned on or turned off according to setting time. ON/OFF button has no effect on setting. If you don't need this function, please use remote controller to cancel it.

## 11. CLOCK button

Press this button to set clock time. "🕒" icon on remote controller will blink. Press "▲" or "▼" button within 5s to set clock time. Each pressing of "▲" or "▼" button, clock time will increase or decrease 1 minute. If hold "▲" or "▼" button, 2s later, time will change quickly. Release this button when reaching your required time. Press "CLOCK" button to confirm the time. "🕒" icon stops blinking.

### Note:

- Clock time adopts 24-hour mode.
- The interval between two operation can't exceeds 5s. Otherwise, remote controller will quit setting status. Operation for TIMER ON/TIMER OFF is the same.

## 12. QUIET button

Press this button, the Quiet status is under the Auto Quiet mode (display "🔇" and "AUTO" signal ) and Quiet mode (display "🔇" signal) and Quiet OFF (there is no signal of "🔇" displayed), after powered on, the Quiet OFF is defaulted.

### Note:

- The Quiet function can be set up in all modes; Under the Quiet mode, the fan speed is not available.
- The Quiet function is only available for some models.
- When quiet function is selected

Under cooling mode: indoor fan operates at notch 4 speed. 10 minutes later or when indoor ambient temperature ≤ 28°C, indoor fan will operate at notch 2 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.

Under heating mode: indoor fan operates at notch 3 speed or quiet mode according to the comparison between indoor ambient temperature and set temperature.

Under dry, fan mode: indoor fan operates at quiet mode.

Under auto mode: the indoor fan operates at the auto quiet mode according to actual cooling, heating or fan mode.

## 13. WiFi button

Press "WiFi" button to turn on or turn off WiFi function. When WiFi function is turned on, the "WiFi" icon will be displayed on remote controller; Under status of unit off, press "MODE" and "WiFi" buttons simultaneously for 1s, WiFi module will restore to factory default setting.

- This function is only available for some models.

## 14. LIGHT button

Press this button to turn off display light on indoor unit. "💡" icon on remote controller disappears. Press this button again to turn on display light. "💡" icon is displayed.

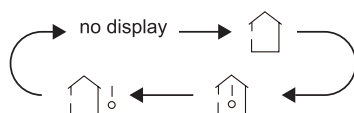
## 15. 🏠/🏠 button




Press this button to achieve the on and off of healthy and scavenging functions in operation status. Press this button for the first time to start scavenging function; LCD displays "🏠". Press the button for the second time to start healthy and scavenging functions simultaneously; LCD displays "🏠" and "🌿". Press this button for the third time to quit healthy and scavenging functions simultaneously. Press the button for the fourth time to start healthy function; LCD display "🌿". Press this button again to repeat the operation above.

- This function is applicable to partial of models.


## 16. TEMP button

By pressing this button, you can see indoor set temperature, indoor ambient temperature or outdoor ambient temperature on indoor unit's display. The setting on remote controller is selected circularly as below:



- When selecting "  " or no display with remote controller, temperature indicator on indoor unit displays set temperature.
- When selecting "  " with remote controller, temperature indicator on indoor unit displays indoor ambient temperature.
- When selecting "  " with remote controller, temperature indicator on indoor unit displays outdoor ambient temperature.

**Note:**

- Outdoor temperature display is not available for some models. At that time, indoor unit receives "  " signal, while it displays indoor set temperature.
- It's defaulted to display set temperature when turning on the unit. There is no display in the remote controller.
- Only for the models whose indoor unit has dual-8 display.
- When selecting displaying of indoor or outdoor ambient temperature, indoor temperature indicator displays corresponding temperature and automatically turn to display set temperature after three or five seconds.


**Function introduction for combination buttons****1. Energy-saving function**

Under cooling mode, press "TEMP" and "CLOCK" buttons simultaneously to start up or turn off energy-saving function. When energy-saving function is started up, "SE" will be shown on remote controller, and air conditioner will adjust the set temperature automatically according to ex-factory setting to reach to the best energy-saving effect. Press "TEMP" and "CLOCK" buttons simultaneously again to exit energy-saving function.

**Note:**

- Under energy-saving function, fan speed is defaulted at auto speed and it can't be adjusted.
- Under energy-saving function, set temperature can't be adjusted. Press "TURBO" button and the remote controller won't send signal.
- Sleep function and energy-saving function can't operate at the same time. If energy-saving function has been set under cooling mode, press sleep button will cancel energy-saving function. If sleep function has been set under cooling mode, start up the energy-saving function will cancel sleep function.





**2. 8°C heating function**

Under heating mode, press "TEMP" and "CLOCK" buttons simultaneously to start up or turn off 8°C heating function. When this function is started up, "  " and "8°C" will be shown on remote controller, and the air conditioner keep the heating status at 8°C. Press "TEMP" and "CLOCK" buttons simultaneously again to exit 8°C heating function.

**Note:**

- Under 8°C heating function, fan speed is defaulted at auto speed and it can't be adjusted.
- Under 8°C heating function, set temperature can't be adjusted. Press "TURBO" button and the remote controller won't send signal.
- Sleep function and 8°C heating function can't operate at the same time. If 8°C heating function has been set under cooling mode, press sleep button will cancel 8°C heating function. If sleep function has been set under cooling mode, start up the 8°C heating function will cancel sleep function.
- Under °F temperature display, the remote controller will display 46 °F heating.




**3. Child lock function**

Press "  " and "  " simultaneously to turn on or turn off child lock function. When child lock function is on, "  " icon is displayed on remote controller. If you operate the remote controller, the "  " icon will blink three times without sending signal to the unit.


**4. Temperature display switchover function**

Under OFF status, press "  " and "MODE" buttons simultaneously to switch temperature display between °C and °F.

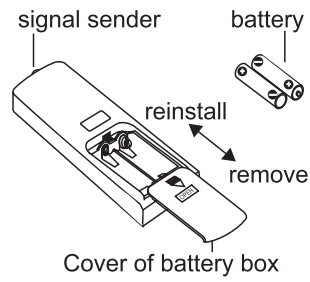
**Operation guide**

1. After putting through the power, press "ON/OFF" button on remote controller to turn on the air conditioner.
2. Press "MODE" button to select your required mode: AUTO, COOL, DRY, FAN, HEAT.
3. Press "  " or "  " button to set your required temperature. (Temperature can't be adjusted under auto mode).
4. Press "FAN" button to set your required fan speed: auto, low, medium and high speed.
5. Press "  " button to select fan blowing angle.

**Replacement of batteries in remote controller**

1. Press the back side of remote controller marked with "  ", as shown in the fig, and then push out the cover of battery box along the arrow direction.
2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.
3. Reinstall the cover of battery box.



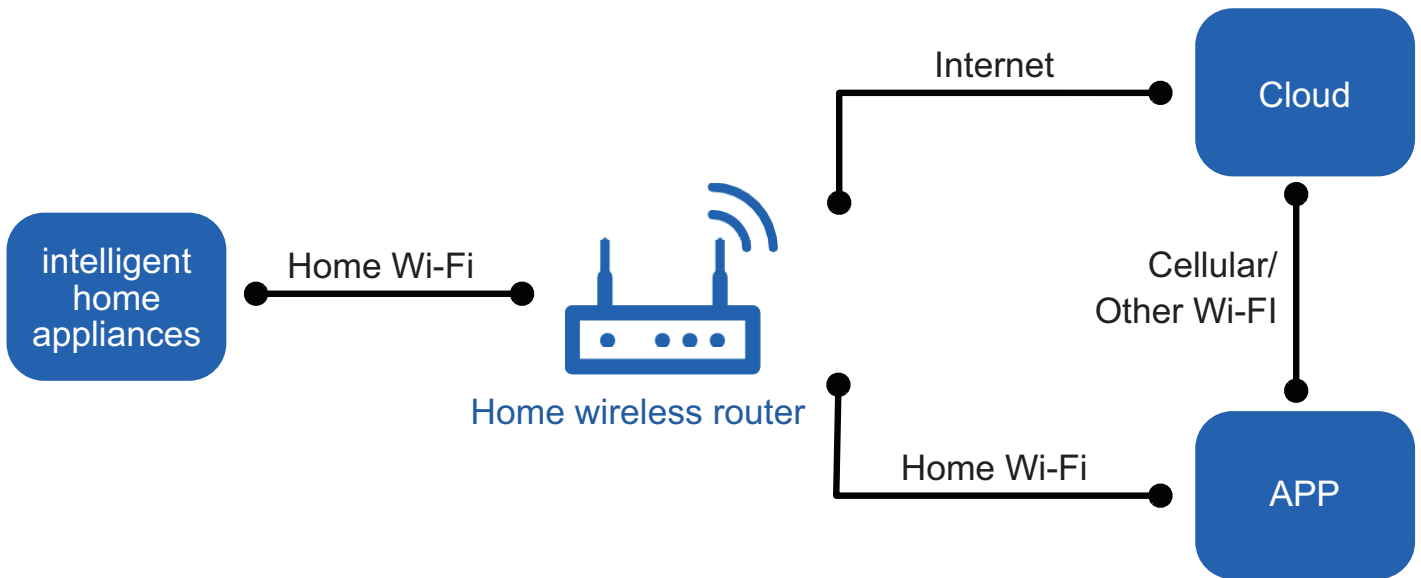


**Note:**

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.

## 6.3 Ewpe Smart App Operation Manual

### Control Flow Chart



### Operating Systems

Requirement for User's smart phone:



iOS system  
Support iOS7.0 and  
above version



Android system  
Support Android 4.4 and  
above version

### Download and installation



App Download Linkage

Scan the QR code or search "Ewpe Smart" in the application market to download and install it. When "Ewpe Smart" App is installed, register the account and add the device to achieve long-distance control and LAN control of smart home appliances. For more information, please refer to "Help" in App.

## 6.4 Brief Description of Modes and Functions

### ● Indoor Unit

#### 1. Basic function of system

##### (1) Cooling mode

- (1) Under this mode, fan and swing operates at setting status. Temperature setting range is 16~30°C.
- (2) During malfunction of outdoor unit or the unit is stopped because of protection, indoor unit keeps original operation status.

##### (2) Drying mode

- (1) Under this mode, fan operates at low speed and swing operates at setting status. Temperature setting range is 16~30°C.
- (2) During malfunction of outdoor unit or the unit is stopped because of protection, indoor unit keeps original operation status.
- (3) Protection status is same as that under cooling mode.
- (4) Sleep function is not available for drying mode.

##### (3) Heating mode

- (1) Under this mode, Temperature setting range is 16~30°C.
- (2) Working condition and process for heating mode:  
When turn on the unit under heating mode, indoor unit enters into cold air prevention status. When the unit is stopped or at OFF status, and indoor unit has been started up just now, the unit enters into residual heat-blowing status.

##### (4) Working method for AUTO mode:

1. Working condition and process for AUTO mode:
  - a. Under auto mode set temperature can be adjusted. The unit switch mode automatically according to ambient temperature.
2. Protection function
  - a. During cooling operation, protection function is same as that under cooling mode.
  - b. During heating operation, protection function is same as that under heating mode.
3. Display: Set temperature is the set value under each condition. Ambient temperature is (Tamb.-Tcompensation) for heat pump unit and Tamb. for cooling only unit.
4. If theres I feel function, Tcompensation is 0. Others are same as above.

##### (5) Fan mode

Under this mode, indoor fan operates at set fan speed. Compressor, outdoor fan, 4-way valve and electric heating tube stop operation. Indoor fan can select to operate at high, medium, low or auto fan speed. Temperature setting range is 16~30°C.

### 2. Other control

#### (1) Buzzer

Upon energization or availably operating the unit or remote controller, the buzzer will give out a beep.

#### (2) Auto button

If press this auto button when turning off the unit, the complete unit will operate at auto mode. Indoor fan operates at auto fan speed and swing function is turned on. Press this auto button at ON status to turn off the unit.

#### (3) Auto fan

Heating mode: During auto heating mode or normal heating ode, auto fan speed will adjust the fan speed automatically according to ambient temperature and set temperature.

#### (4) Sleep

After setting sleep function for a period of time, system will adjust set temperature automatically.

#### (5) Timer function:

General timer and clock timer functions are compatible by equipping remote controller with different functions.

#### (6) Memory function

memorize compensation temperature, off-peak energization value.

Memory content: mode, up&down swing, light, set temperature, set fan speed, general timer (clock timer cant be memorized).

After power recovery, the unit will be turned on automatically according to memory content.

#### (7) Health function

During operation of indoor fan, set health function by remote controller. Turn off the unit will also turn off health function.

Turn on the unit by pressing auto button, and the health is defaulted ON.

**(8)I feel control mode**

After controller received I feel control signal and ambient temperature sent by remote controller, controller will work according to the ambient temperature sent by remote controller.

**(9)Entry condition for compulsory defrosting function**

When turn on the unit under heating mode and set temperature is 16°C (or 16.5°C by remote controller), press “+, -, +, -, +, -” button successively within 5s and then indoor unit will enter into compulsory defrosting setting status:

- (1) If there's only indoor units controller, it enters into indoor normal defrosting mode.
- (2) If there's indoor units controller and outdoor units controller, indoor unit will send compulsory defrosting mode signal to outdoor unit and then outdoor unit will operate under normal defrosting mode. After indoor unit received the signal that outdoor unit has entered into defrosting status, indoor unit will cancel to send compulsory mode to outdoor unit. If outdoor unit hasn't received feedback signal from outdoor unit after 3min, indoor unit will also cancel to send compulsory defrosting signal.

**(10)Refrigerant recovery function:**

Enter into Freon recovery mode actively: Within 5min after energization, turn on the unit at 16°C under cooling mode, and press light button for 3 times within 3s to enter into Freon recovery mode. Fo is displayed and Freon recovery mode will be sent to outdoor unit.

**(11)Ambient temperature display control mode**

1. When user set the remote controller to display set temperature (corresponding remote control code: 01), current set temperature will be displayed.
2. Only when remote control signal is switched to indoor ambient temperature display status (corresponding remote control code: 10) from other display status (corresponding remote control code: 00, 01,11),controller will display indoor ambient temperature for 3s and then turn back to display set temperature.

Under this mode, indoor fan operates at set fan speed. Compressor, outdoor fan, 4-way valve and electric heating tube stop operation. Indoor fan can select to operate at high, medium, low or auto fan speed. Temperature setting range is 16~30°C.

**(12)Off-peak energization function:**

Adjust compressors minimum stop time. The original minimum stop time is 180s and then we change to:  
The time interval between two start-ups of compressor can't be less than  $180+T_s(0 \leq T \leq 15)$ . T is the variable of controller. That's to say the minimum stop time of compressor is 180s~195s. Read-in T into memory chip when refurbish the memory chip each time. After power recovery, compressor can only be started up after  $180+T$  s at least.

**(13) SE control mode**

The unit operates at SE status.

**(14) X-fan mode**

When X-fan function is turned on, after turn off the unit, indoor fan will still operate at low speed for 2min and then the complete unit will be turned off. When x-fan function is turned off, after turn off the unit, the complete unit will be turned off directly.

**(15) 8°C heating function**

Under heating mode, you can set 8°C heating function by remote controller. The system will operate at 8°C set temperature.

**(16)Turbo function**

Turbo function can be set under cooling and heating modes. Press Fan Speed button to cancel turbo setting. Turbo function is not available under auto, drying and fan modes.

## ● Outdoor Unit

### 1. Cooling mode:

Working condition and process of cooling mode:

- ① When Tindoor ambient temperature  $\geq T_{\text{preset}}$ , unit enters into cooling mode. Indoor fan, outdoor fan and compressor start operation. Indoor fan operates according to set fan speed.
- ② When Tindoor ambient temperature  $\leq T_{\text{preset}} - 2^{\circ}\text{C}$ , compressor stops operation and outdoor fan will stop 30s later. Indoor fan operates according to set fan speed.
- ③ When  $T_{\text{preset}} - 2^{\circ}\text{C} < \text{Tindoor ambient temperature} < T_{\text{preset}}$ , unit operates according to the previous status.

Under cooling mode, 4-way valve is not energized. Temperature setting range is  $16\sim 30^{\circ}\text{C}$ . If compressor stops because of malfunction in cooling mode, indoor fan and swing motor will work according to the original status.

### 2. Drying mode

(1) Working condition and process of drying mode

- ① When Tindoor ambient temperature  $> T_{\text{preset}}$ , unit will be in drying mode. Outdoor fan and compressor start operation while indoor fan will operate at low fan speed.
- ② When  $T_{\text{preset}} - 2^{\circ}\text{C} \leq \text{Tindoor ambient temperature} \leq T_{\text{preset}}$ , unit operates according to the previous status.
- ③ When Tindoor ambient temperature  $< T_{\text{preset}} - 2^{\circ}\text{C}$ , compressor stops operation and outdoor fan will stop 30s later.

(2) Under drying mode, 4-way valve is not energized. Temperature setting range is  $16\sim 30^{\circ}\text{C}$ .

(3) Protection function: same as in cooling mode.

### 3. Fan mode

(1) Under this mode, indoor fan can select different fan speed (except Turbo) or auto fan speed. Compressor, outdoor fan and 4-way valve all stop operation.

(2) In fan mode, temperature setting range is  $16\sim 30^{\circ}\text{C}$ .

### 4. Heating mode

Working condition and process of heating mode:

- ① When  $T_{\text{preset}} - (\text{Tindoor ambient temperature} - T_{\text{compensation}}) \geq 1^{\circ}\text{C}$ , unit enters into heating mode. Compressor, outdoor fan and 4-way valve start operation.
- ② When  $-2^{\circ}\text{C} < T_{\text{preset}} - (\text{Tindoor ambient temperature} - T_{\text{compensation}}) < 1^{\circ}\text{C}$ , unit operates according to the previous status.
- ③ When  $T_{\text{preset}} - (\text{Tindoor ambient temperature} - T_{\text{compensation}}) \leq -2^{\circ}\text{C}$ , compressor stops operation and outdoor fan will stop 30s later. Indoor fan will be in residual-heat blowing status.
- ④ When unit is turned off under heating mode or changed to other modes from heating mode, 4-way valve will be power-off 2min after compressor stops working (compressor is in operation status under heating mode).
- ⑤ When Tindoor ambient temperature  $> 30^{\circ}\text{C}$ , compressor stops operation immediately. Outdoor fan will stop 30s later.
- ⑥ Under the condition that compressor is turned on, when unit is changed to heating mode from cooling or drying mode, 4-way valve will be energized in 2~3mins delay.

Note: Tcompensation is determined by IDU and ODU. If IDU controls the compensation temperature, then Tcompensation is determined according to the value sent by IDU to ODU; If IDU does not control the compensation temperature, then Tcompensation will default to  $3^{\circ}\text{C}$  by the ODU.

### 5. Freon recovery mode

After the Freon recovery signal from IDU is received, cooling at rated frequency will be forcibly turned on to recover Freon.

Indoor unit will display Fo. If any signal from remote controller is received, unit will exit from Freon recovery mode and indoor unit stops displaying Fo.

### 6. Compulsory defrosting

If unit is turned on under heating mode and set temperature is  $16^{\circ}\text{C}$  (by remote controller), press "+, -, +, -, +, -" within 5s, unit will enter into compulsory defrosting mode and send the signal to ODU. When the compulsory defrosting signal from ODU is received, IDU will exit from the compulsory defrosting mode and stop sending the signal to ODU.

After ODU receives the compulsory defrosting code, it will start compulsory defrosting. Defrosting frequency and opening angle will be the same as in normal defrosting mode. When compulsory defrosting is finished, the complete unit resumes original status.

### 7. Auto mode

Auto mode is determined by controller of IDU. See IDU logic for details.

**8. 8°C heating**

Set temperature is 8°C. Display board of IDU displays 8°C. Under this mode, “Cold air prevention” function is shielded.

If compressor is operating under this mode, fan speed will adjust according to auto fan speed; if compressor stops operation under this mode, indoor fan will be in residual-heat blowing status.

When power on, communication light will be blinking in a normal way (after receiving a group of correct signals, blinking stops for 0.2s~0.3s). If there's no communication, communication light will be always on. If other ODU has malfunction, communication light will be on for 1s and off for 1s in a circular way.

# Part II : Installation and Maintenance

## 7. Notes for Installation and Maintenance

### Safety Precautions: Important!

Please read the safety precautions carefully before installation and maintenance.

The following contents are very important for installation and maintenance.

Please follow the instructions below.

- The installation or maintenance must accord with the instructions.
- Comply with all national electrical codes and local electrical codes.
- Pay attention to the warnings and cautions in this manual.
- All installation and maintenance shall be performed by distributor or qualified person.
- All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.
- Be caution during installation and maintenance. Prohibit incorrect operation to prevent electric shock, casualty and other accidents.



## Warnings

### Electrical Safety Precautions:

1. Cut off the power supply of air conditioner before checking and maintenance.
2. The air condition must apply specialized circuit and prohibit share the same circuit with other appliances.
3. The air conditioner should be installed in suitable location and ensure the power plug is touchable.
4. Make sure each wiring terminal is connected firmly during installation and maintenance.
5. Have the unit adequately grounded. The grounding wire cant be used for other purposes.
6. Must apply protective accessories such as protective boards, cable-cross loop and wire clip.
7. The live wire, neutral wire and grounding wire of power supply must be corresponding to the live wire, neutral wire and grounding wire of the air conditioner.
8. The power cord and power connection wires cant be pressed by hard objects.
9. If power cord or connection wire is broken, it must be replaced by a qualified person.

10. If the power cord or connection wire is not long enough, please get the specialized power cord or connection wire from the manufacture or distributor. Prohibit prolong the wire by yourself.

11. For the air conditioner without plug, an air switch must be installed in the circuit. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

12. Make sure all wires and pipes are connected properly and the valves are opened before energizing.

13. Check if there is electric leakage on the unit body. If yes, please eliminate the electric leakage.

14. Replace the fuse with a new one of the same specification if it is burnt down; dont replace it with a cooper wire or conducting wire.

15. If the unit is to be installed in a humid place, the circuit breaker must be installed.

### Installation Safety Precautions:

1. Select the installation location according to the requirement of this manual.(See the requirements in installation part)
2. Handle unit transportation with care; the unit should not be carried by only one person if it is more than 20kg.
3. When installing the indoor unit and outdoor unit, a sufficient fixing bolt must be installed; make sure the installation support is firm.
4. Ware safety belt if the height of working is above 2m.
5. Use equipped components or appointed components during installation.
6. Make sure no foreign objects are left in the unit after finishing installation.

Improper installation may lead to fire hazard, explosion, electric shock or injury.

## Safety Precautions for Installing and Relocating the Unit:

To ensure safety, please be mindful of the following precautions.



### Warnings

**1. When installing or relocating the unit, be sure to keep the refrigerant circuit free from air or substances other than the specified refrigerant.**

Any presence of air or other foreign substance in the refrigerant circuit will cause system pressure rise or compressor rupture, resulting in injury.

**2. When installing or moving this unit, do not charge the refrigerant which is not comply with that on the nameplate or unqualified refrigerant.**

Otherwise, it may cause abnormal operation, wrong action, mechanical malfunction or even series safety accident.

**3. When refrigerant needs to be recovered during relocating or repairing the unit, be sure that the unit is running in cooling mode. Then, fully close the valve at high pressure side (liquid valve). About 30-40 seconds later, fully close the valve at low pressure side (gas valve), immediately stop the unit and disconnect power. Please note that the time for refrigerant recovery should not exceed 1 minute.**

If refrigerant recovery takes too much time, air may be sucked in and cause pressure rise or compressor rupture, resulting in injury.

**4. During refrigerant recovery, make sure that liquid valve and gas valve are fully closed and power is disconnected before detaching the connection pipe.**

If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.

**5. When installing the unit, make sure that connection pipe is securely connected before the compressor starts running.**

If compressor starts running when stop valve is open and connection pipe is not yet connected, air will be sucked in and cause pressure rise or compressor rupture, resulting in injury.

**6. Prohibit installing the unit at the place where there may be leaked corrosive gas or flammable gas.**

If there leaked gas around the unit, it may cause explosion and other accidents.

**7. Do not use extension cords for electrical connections. If the electric wire is not long enough, please contact a local service center authorized and ask for a proper electric wire.**

Poor connections may lead to electric shock or fire.

**8. Use the specified types of wires for electrical connections between the indoor and outdoor units. Firmly clamp the wires so that their terminals receive no external stresses.**

Electric wires with insufficient capacity, wrong wire connections and insecure wire terminals may cause electric shock or fire.

## Safety Precautions for Refrigerant

● To realize the function of the air conditioner unit, a special refrigerant circulates in the system. The used refrigerant is the fluoride R32, which is specially cleaned. The refrigerant is flammable and inodorous. Furthermore, it can lead to explosion under certain conditions. But the flammability of the refrigerant is very low. It can be ignited only by fire.

● Compared to common refrigerants, R32 is a nonpolluting refrigerant with no harm to the ozoneosphere. The influence upon the greenhouse effect is also lower. R32 has got very good thermodynamic features which lead to a really high energy efficiency. The units therefore need a less filling.

### WARNING:

● Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacture.

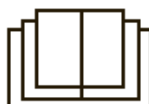
Should repair be necessary, contact your nearest authorized Service Centre. Any repairs carried out by unqualified personnel may be dangerous. The appliance shall be stored in a room without continuously operating ignition sources. (for example: open flames, an operating gas appliance or an operating electric heater.)

● Do not pierce or burn.

● Appliance shall be installed, operated and stored in a room with a floor area larger than "X"m<sup>2</sup> (see table a). (only applies to appliances that are not fixed appliances).

● Appliance filled with flammable gas R32. For repairs, strictly follow manufacturer's instructions only. Be aware that refrigerants not contain odour.

● Read specialists manual.





# Safety Operation of Flammable Refrigerant

## Qualification requirement for installation and maintenance man

- All the work men who are engaging in the refrigeration system should bear the valid certification awarded by the authoritative organization and the qualification for dealing with the refrigeration system recognized by this industry. If it needs other technician to maintain and repair the appliance, they should be supervised by the person who bears the qualification for using the flammable refrigerant.
- It can only be repaired by the method suggested by the equipments manufacturer.

## Installation notes

- The air conditioner is not allowed to use in a room that has running fire (such as fire source, working coal gas ware, operating heater).
- It is not allowed to drill hole or burn the connection pipe.
- The air conditioner must be installed in a room that is larger than the minimum room area. The minimum room area is shown on the nameplate or following table a.
- Leak test is a must after installation.

table a - Minimum room area(m<sup>2</sup>)

Minimum room area(m <sup>2</sup> )	Charge amount (kg)	≤1.2	1.3	1.4	1.5	1.6	1.7	1.8	1.9	2	2.1	2.2	2.3	2.4	2.5
	floor location	4	14.5	16.8	19.3	22	24.8	27.8	31	34.3	37.8	41.5	45.4	49.4	53.6
window mounted	4	5.2	6.1	7	7.9	8.9	10	11.2	12.4	13.6	15	16.3	17.8	19.3	
wall mounted	4	4	4	4	4	4	4	4	4	4.2	4.6	5	5.5	6	
ceiling mounted	4	4	4	4	4	4	4	4	4	4	4	4	4	4	

## Maintenance notes

- Check whether the maintenance area or the room area meet the requirement of the nameplate.
  - Its only allowed to be operated in the rooms that meet the requirement of the nameplate.
- Check whether the maintenance area is well-ventilated.
  - The continuous ventilation status should be kept during the operation process.
- Check whether there is fire source or potential fire source in the maintenance area.
  - The naked flame is prohibited in the maintenance area; and the “no smoking” warning board should be hanged.
- Check whether the appliance mark is in good condition.
  - Replace the vague or damaged warning mark.

## Welding

- If you should cut or weld the refrigerant system pipes in the process of maintaining, please follow the steps as below:
  - a. Shut down the unit and cut power supply
  - b. Eliminate the refrigerant
  - c. Vacuuming
  - d. Clean it with N2 gas
  - e. Cutting or welding
  - f. Carry back to the service spot for welding
- Make sure that there isnt any naked flame near the outlet of the vacuum pump and its well-ventilated.
- The refrigerant should be recycled into the specialized storage tank.

## Filling the refrigerant

- Use the refrigerant filling appliances specialized for R32. Make sure that different kinds of refrigerant wont contaminate with each other.
- The refrigerant tank should be kept upright at the time of filling refrigerant.
- Stick the label on the system after filling is finished (or havent finished).
- Dont overfilling.
- After filling is finished, please do the leakage detection before test running; another time of leak detection should be done when its removed.

## Safety instructions for transportation and storage

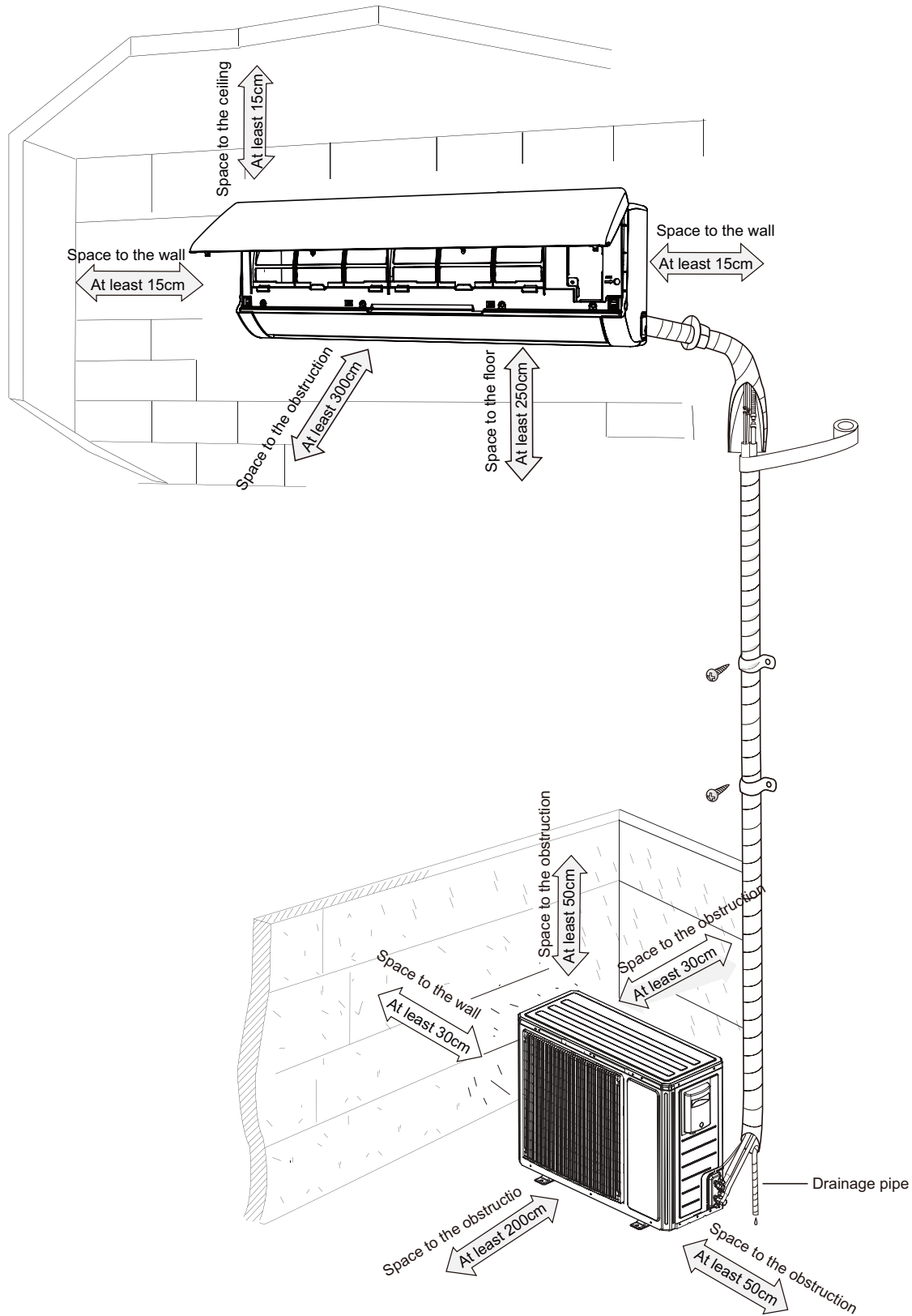
- Please use the flammable gas detector to check before unload and open the container.
- No fire source and smoking.
- According to the local rules and laws.

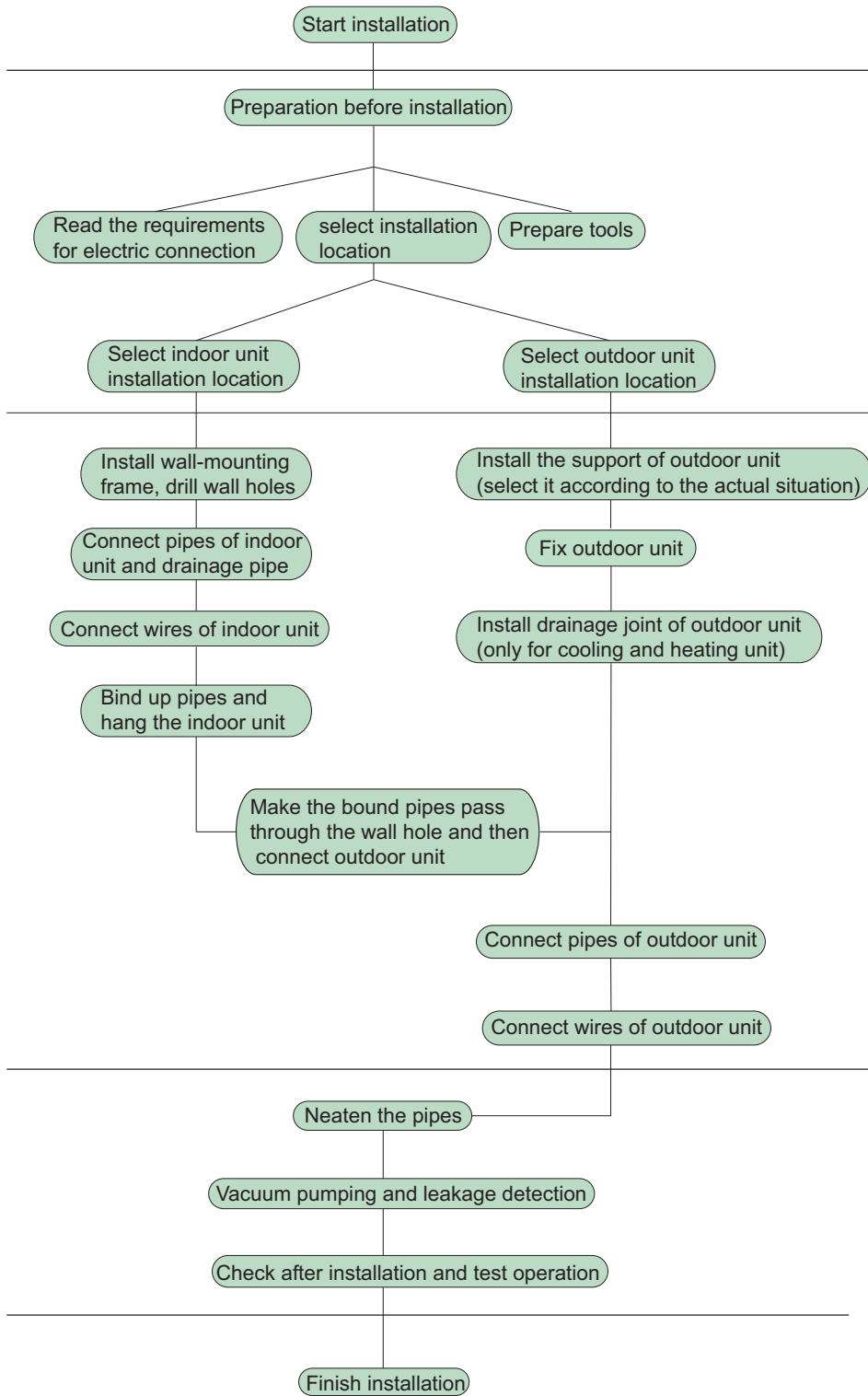
## Main Tools for Installation and Maintenance

<p>1. Level meter, measuring tape</p> 	<p>2. Screw driver</p> 	<p>3. Impact drill, drill head, electric drill</p> 
<p>4. Electroprobe</p> 	<p>5. Universal meter</p> 	<p>6. Torque wrench, open-end wrench, inner hexagon spanner</p> 
<p>7. Electronic leakage detector</p> 	<p>8. Vacuum pump</p> 	<p>9. Pressure meter</p> 
<p>10. Pipe pliers, pipe cutter</p> 	<p>11. Pipe expander, pipe bender</p> 	<p>12. Soldering appliance, refrigerant container</p> 

# 8. Installation

## 8.1 Installation Dimension Diagram





Note: this flow is only for reference; please find the more detailed installation steps in this section.

## 8.2 Installation Parts-checking

No.	Name	No.	Name
1	Indoor unit	8	Sealing gum
2	Outdoor unit	9	Wrapping tape
3	Connection pipe	10	Support of outdoor unit
4	Drainage pipe	11	Fixing screw
5	Wall-mounting frame	12	Drainage plug(cooling and heating unit)
6	Connecting cable(power cord)	13	Owners manual, remote controller
7	Wall pipe		

### ⚠ Note:

- 1.Please contact the local agent for installation.
- 2.Dont use unqualified power cord.

## 8.3 Selection of Installation Location

### 1. Basic Requirement:

Installing the unit in the following places may cause malfunction. If it is unavoidable, please consult the local dealer:

- (1) The place with strong heat sources, vapors, flammable or explosive gas, or volatile objects spread in the air.
- (2) The place with high-frequency devices (such as welding machine, medical equipment).
- (3) The place near coast area.
- (4) The place with oil or fumes in the air.
- (5) The place with sulfureted gas.
- (6) Other places with special circumstances.
- (7) The appliance shall nnot be installed in the laundry.

### 2. Indoor Unit:

- (1) There should be no obstruction near air inlet and air outlet.
- (2) Select a location where the condensation water can be dispersed easily andwont affect other people.
- (3) Select a location which is convenient to connect the outdoor unit and near the power socket.
- (4) Select a location which is out of reach for children.
- (5) The location should be able to withstand the weight of indoor unit and wont increase noise and vibration.
- (6) The appliance must be installed 2.5m above floor.
- (7) Dont install the indoor unit right above the electric appliance.
- (8) Please try your best to keep way from fluorescent lamp.

### 3. Outdoor Unit:

- (1) Select a location where the noise and outflow air emitted by the outdoor unit will not affect neighborhood.
- (2) The location should be well ventilated and dry, in which the outdoor unit wont be exposed directly to sunlight or strong wind.
- (3) The location should be able to withstand the weight of outdoor unit.
- (4) Make sure that the installation follows the requirement of installation dimension diagram.
- (5) Select a location which is out of reach for children and far away from animals or plants.If it is unavoidable, please add fence for safety purpose.

## 8.4 Requirements for electric connection

### 1. Safety Precaution

- (1) Must follow the electric safety regulations when installing the unit.
- (2) According to the local safety regulations, use qualified power supply circuit and air switch.
- (3) Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring may result in electric shock,fire hazard or malfunction. Please install proper power supply cables before using the air conditioner.

Air-conditioner	Air switch capacity
09K	10A
12/18/24K	16A

- (4) Properly connect the live wire, neutral wire and grounding wire of power socket.
- (5) Be sure to cut off the power supply before proceeding any work related to electricity and safety.
- (6) Do not put through the power before finishing installation.
- (7) If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- (8) The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.
- (9) The appliance shall be installed in accordance with national wiring regulations.
- (10) Appliance shall be installed, operated and stored in a room with a floor area larger than "X"m (see table a).



Please notice that the unit is filled with flammable gas R32. Inappropriate treatment of the unit involves the risk of severe damages of people and material. Details to this refrigerant are found in chapter "refrigerant".

### 2. Grounding Requirement:

- (1) The air conditioner is first class electric appliance. It must be properly grounding with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.
- (2) The yellow-green wire in air conditioner is grounding wire, which cant be used for other purposes.
- (3) The grounding resistance should comply with national electric safety regulations.
- (4) The appliance must be positioned so that the plug is accessible.
- (5) An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.
- (6) Including an air switch with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

## 8.5 Installation of Indoor Unit

### 1. Choosing Installation location

Recommend the installation location to the client and then confirm it with the client.

### 2. Install Wall-mounting Frame

(1) Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the screw fixing holes on the wall.

(2) Drill the screw fixing holes on the wall with impact drill (the specification of drill head should be the same as the plastic expansion particle) and then fill the plastic expansion particles in the holes.

(3) Fix the wall-mounting frame on the wall with tapping screws (ST4.2X25TA) and then check if the frame is firmly installed by pulling the frame. If the plastic expansion particle is loose, please drill another fixing hole nearby.

### 3. Install Wall-mounting Frame

(1) Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame.(As show in Fig.1)

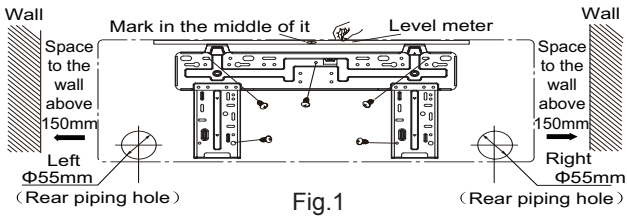


Fig.1

(2) Open a piping hole with the diameter of  $\Phi 55\text{mm}$  on the selected outlet pipe position. In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of  $5\text{-}10^\circ$ .(As show in Fig.2)

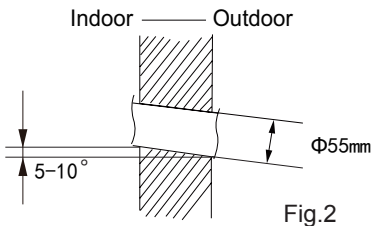


Fig.2

### ⚠ Note:

- (1) Pay attention to dust prevention and take relevant safety measures when opening the hole.
- (2) The plastic expansion particles are not provided and should be bought locally.

### 4. Outlet pipe

(1) The pipe can be led out in the direction of right, rear right, left or rear left.(As show in Fig.3)

(2) When selecting leading out the pipe from left or right, please cut off the corresponding hole on the bottom case.(As show in Fig.4)

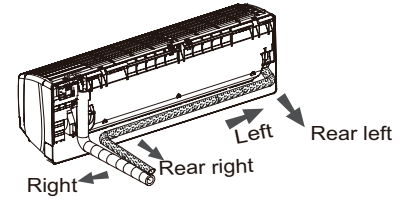


Fig.3

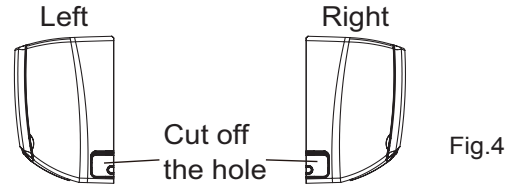


Fig.4

### 5. Connect the Pipe of Indoor Unit

(1) Aim the pipe joint at the corresponding bellmouth.(As show in Fig.5)

(2) Pretightening the union nut with hand.

(3) Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench.(As show in Fig.6)

(4) Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape.(As show in Fig.7)

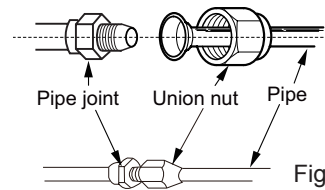


Fig.5

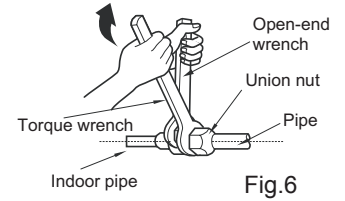


Fig.6

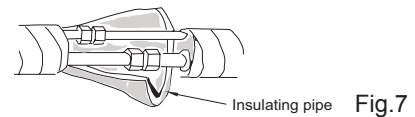


Fig.7

Refer to the following table for wrench moment of force:

Hex nut diameter(mm)	Tightening torque(N·m)
$\Phi 6$	15~20
$\Phi 9.52$	30~40
$\Phi 12$	45~55
$\Phi 16$	60~65
$\Phi 19$	70~75

### 6. Install Drain Hose

(1) Connect the drain hose to the outlet pipe of indoor unit.(As show in Fig.8)

(2) Bind the joint with tape.(As show in Fig.9)

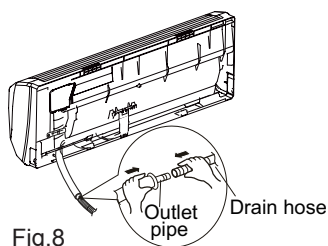


Fig.8

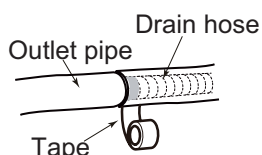


Fig.9

**⚠ Note:**

- (1) Add insulating pipe in the indoor drain hose in order to prevent condensation.
- (2) The plastic expansion particles are not provided. (As show in Fig.10)

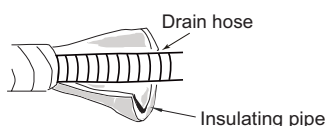


Fig.10

**7. Connect Wire of Indoor Unit**

- (1) Open the panel, remove the screw on the wiring cover and then take down the cover.(As show in Fig.11)

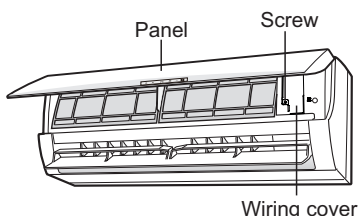


Fig.11

- (2) Make the power connection wire go through the cable-cross hole at the back of indoor unit and then pull it out from the front side.(As show in Fig.12)

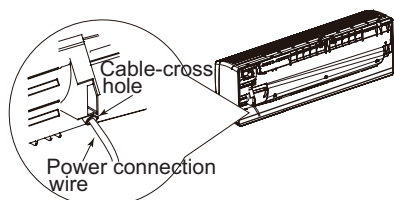
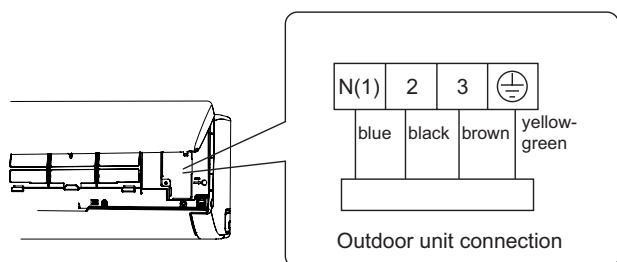


Fig.12

- (3) Remove the wire clip; connect the power connection wire to the wiring terminal according to the color; tighten the screw and then fix the power connection wire with wire clip.(As show in Fig.13)



Note: the wiring board is for reference only, please refer to the actual one.

Fig.13

- (4) Put wiring cover back and then tighten the screw.
- (5) Close the panel.

**⚠ Note:**

- (1) All wires of indoor unit and outdoor unit should be connected by a professional.
- (2) If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.
- (3) For the air conditioner with plug, the plug should be reachable after finishing installation.
- (4) For the air conditioner without plug, an air switch must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

**8. Bind up Pipe**

- (1) Bind up the connection pipe, power cord and drain hose with the band.(As show in Fig.14)
- (2) Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose.(As show in Fig.15)
- (3) Bind them evenly.
- (4) The liquid pipe and gas pipe should be bound separately at the end.

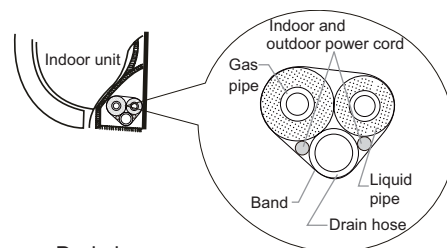


Fig.14

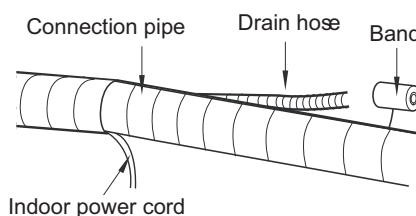


Fig.15

**⚠ Note:**

- (1) The power cord and control wire cant be crossed or winding.
- (2) The drain hose should be bound at the bottom.

**9. Hang the Indoor Unit**

- (1) Put the bound pipes in the wall pipe and then make them pass through the wall hole.
- (2) Hang the indoor unit on the wall-mounting frame.
- (3) Stuff the gap between pipes and wall hole with sealing gum.
- (4) Fix the wall pipe.(As show in Fig.16)
- (5) Check if the indoor unit is installed firmly and closed to the wall.(As show in Fig.17)

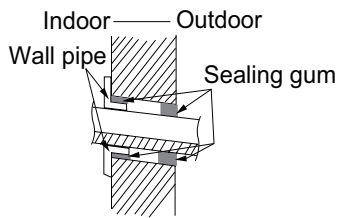


Fig.16

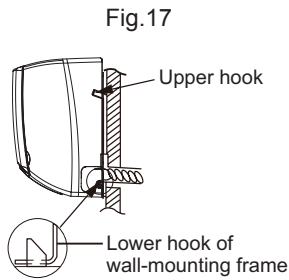


Fig.17

**⚠ Note:**

Do not bend the drain hose too excessively in order to prevent blocking.

## 8.6 Installation of Outdoor Unit

### 1. Fix the Support of Outdoor Unit(Select it according to the actual installation situation)

- (1) Select installation location according to the house structure.
- (2) Fix the support of outdoor unit on the selected location with expansion screws.

**⚠ Note:**

- (1) Take sufficient protective measures when installing the outdoor unit.
- (2) Make sure the support can withstand at least four times the unit weight.
- (3) The outdoor unit should be installed at least 3cm above the floor in order to install drain joint.(As show in Fig.18)
- (4) For the unit with cooling capacity of 2300W~5000W, 6 expansion screws are needed; for the unit with cooling capacity of 6000W~8000W, 8 expansion screws are needed; for the unit with cooling capacity of 10000W~16000W, 10 expansion screws are needed.

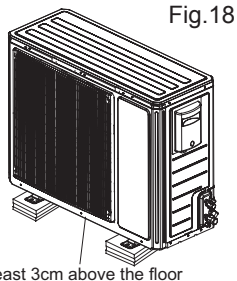


Fig.18

At least 3cm above the floor

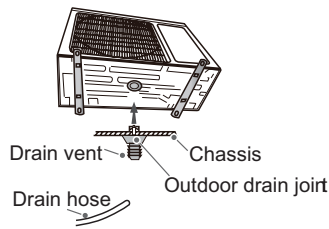


Fig.19

### 2. Install Drain Joint(Only for cooling and heating unit)

- (1) Connect the outdoor drain joint into the hole on the chassis.
  - (2) Connect the drain hose into the drain vent.
- (As show in Fig.19)

### 3. Fix Outdoor Unit

- (1) Place the outdoor unit on the support.
  - (2) Fix the foot holes of outdoor unit with bolts.
- (As show in Fig.20)

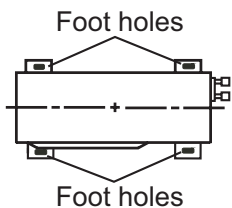


Fig.20

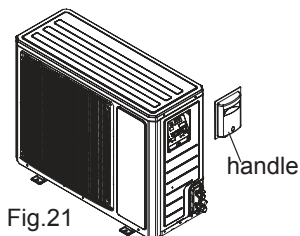


Fig.21

### 4. Connect Indoor and Outdoor Pipes

- (1) Remove the screw on the right handle of outdoor unit and then remove the handle.(As show in Fig.21)
- (2) Remove the screw cap of valve and aim the pipe joint at the bellmouth of pipe.(As show in Fig.22)

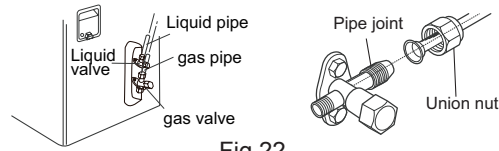


Fig.22

- (3) Pretightening the union nut with hand.
- (4) Tighten the union nut with torque wrench .

Refer to the following table for wrench moment of force:

Hex nut diameter(mm)	Tightening torque(N·m)
Φ6	15~20
Φ9.52	30~40
Φ12	45~55
Φ16	60~65
Φ19	70~75

### 5. Connect Outdoor Electric Wire

- (1) Remove the wire clip; connect the power connection wire and signal control wire (only for cooling and heating unit) to the wiring terminal according to the color; fix them with screws.(As show in Fig.23)

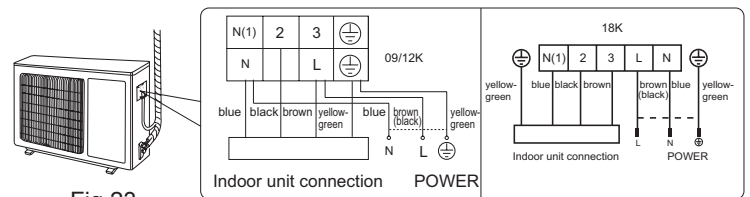


Fig.23

Note: the wiring board is for reference only, please refer to the actual one.

- (2) Fix the power connection wire and signal control wire with wire clip (only for cooling and heating unit).

**⚠ Note:**

- (1) After tightening the screw, pull the power cord slightly to check if it is firm.
- (2) Never cut the power connection wire to prolong or shorten the distance.

### 6. Neaten the Pipes

- (1) The pipes should be placed along the wall, bent reasonably and hidden possibly. Min. semidiameter of bending the pipe is 10cm.
- (2) If the outdoor unit is higher than the wall hole, you must set a U-shaped curve in the pipe before pipe goes into the room, in order to prevent rain from getting into the room.(As show in Fig.24)



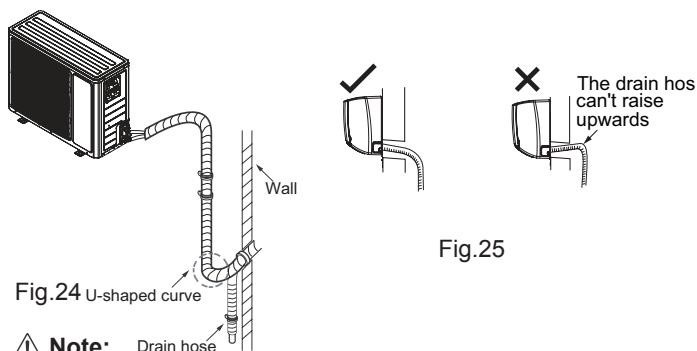


Fig.25

**Note:**

- (1) The through-wall height of drain hose shouldnt be higher than the outlet pipe hole of indoor unit.(As show in Fig.25)
- (2) Slant the drain hose slightly downwards. The drain hose cant be curved, raised and fluctuant, etc.(As show in Fig.26)
- (3) The water outlet cant be placed in water in order to drain smoothly.(As show in Fig.27)

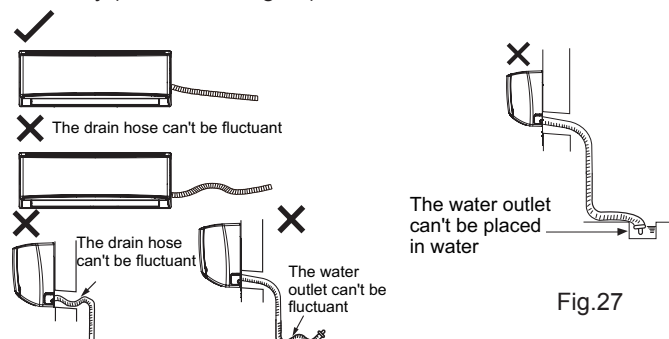


Fig.26

Fig.27

## 8.7 Vacuum Pumping and Leak Detection

### 1. Use Vacuum Pump

- (1) Remove the valve caps on the liquid valve and gas valve and the nut of refrigerant charging vent.
- (2) Connect the charging hose of piezometer to the refrigerant charging vent of gas valve and then connect the other charging hose to the vacuum pump.
- (3) Open the piezometer completely and operate for 10-15min to check if the pressure of piezometer remains in -0.1MPa.
- (4) Close the vacuum pump and maintain this status for 1-2min to check if the pressure of piezometer remains in -0.1MPa. If the pressure decreases, there may be leakage.
- (5) Remove the piezometer, open the valve core of liquid valve and gas valve completely with inner hexagon spanner.
- (6) Tighten the screw caps of valves and refrigerant charging vent.(As show in Fig.28)

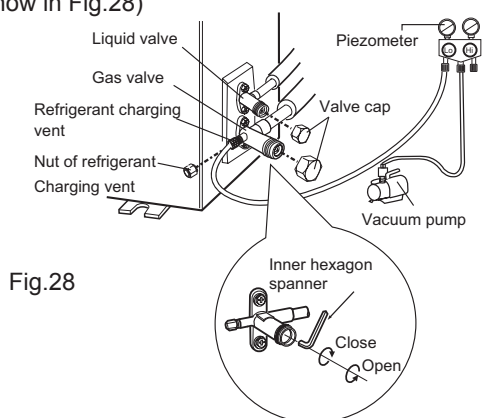


Fig.28

## 2. Leakage Detection

- (1) With leakage detector: Check if there is leakage with leakage detector.
- (2) With soap water: If leakage detector is not available, please use soap water for leakage detection. Apply soap water at the suspected position and keep the soap water for more than 3min. If there are air bubbles coming out of this position, theres a leakage.

## 8.8 Check after Installation and Test Operation

### 1. Check after Installation

Check according to the following requirement after finishing installation.

NO.	Items to be checked	Possible malfunction
1	Has the unit been installed firmly?	The unit may drop, shake or emit noise.
2	Have you done the refrigerant leakage test?	It may cause insufficient cooling (heating) capacity.
3	Is heat insulation of pipeline sufficient?	It may cause condensation and water dripping.
4	Is water drained well?	It may cause condensation and water dripping.
5	Is the voltage of power supply according to the voltage marked on the nameplate?	It may cause malfunction or damage the parts.
6	Is electric wiring and pipeline installed correctly?	It may cause malfunction or damage the parts.
7	Is the unit grounded securely?	It may cause electric leakage.
8	Does the power cord follow the specification?	It may cause malfunction or damage the parts.
9	Is there any obstruction in air inlet and air outlet?	It may cause insufficient cooling (heating) capacity.
10	The dust and sundries caused during installation are removed?	It may cause malfunction or damaging the parts.
11	The gas valve and liquid valve of connection pipe are open completely?	It may cause insufficient cooling (heating) capacity.
12	Is the inlet and outlet of piping hole been covered?	It may cause insufficient cooling (heating) capacity or waster eletricity.

### 2. Test Operation

- (1) Preparation of test operation
  - The client approves the air conditioner installation.
  - Specify the important notes for air conditioner to the client.
- (2) Method of test operation
  - Put through the power, press ON/OFF button on the remote controller to start operation.
  - Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
  - If the ambient temperature is lower than 16°C , the air conditioner cant start cooling.

# 9. Maintenance

## 9.1 Error Code List

NO.	Malfunction Name	Display Method of Indoor Unit			A/C status	Possible Causes	
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)	Operation Indicator			Cool Indicator
1	High pressure protection of system	E1				During cooling and drying operation, except indoor fan operates, all loads stop operation. During heating operation, the complete unit stops.	Possible reasons: 1. Refrigerant was superabundant; 2. Poor heat exchange (including filth blockage of heat exchanger and bad radiating environment ); Ambient temperature is too high.
2	Antifreezing protection	E2				During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates.	1. Poor air-return in indoor unit; 2. Fan speed is abnormal; 3. Evaporator is dirty.
3	In defect of refrigerant	F0				The Dual-8 Code Display will show F0 and the complete unit stops.	1. In defect of refrigerant; 2. Indoor evaporator temperature sensor works abnormally; 3. The unit has been plugged up somewhere.
4	High discharge temperature protection of compressor	E4				During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	Please refer to the malfunction analysis (discharge protection, overload).
5	Overcurrent protection	E5				During cooling and drying operation, compressor and outdoor fan stop while indoor fan operates. During heating operation, all loads stop.	1. Supply voltage is unstable; 2. Supply voltage is too low and load is too high; 3. Evaporator is dirty.
6	Communication Malfunction	E6				During cooling operation, compressor stops while indoor fan motor operates. During heating operation, the complete unit stops.	Refer to the corresponding malfunction analysis.
7	High temperature resistant protection	E8				During cooling operation: compressor will stop while indoor fan will operate. During heating operation, the complete unit stops.	Refer to the malfunction analysis (overload, high temperature resistant).
8	EEPROM malfunction	EE				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
9	Limit/decrease frequency due to high temperature of module	EU				All loads operate normally, while operation frequency for compressor is decreased	Discharging after the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
10	Malfunction protection of jumper cap	C5				Wireless remote receiver and button are effective, but can not dispose the related command	1. No jumper cap insert on mainboard. 2. Incorrect insert of jumper cap. 3. Jumper cap damaged. 4. Abnormal detecting circuit of mainboard.

NO.	Malfunction Name	Display Method of Indoor Unit			A/C status	Possible Causes	
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)				
			Operation Indicator	Cool Indicator	Heating Indicator		
11	Gathering refrigerant	F0				When the outdoor unit receive signal of Gathering refrigerant ,the system will be forced to run under cooling mode for gathering refrigerant	Nominal cooling mode
12	Indoor ambient temperature sensor is open/short circuited	F1				During cooling and drying operation, indoor unit operates while other loads will stop; during heating operation, the complete unit will stop operation.	1. Loosening or bad contact of indoor ambient temp. sensor and mainboard terminal. 2. Components in mainboard fell down leads short circuit. 3. Indoor ambient temp. sensor damaged.(check with sensor resistance value chart) 4. Mainboard damaged.
13	Indoor evaporator temperature sensor is open/short circuited	F2				AC stops operation once reaches the setting temperature. Cooling, drying: internal fan motor stops operation while other loads stop operation; heating: AC stop operation	1. Loosening or bad contact of Indoor evaporator temp. sensor and mainboard terminal. 2. Components on the mainboard fall down leads short circuit. 3. Indoor evaporator temp. sensor damaged.(check temp. sensor value chart for testing) 4. Mainboard damaged.
14	Outdoor ambient temperature sensor is open/short circuited	F3				During cooling and drying operating, compressor stops while indoor fan operates; During heating operation, the complete unit will stop operation	Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
15	Outdoor condenser temperature sensor is open/short circuited	F4				During cooling and drying operation, compressor stops while indoor fan will operate; During heating operation, the complete unit will stop operation.	Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor)
16	Outdoor discharge temperature sensor is open/short circuited	F5				During cooling and drying operation, compressor will sop after operating for about 3 mins, while indoor fan will operate; During heating operation, the complete unit will stop after operating for about 3 mins.	1.Outdoor temperature sensor hasnt been connected well or is damaged. Please check it by referring to the resistance table for temperature sensor) 2.The head of temperature sensor hasnt been inserted into the copper tube
17	Limit/decrease frequency due to overload	F6				All loads operate normally, while operation frequency for compressor is decreased	Refer to the malfunction analysis (overload, high temperature resistant)
18	Decrease frequency due to overcurrent	F8				All loads operate normally, while operation frequency for compressor is decreased	The input supply voltage is too low; System pressure is too high and overload

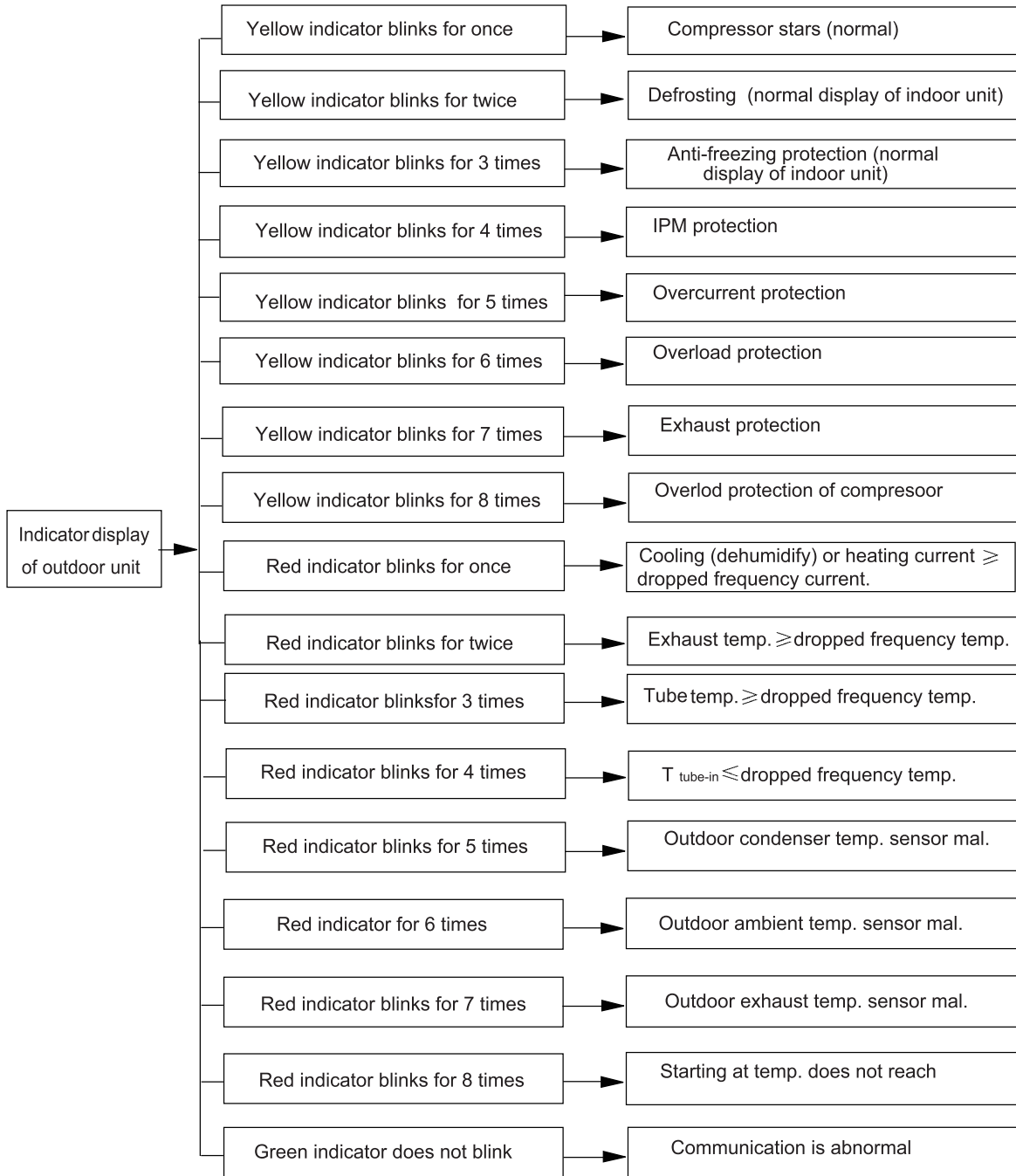
NO.	Malfunction Name	Display Method of Indoor Unit			A/C status	Possible Causes	
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)				
			Operation Indicator	Cool Indicator	Heating Indicator		
19	Decrease frequency due to high air discharge	F9				All loads operate normally, while operation frequency for compressor is decreased	Overload or temperature is too high; Refrigerant is insufficient; Malfunction of electric expansion valve (EKV)
20	Limit/decrease frequency due to antifreezing	FH				All loads operate normally, while operation frequency for compressor is decreased	Poor air-return in indoor unit or fan speed is too low
21	Voltage for DC bus-bar is too high	PH				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 265VAC, turn on the unit after the supply voltage is increased to the normal range. 2.If the AC input is normal, measure the voltage of electrolytic capacitor C on control panel (AP1), if its normal, theres malfunction for the circuit, please replace the control panel (AP1)
22	Voltage of DC bus-bar is too low	PL				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	1. Measure the voltage of position L and N on wiring board (XT), if the voltage is higher than 150VAC, turn on the unit after the supply voltage is increased to the normal range. 2.If the AC input is normal, measure the voltage of electrolytic capacitor C on control panel (AP1), if its normal, theres malfunction for the circuit, please replace the control panel (AP1)
23	Compressor Min frequency in test state	P0					Showing during min. cooling or min. heating test
24	Compressor rated frequency in test state	P1					Showing during nominal cooling or nominal heating test
25	Compressor maximum frequency in test state	P2					Showing during max. cooling or max. heating test

NO.	Malfunction Name	Display Method of Indoor Unit			A/C status	Possible Causes
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)	Operation Indicator		
26	Compressor intermediate frequency in test state	P3				Showing during middle cooling or middle heating test
27	Overcurrent protection of phase current for compressor	P5			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
28	Charging malfunction of capacitor	PU			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Refer to the part three—charging malfunction analysis of capacitor
29	Malfunction of module temperature sensor circuit	P7			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
30	Module high temperature protection	P8			During cooling operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	After the complete unit is de-energized for 20mins, check whether the thermal grease on IPM Module of outdoor control panel AP1 is sufficient and whether the radiator is inserted tightly. If its no use, please replace control panel AP1.
31	Overload protection for compressor	H3			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	1. Wiring terminal OVC-COMP is loosened. In normal state, the resistance for this terminal should be less than 1ohm. 2.Refer to the malfunction analysis ( discharge protection, overload)
32	IPM protection	H5			During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
33	Malfunction of zero-cross detection circuit	U8			The complete unit stops	1.Power supply is abnormal; 2.Detection circuit of indoor control mainboard is abnormal.

NO.	Malfunction Name	Display Method of Indoor Unit			A/C status	Possible Causes	
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)	Operation Indicator			Cool Indicator
34	Internal motor (fan motor) do not operate	H6				Internal fan motor, external fan motor, compressor and electric heater stop operation, guide louver stops at present location.	1. Bad contact of DC motor feedback terminal. 2. Bad contact of DC motor control end. 3. Fan motor is stalling. 4. Motor malfunction. 5. Malfunction of mainboard rev detecting circuit.
35	Desynchronizing of compressor	H7				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis (IPM protection, loss of synchronism protection and overcurrent protection of phase current for compressor.
36	PFC protection	HC				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis
37	Outdoor DC fan motor malfunction	L3				Outdoor DC fan motor malfunction lead to compressor stop operation,	DC fan motor malfunction or system blocked or the connector loosed
38	power protection	L9				compressor stop operation and Outdoor fan motor will stop 30s latter , 3 minutes latter fan motor and compressor will restart	To protect the electrical components when detect high power
39	Indoor unit and outdoor unit doesnt match	LP				compressor and Outdoor fan motor cant work	Indoor unit and outdoor unit doesnt match
40	Failure start-up	LC				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop operation.	Refer to the malfunction analysis
41	Normal communication						
42	Defrosting				OFF 3S and blink once (during blinking, ON 10s and OFF 0.5s)	Defrosting will occur in heating mode. Compressor will operate while indoor fan will stop operation.	Its the normal state
43	Malfunction of phase current detection circuit for compressor	U1				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Replace outdoor control panel AP1
44	Malfunction of voltage dropping for DC bus-bar	U3				During cooling and drying operation, compressor will stop while indoor fan will operate; During heating operation, the complete unit will stop	Supply voltage is unstable

NO.	Malfunction Name	Display Method of Indoor Unit			A/C status	Possible Causes	
		Dual-8 Code Display	Indicator Display (during blinking, ON 0.5s and OFF 0.5s)				
			Operation Indicator	Cool Indicator	Heating Indicator		
45	Malfunction of complete units current detection	U5				During cooling and drying operation, the compressor will stop while indoor fan will operate; During heating operating, the complete unit will stop operation.	Theres circuit malfunction on outdoor units control panel AP1, please replace the outdoor units control panel AP1.
46	The four-way valve is abnormal	U7				If this malfunction occurs during heating operation, the complete unit will stop operation.	1.Supply voltage is lower than AC175V; 2.Wiring terminal 4V is loosened or broken; 3.4V is damaged, please replace 4V.
47	Frequency limiting (power)						
48	Compressor is open-circuited						
49	The temperature for turning on the unit is reached						
50	Frequency limiting (module temperature)						
51	Malfunction of detecting plate(WIFI)	JF					

If malfunction occurs, corresponding code will display and the unit will resume normal until protection or malfunction disappears.





**Analysis or processing of some of the malfunction display:****1. Compressor discharge protection**

Possible causes: shortage of refrigerant; blockage of air filter; poor ventilation or air flow short pass for condenser; the system has noncondensing gas (such as air, water etc.); blockage of capillary assy (including filter); leakage inside four-way valve causes incorrect operation; malfunction of compressor; malfunction of protection relay; malfunction of discharge sensor; outdoor temperature too high.

Processing method: refer to the malfunction analysis in the above section.

**2. Low voltage overcurrent protection**

Possible cause: Sudden drop of supply voltage.

**3.**

Processing method: Check if communication signal cable is connected reliably.

**4. Sensor open or short circuit**

Processing method: Check whether sensor is normal, connected with the corresponding position on the controller and if damage of lead wire is found.

**5. Compressor over load protection**

Possible causes: insufficient or too much refrigerant; blockage of capillary and increase of suction temp.; improper running of compressor, burning in or stuck of bearing, damage of discharge valve; malfunction of protector.

Processing method: adjust refrigerant amount; replace the capillary; replace the compressor; use universal meter to check if the contactor of compressor is fine when it is not overheated, if not replace the protector.

**6. System malfunction**

i.e. overload protection. When tube temperature (Check the temperature of outdoor heat exchanger when cooling and check the temperature of indoor heat exchanger when heating) is too high, protection will be activated.

Possible causes: Outdoor temperature is too high when cooling; insufficient outdoor air circulation; refrigerant flow malfunction.

please refer to the malfunction analysis in the previous section for handling method .

**7. IPM module protection**

Processing method: Once the module malfunction happens, if it persists for a long time and can not be self-canceled, cut off the power and turn off the unit, and then re-energize the unit again after about 10 min. After repeating the procedure for several times, if the malfunction still exists, replace the module.

## 9.2 Procedure of Troubleshooting

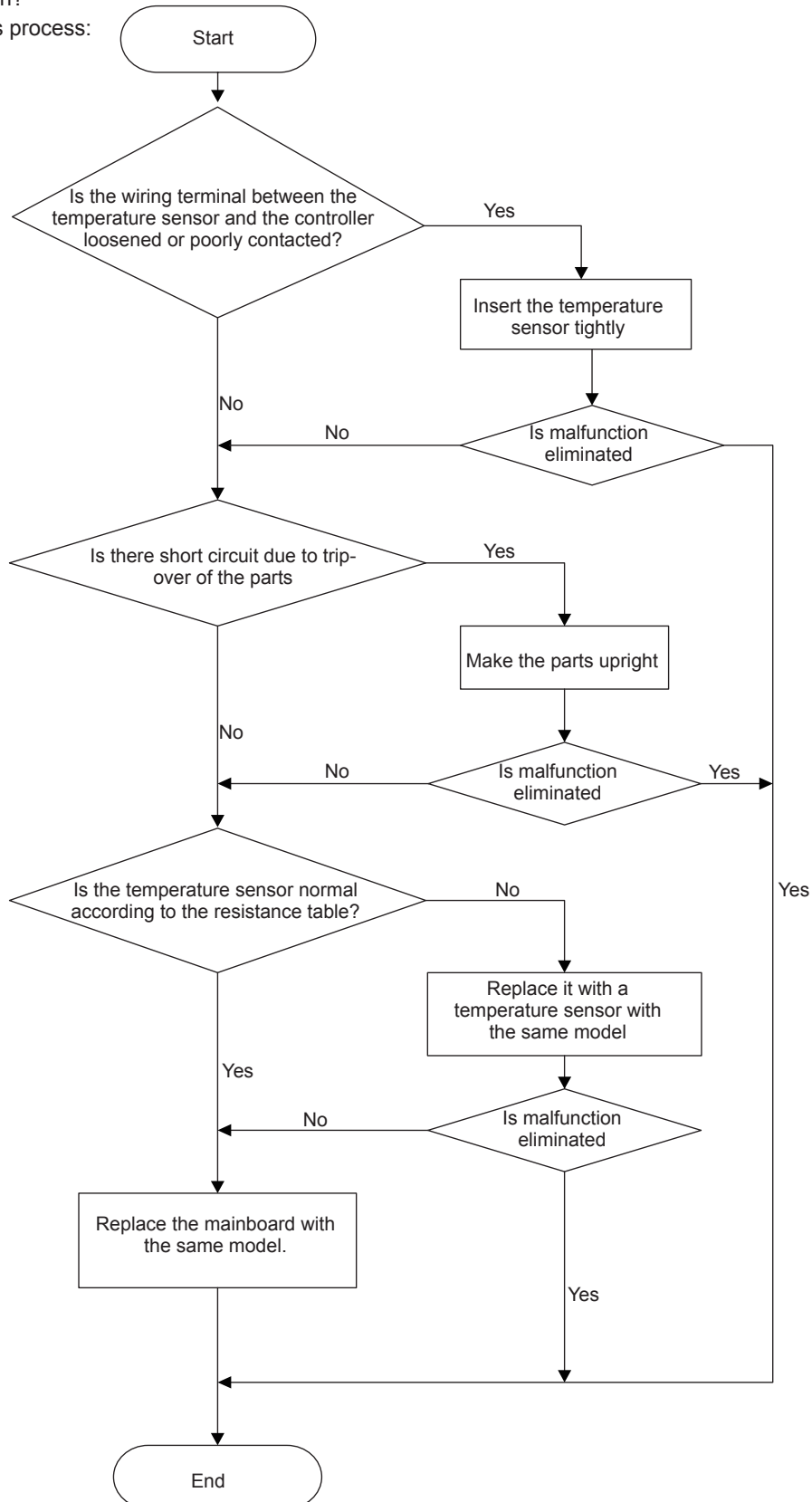
### Indoor unit

#### (1) Malfunction of Temperature Sensor F1, F2

Main detection points:

- Is the wiring terminal between the temperature sensor and the controller loosened or poorly contacted?
- Is there short circuit due to trip-over of the parts?
- Is the temperature sensor broken?
- Is mainboard broken?

Malfunction diagnosis process:

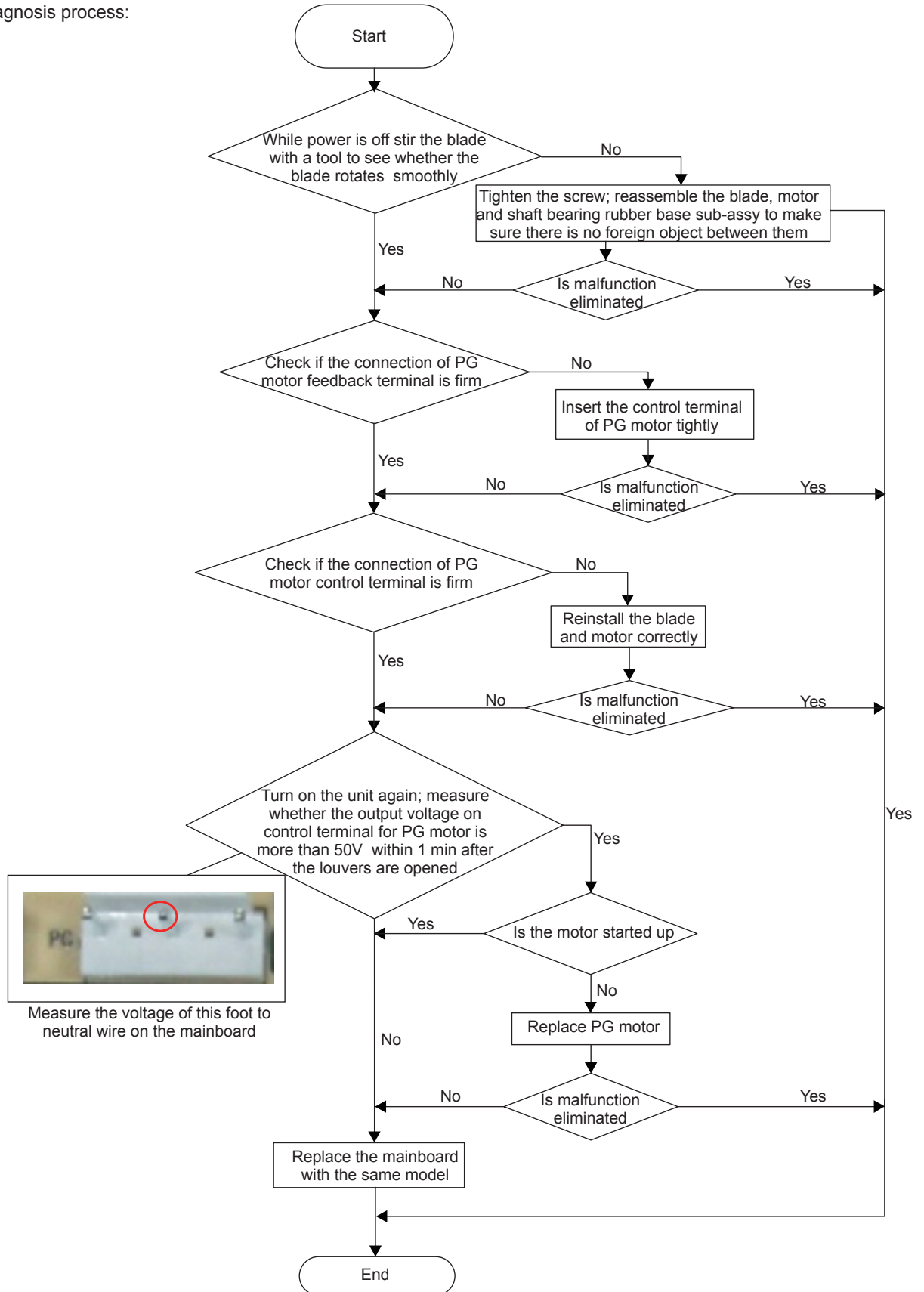


**(2) Malfunction of Blocked Protection of IDU Fan Motor H6**

Main detection points:

- Smoothly the control terminal of PG motor connected tightly?
- Smoothly the feedback interface of PG motor connected tightly?
- The fan motor cant operate?
- The motor is broken?
- Detection circuit of the mainboard is defined abnormal?

Malfunction diagnosis process:

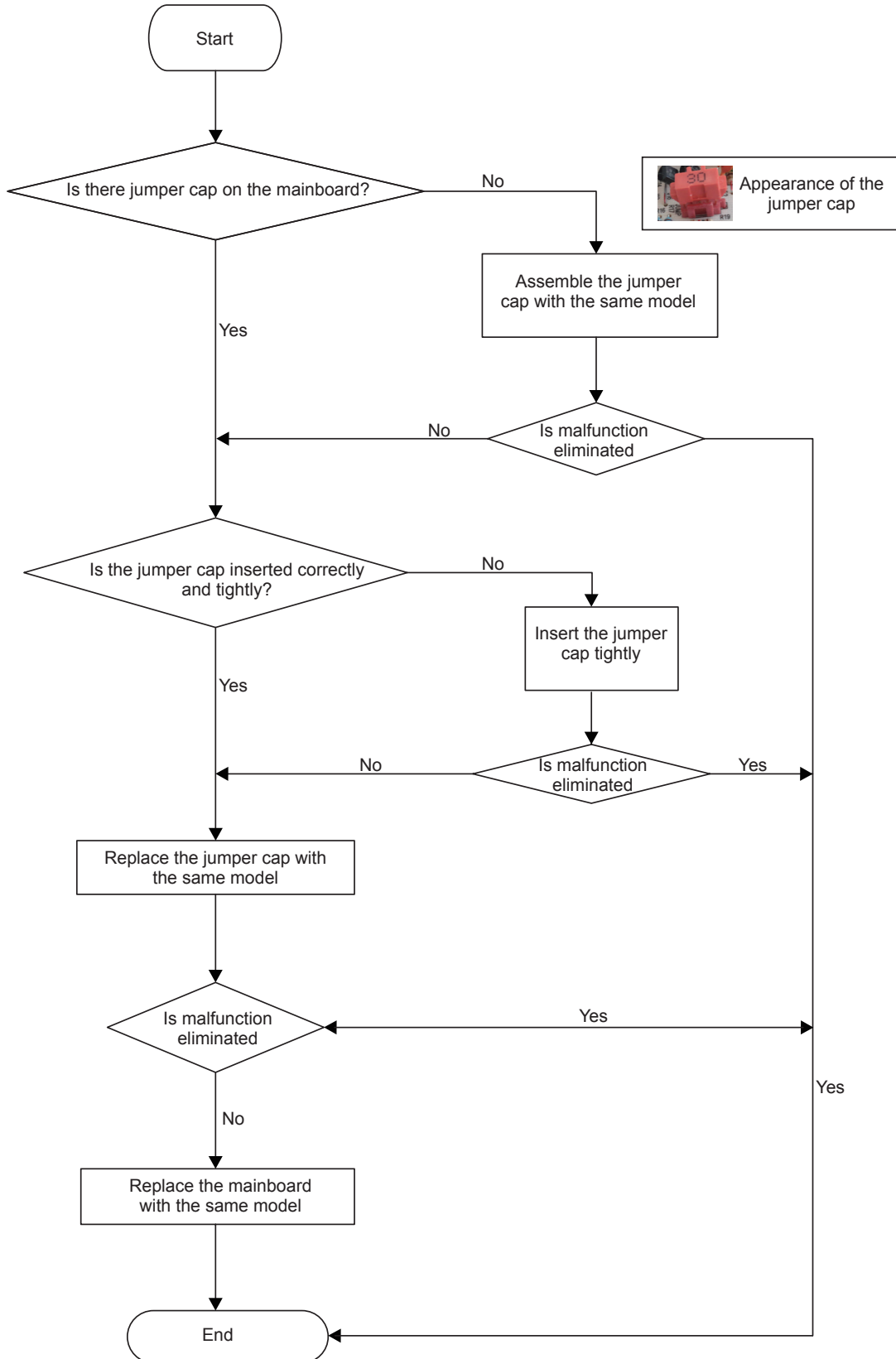


**(3) Malfunction of Protection of Jumper Cap C5**

Main detection points:

- Is there jumper cap on the mainboard?
- Is the jumper cap inserted correctly and tightly?
- The jumper is broken?
- The motor is broken?
- Detection circuit of the mainboard is defined abnormal?

Malfunction diagnosis process:

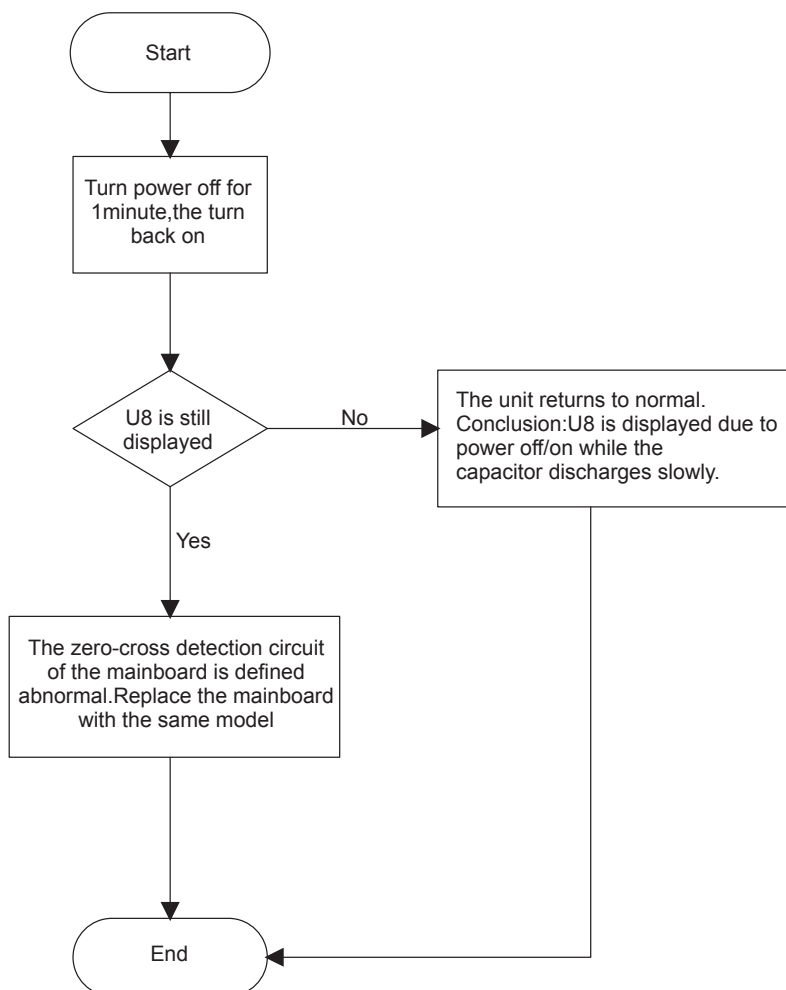


**(4) Malfunction of Zero-crossing Inspection Circuit Malfunction of the IDU Fan Motor U8**

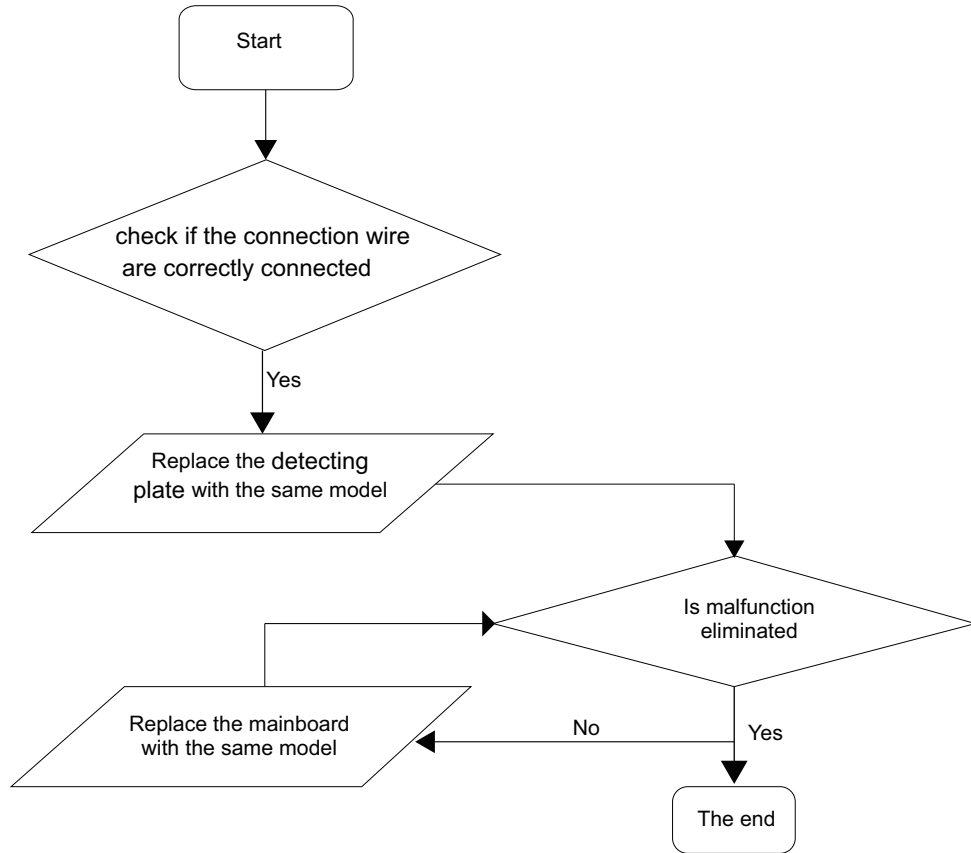
Main detection points:

- Instant energization after de-energization while the capacitor discharges slowly?
- The zero-cross detection circuit of the mainboard is defined abnormal?

Malfunction diagnosis process:



(5) Malfunction of detecting plate(WIFI) JF



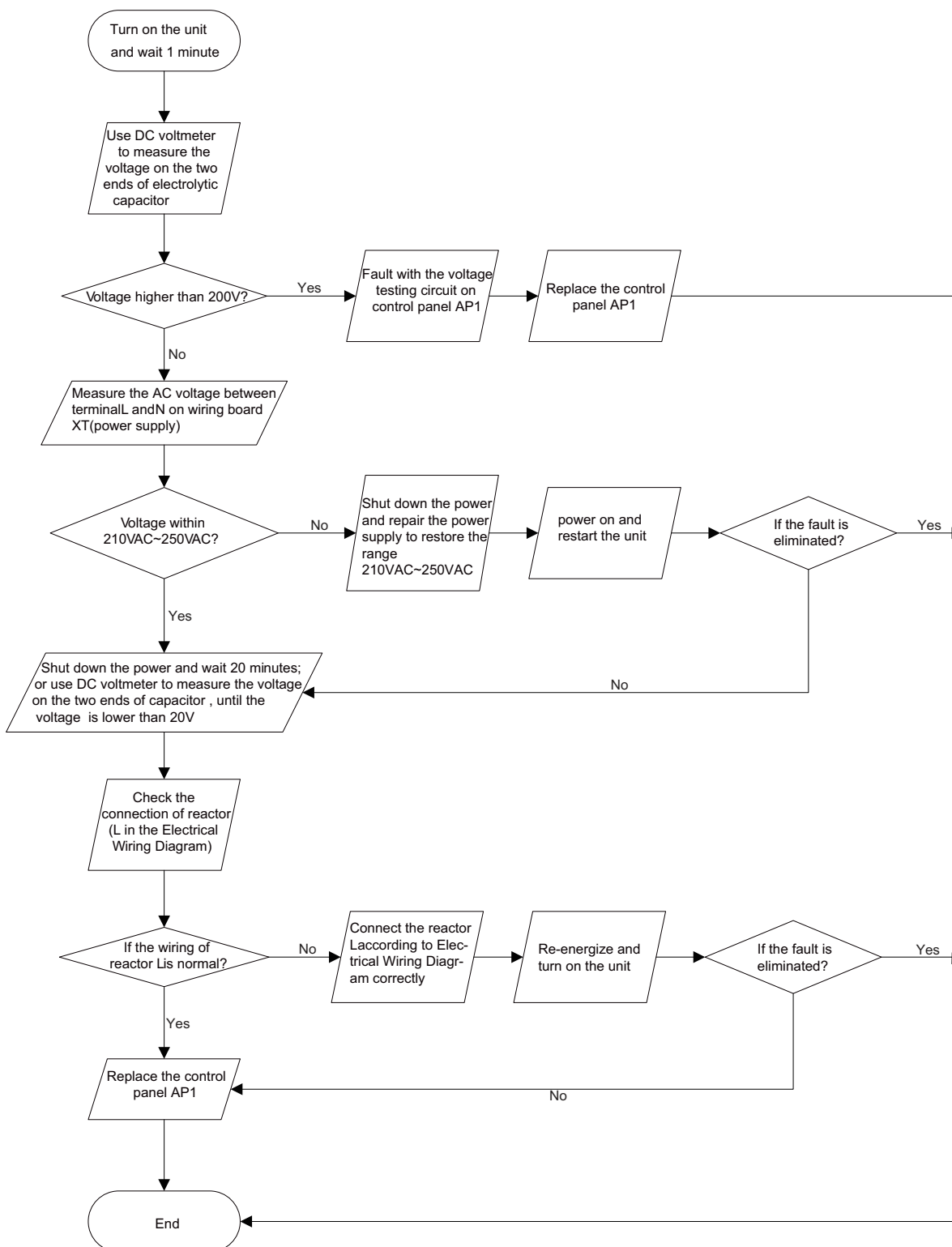
**Outdoor unit:**

**(1) Capacitor charge fault (Fault with outdoor unit) (AP1 below refers to the outdoor control panel)**

Main Check Points:

- Use AC voltmeter to check if the voltage between terminal L and N on the wiring board is within 210VAC~240VAC.
- Is the reactor (L) correctly connected? Is the connection loose or fallen? Is the reactor (L) damaged?

Fault diagnosis process:



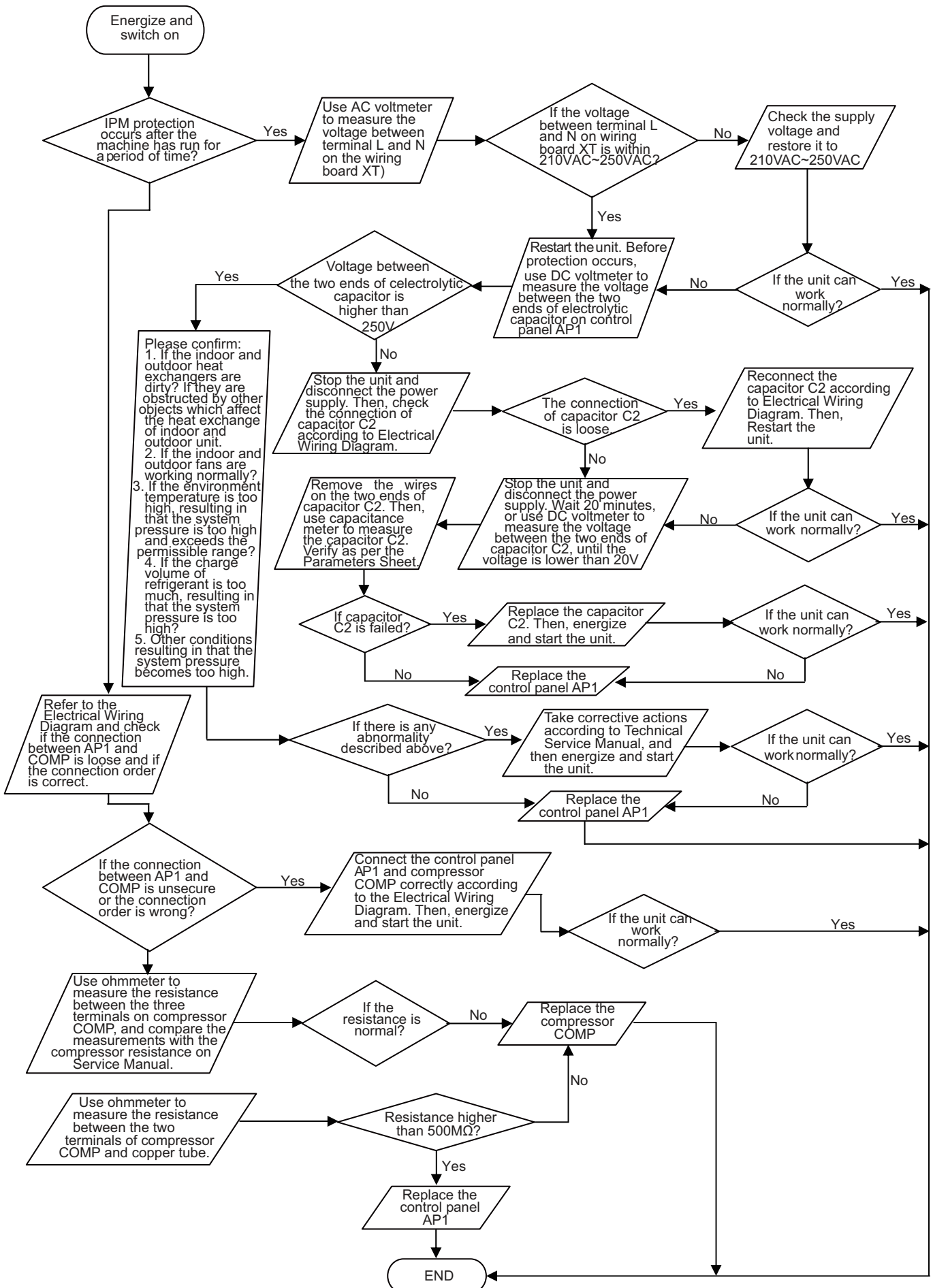
**(2) IPM Protection, Out-of-step Fault, Compressor Phase Overcurrent (AP1 below refers to the outdoor control panel)**

Main check points:

- Is the connection between control panel AP1 and compressor COMP secure? Loose? Is the connection in correct order?
- Is the voltage input of the machine within normal range? (Use AC voltmeter to measure the voltage between terminal L and N on the wiring board XT)
- Is the compressor coil resistance normal? Is the insulation of compressor coil against the copper tube in good condition?
- Is the working load of the machine too high? Is the radiation good?
- Is the charge volume of refrigerant correct?

Fault diagnosis process:



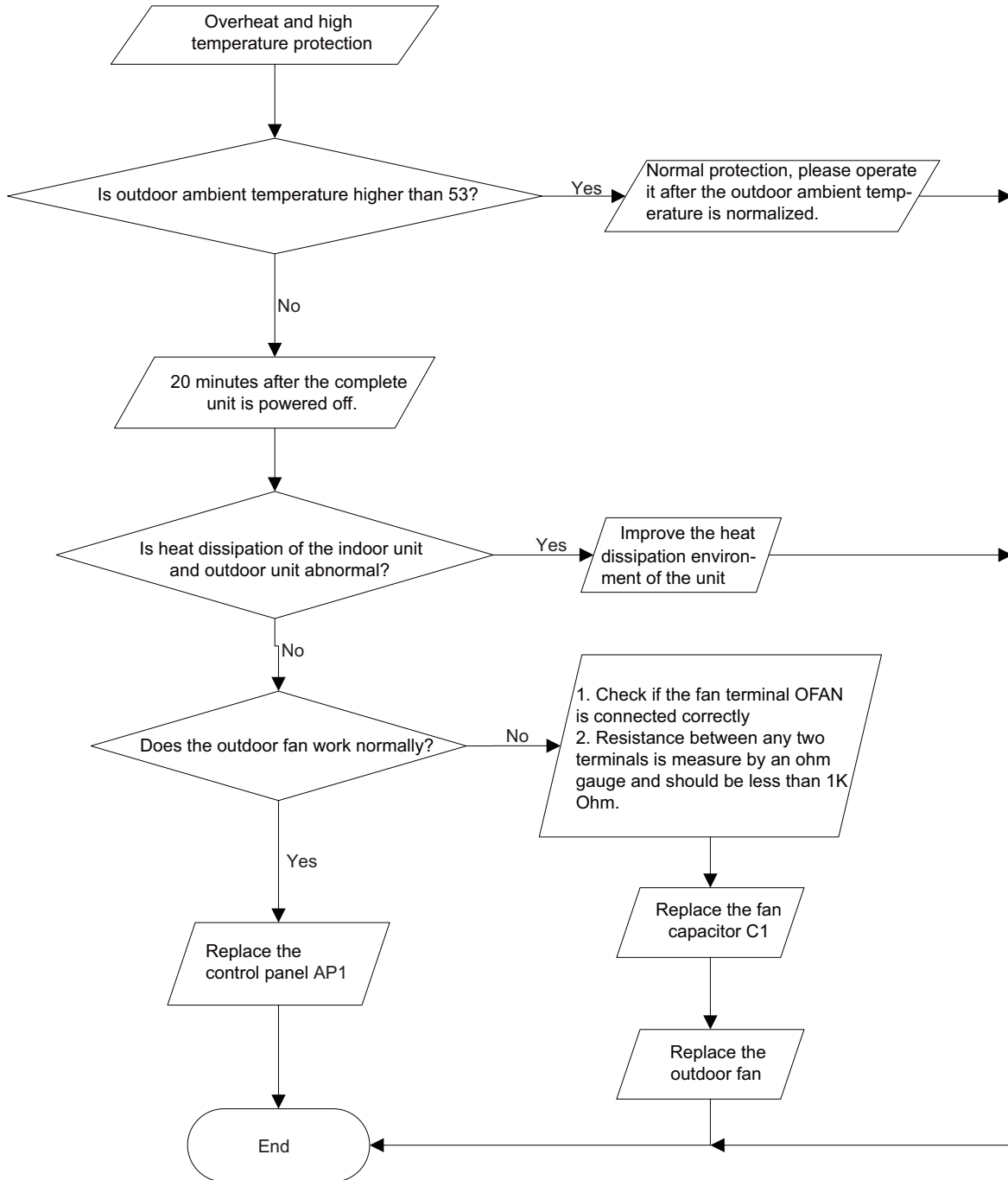


**(3) High temperature and overload protection diagnosis (AP1 hereinafter refers to the control board of the outdoor unit)**

Mainly detect:

- Is outdoor ambient temperature in normal range?
- Are the outdoor and indoor fans operating normally?
- Is the heat dissipation environment inside and outside the unit good?

Fault diagnosis process:

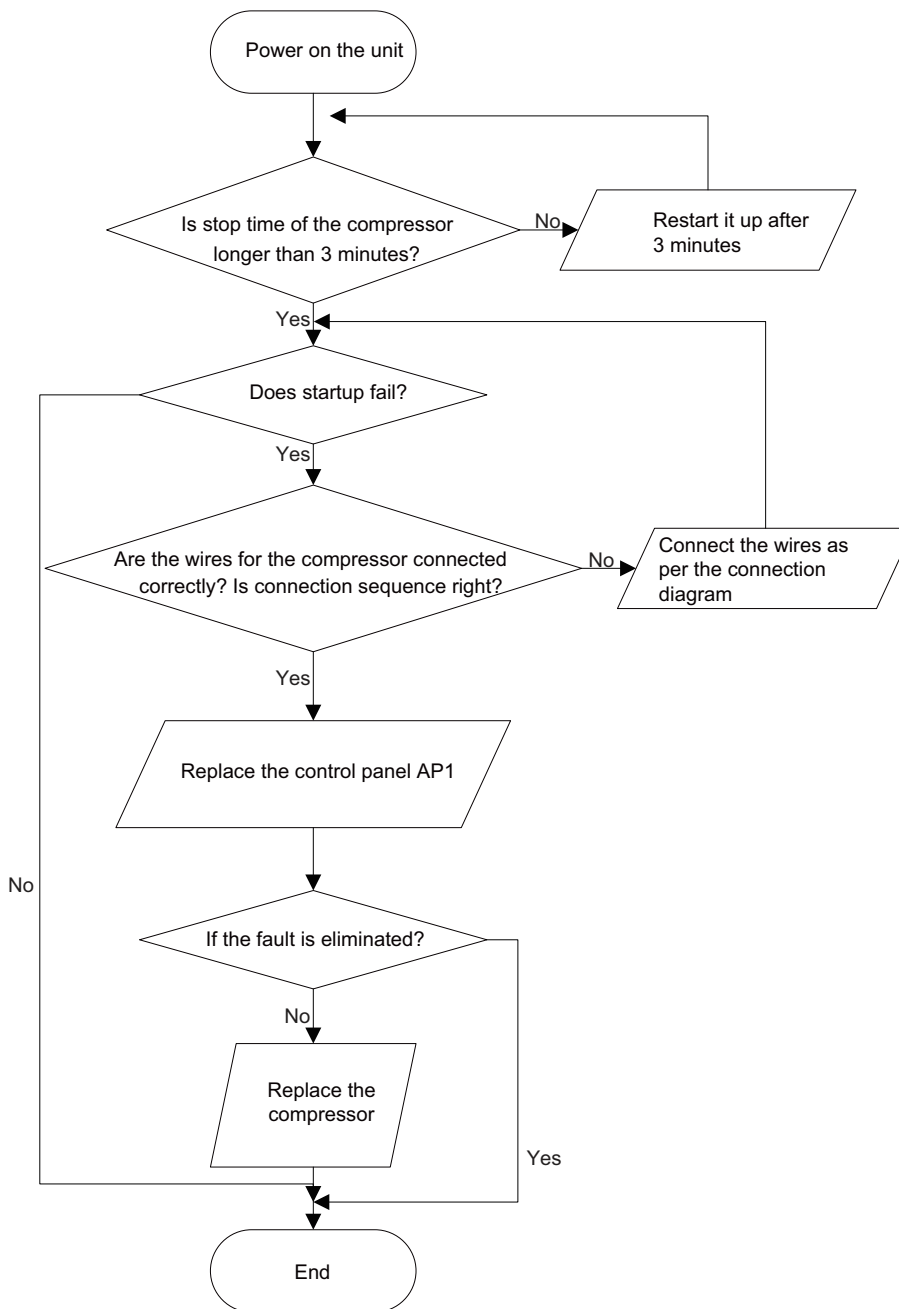


**(4) Start-up failure (following AP1 for outdoor unit control board)**

Mainly detect:

- Whether the compressor wiring is connected correct?
- Is compressor broken?
- Is time for compressor stopping enough?

Fault diagnosis process:

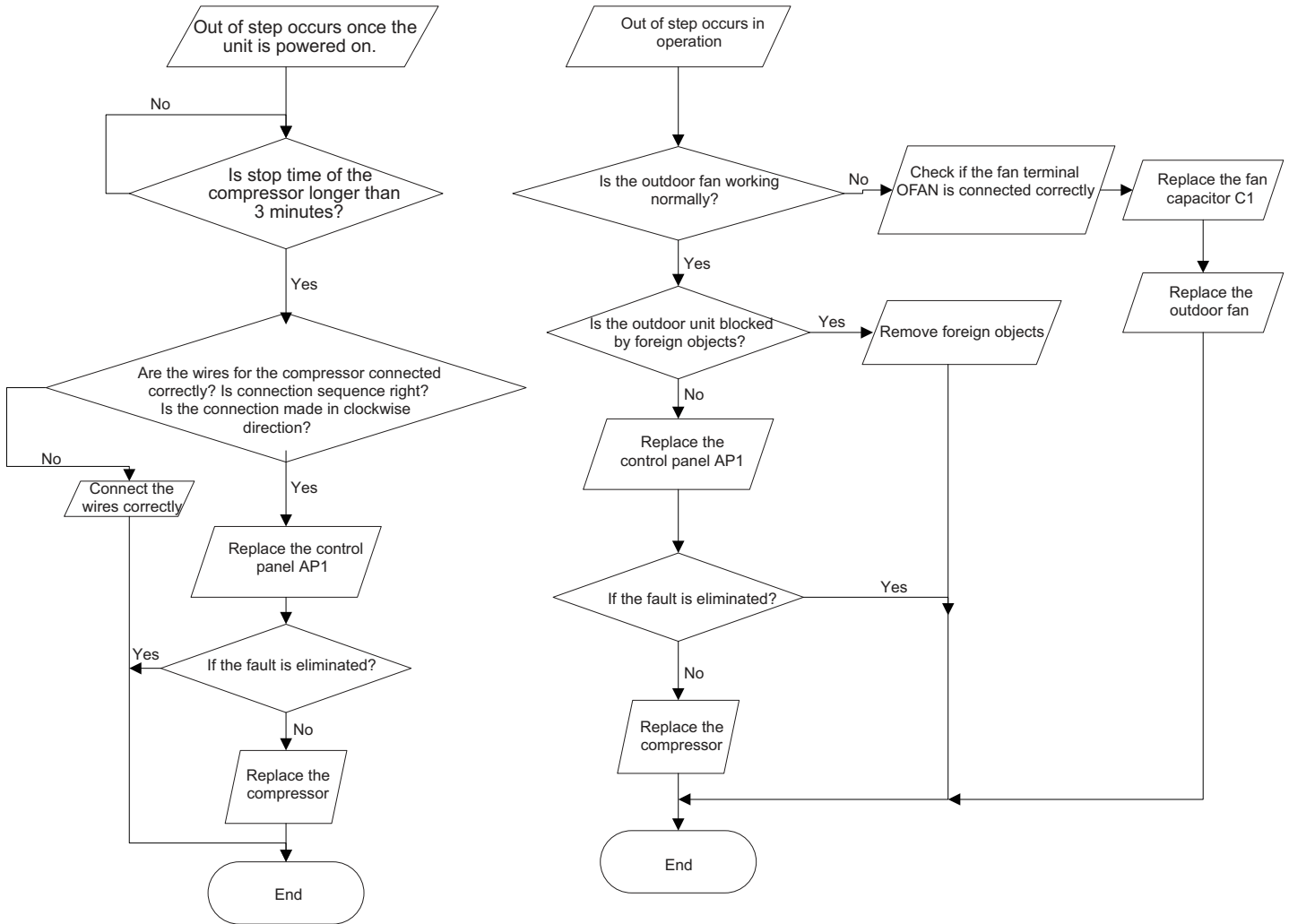


**(5) Out of step diagnosis for the compressor (AP1 hereinafter refers to the control board of the outdoor unit)**

Mainly detect:

- Is the system pressure too high?
- Is the input voltage too low?

Fault diagnosis process:

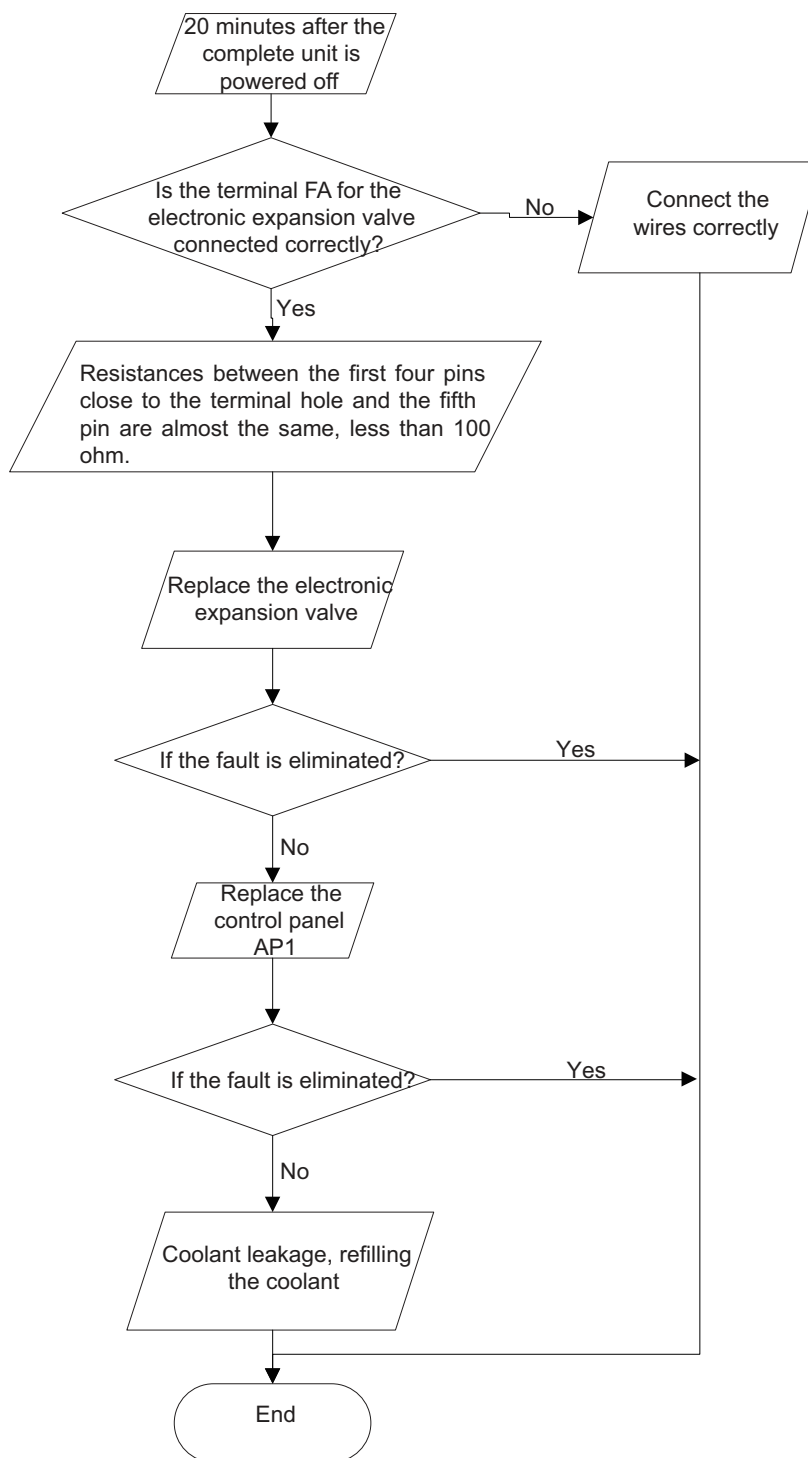


**(6) Overload and air exhaust malfunction diagnosis (following AP1 for outdoor unit control board)**

Mainly detect:

- Is the PMV connected well or not? Is PMV damaged?
- Is refrigerant leaked?

Fault diagnosis process:

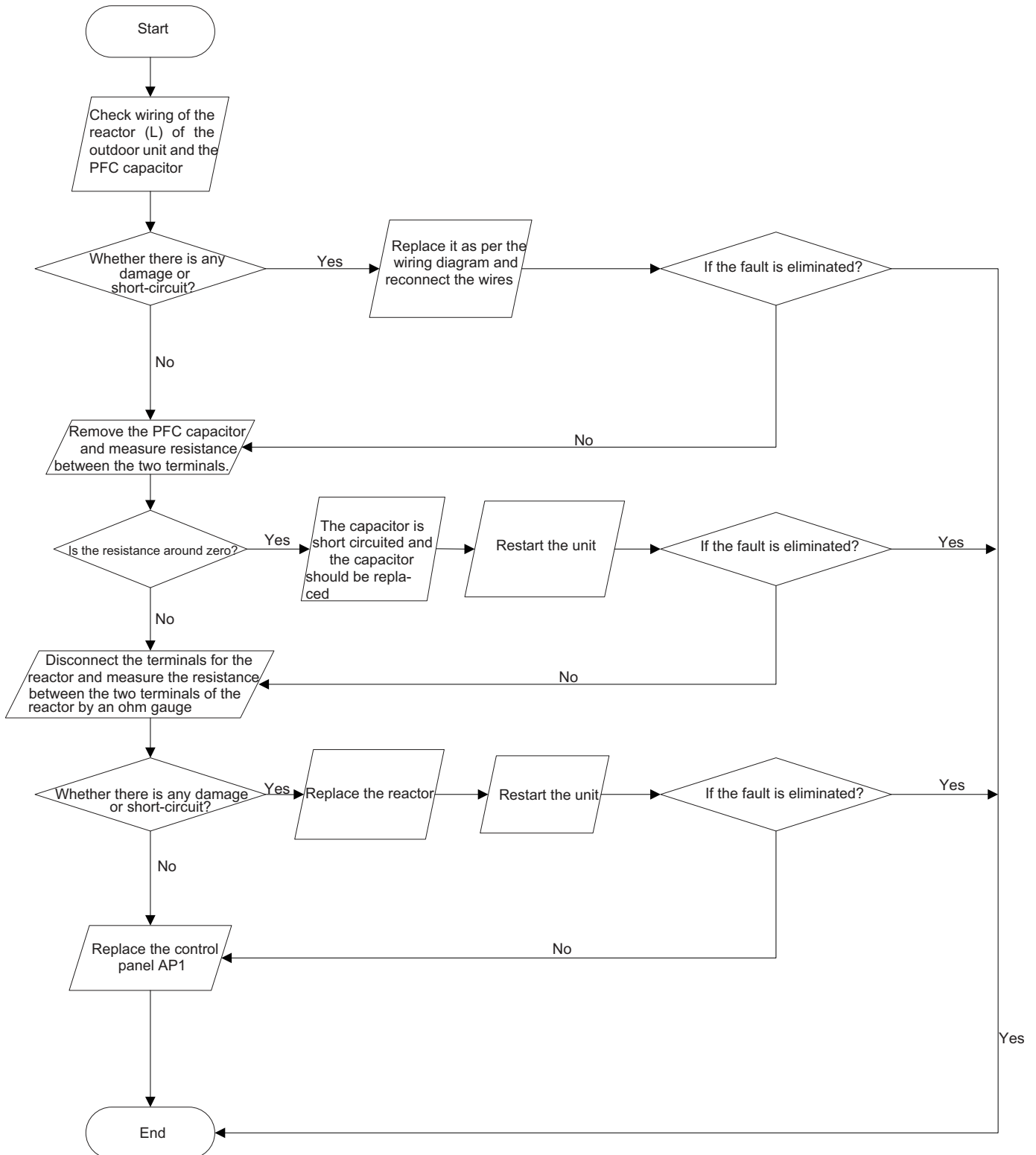


**(7) Power factor correct or (PFC) fault (a fault of outdoor unit) (AP1 hereinafter refers to the control board of the outdoor unit)**

Mainly detect:

- Check if the reactor (L) of the outdoor unit and the PFC capacitor are broken

Fault diagnosis process:

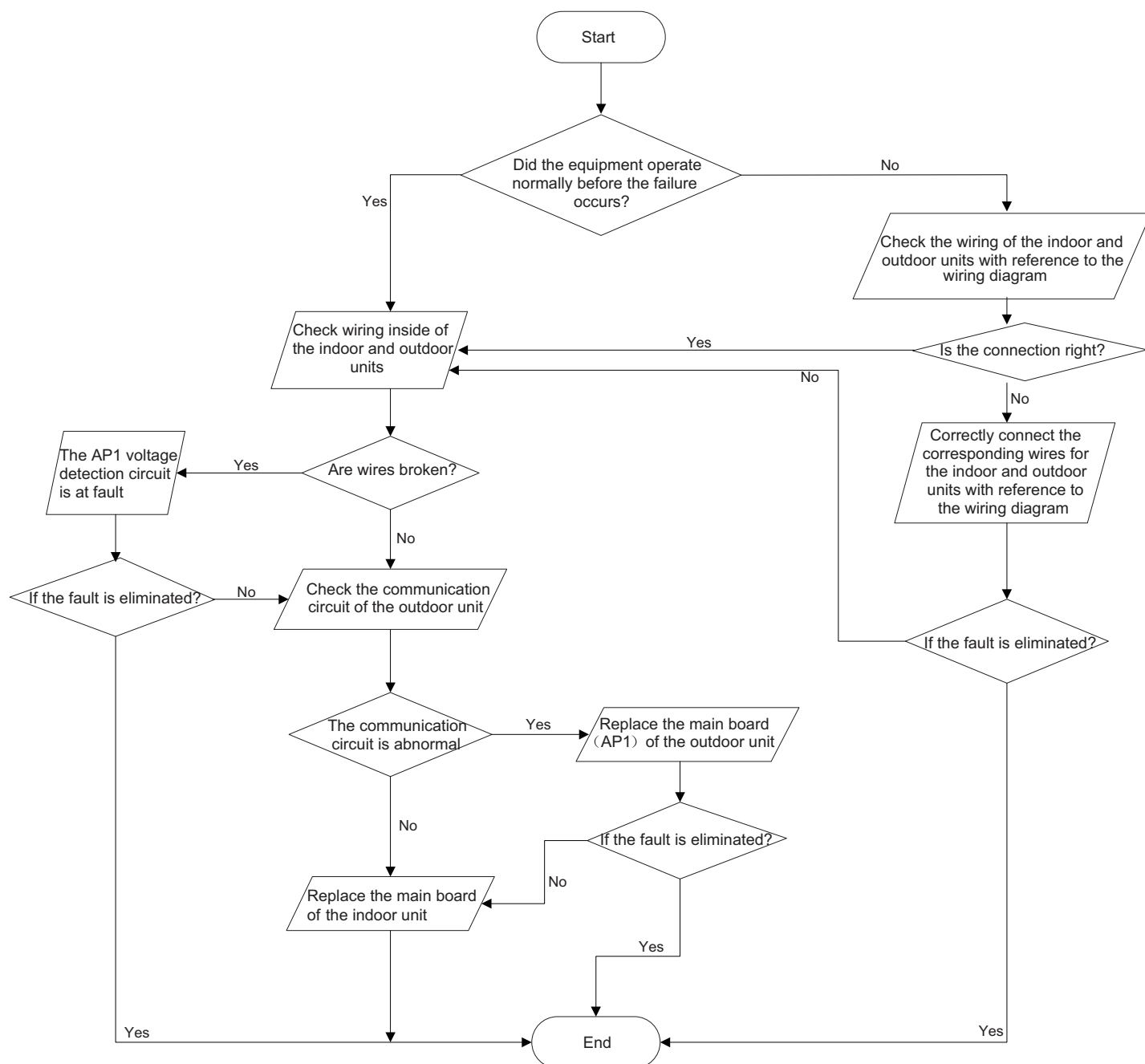


**(8) Communication malfunction: (following AP1 for outdoor unit control board)**

Mainly detect:

- Is there any damage for the indoor unit mainboard communication circuit? Is communication circuit damaged?
- Detect the indoor and outdoor units connection wire and indoor and outdoor units inside wiring is connect well or not, if is there any damage?

Fault diagnosis process:

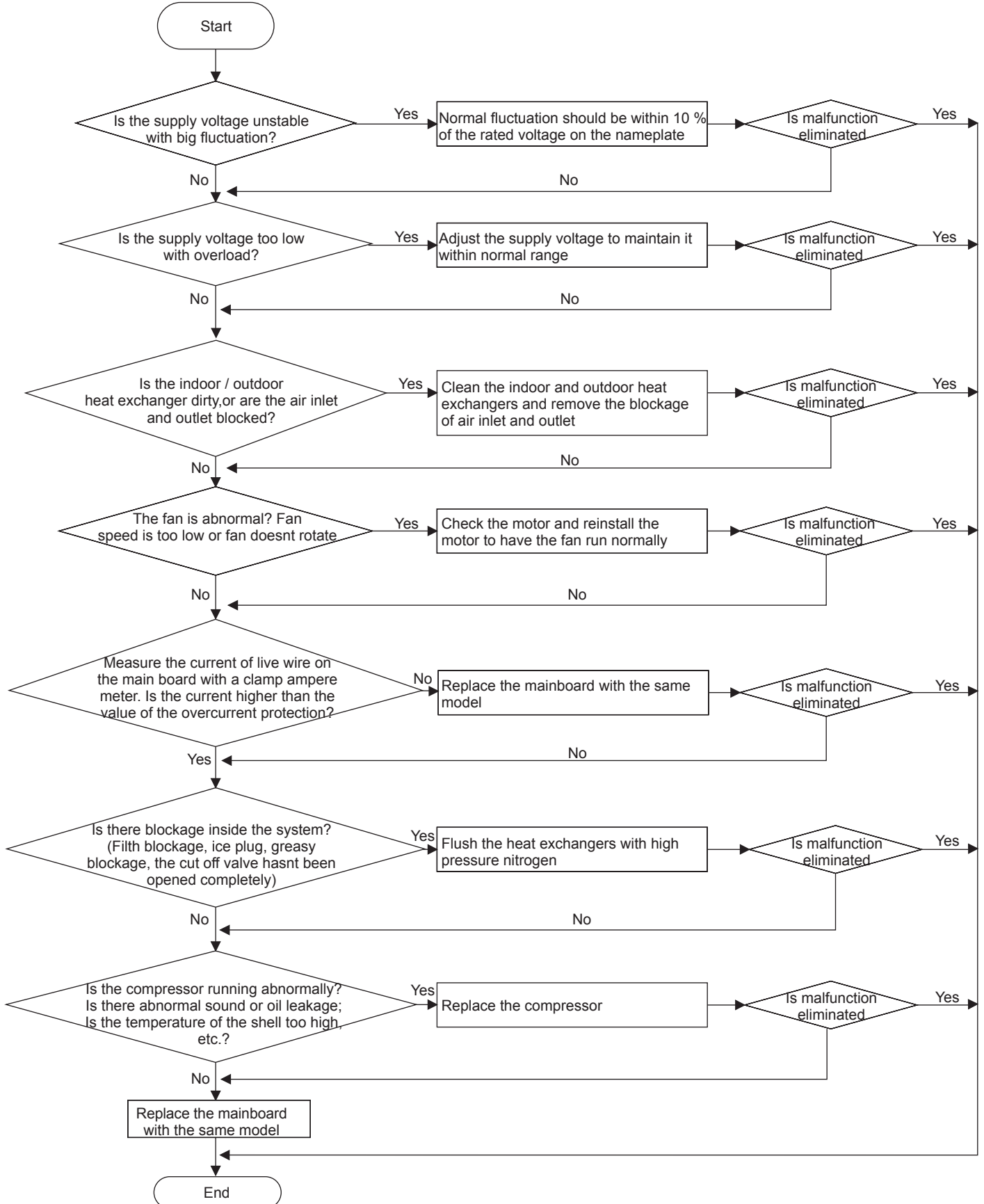


**(9) Malfunction of Overcurrent Protection**

Main detection points:

- Is the supply voltage unstable with big fluctuation?
- Is the supply voltage too low with overload?
- Hardware trouble?

Malfunction diagnosis process:





## 9.3 Troubleshooting for Normal Malfunction

### 1. Air Conditioner Cant be Started Up

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
No power supply, or poor connection for power plug	After energization, operation indicator isnt bright and the buzzer cant give out sound	Confirm whether its due to power failure. If yes, wait for power recovery. If not, check power supply circuit and make sure the power plug is connected well.
Wrong wire connection between indoor unit and outdoor unit, or poor connection for wiring terminals	Under normal power supply circumstances, operation indicator isnt bright after energization	Check the circuit according to circuit diagram and connect wires correctly. Make sure all wiring terminals are connected firmly
Electric leakage for air conditioner	After energization, room circuit breaker trips off at once	Make sure the air conditioner is grounded reliably Make sure wires of air conditioner is connected correctly Check the wiring inside air conditioner. Check whether the insulation layer of power cord is damaged; if yes, place the power cord.
Model selection for air switch is improper	After energization, air switch trips off	Select proper air switch
Malfunction of remote controller	After energization, operation indicator is bright, while no display on remote controller or buttons have no action.	Replace batteries for remote controller Repair or replace remote controller

### 2. Poor Cooling (Heating) for Air Conditioner

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Set temperature is improper	Observe the set temperature on remote controller	Adjust the set temperature
Rotation speed of the IDU fan motor is set too low	Small wind blow	Set the fan speed at high or medium
Filter of indoor unit is blocked	Check the filter to see its blocked	Clean the filter
Installation position for indoor unit and outdoor unit is improper	Check whether the installation position is proper according to installation requirement for air conditioner	Adjust the installation position, and install the rainproof and sunproof for outdoor unit
Refrigerant is leaking	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Units pressure is much lower than regulated range	Find out the leakage causes and deal with it. Add refrigerant.
Malfunction of 4-way valve	Blow cold wind during heating	Replace the 4-way valve
Malfunction of capillary	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit pressure is much lower than regulated range. If refrigerant isnt leaking, part of capillary is blocked	Replace the capillary
Flow volume of valve is insufficient	The pressure of valves is much lower than that stated in the specification	Open the valve completely
Malfunction of horizontal louver	Horizontal louver cant swing	Refer to point 3 of maintenance method for details
Malfunction of the IDU fan motor	The IDU fan motor cant operate	Refer to troubleshooting for H6 for maintenance method in details
Malfunction of the ODU fan motor	The ODU fan motor cant operate	Refer to point 4 of maintenance method for details
Malfunction of compressor	Compressor cant operate	Refer to point 5 of maintenance method for details

### 3. Horizontal Louver Cant Swing

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Stepping motor is damaged	Stepping motor cant operate	Repair or replace stepping motor
Main board is damaged	Others are all normal, while horizontal louver cant operate	Replace the main board with the same model

**4. ODU Fan Motor Cant Operate**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of the ODU fan motor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the capacity of fan
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Motor of outdoor unit is damaged	When unit is on, cooling/heating performance is bad and ODU compressor generates a lot of noise and heat.	Change compressor oil and refrigerant. If no better, replace the compressor with a new one

**5. Compressor Cant Operate**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of compressor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the compressor capacitor
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Coil of compressor is burnt out	Use universal meter to measure the resistance between compressor terminals and its 0	Repair or replace compressor
Cylinder of compressor is blocked	Compressor cant operate	Repair or replace compressor

**6. Air Conditioner is Leaking**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Drain pipe is blocked	Water leaking from indoor unit	Eliminate the foreign objects inside the drain pipe
Drain pipe is broken	Water leaking from drain pipe	Replace drain pipe
Wrapping is not tight	Water leaking from the pipe connection place of indoor unit	Wrap it again and bundle it tightly

**7. Abnormal Sound and Vibration**

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
When turn on or turn off the unit, the panel and other parts will expand and theres abnormal sound	Theres the sound of "PAPA"	Normal phenomenon. Abnormal sound will disappear after a few minutes.
When turn on or turn off the unit, theres abnormal sound due to flow of refrigerant inside air conditioner	Water-running sound can be heard	Normal phenomenon. Abnormal sound will disappear after a few minutes.
Foreign objects inside the indoor unit or therere parts touching together inside the indoor unit	Theres abnormal sound fro indoor unit	Remove foreign objects. Adjust all parts position of indoor unit, tighten screws and stick damping plaster between connected parts
Foreign objects inside the outdoor unit or therere parts touching together inside the outdoor unit	Theres abnormal sound fro outdoor unit	Remove foreign objects. Adjust all parts position of outdoor unit, tighten screws and stick damping plaster between connected parts
Short circuit inside the magnetic coil	During heating, the way valve has abnormal electromagnetic sound	Replace magnetic coil
Abnormal shake of compressor	Outdoor unit gives out abnormal sound	Adjust the support foot mat of compressor, tighten the bolts
Abnormal sound inside the compressor	Abnormal sound inside the compressor	If add too much refrigerant during maintenance, please reduce refrigerant properly. Replace compressor for other circumstances.

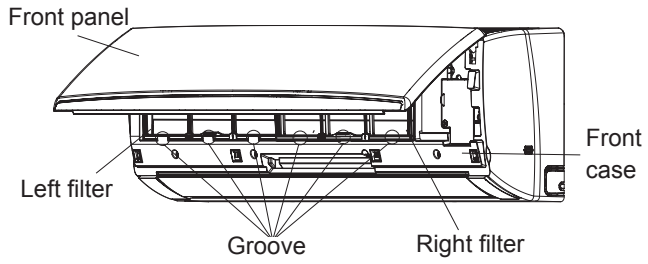
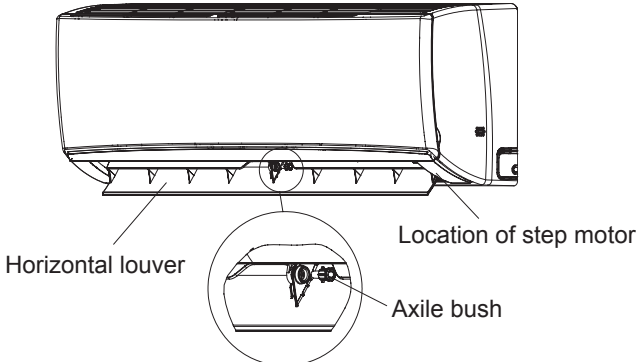
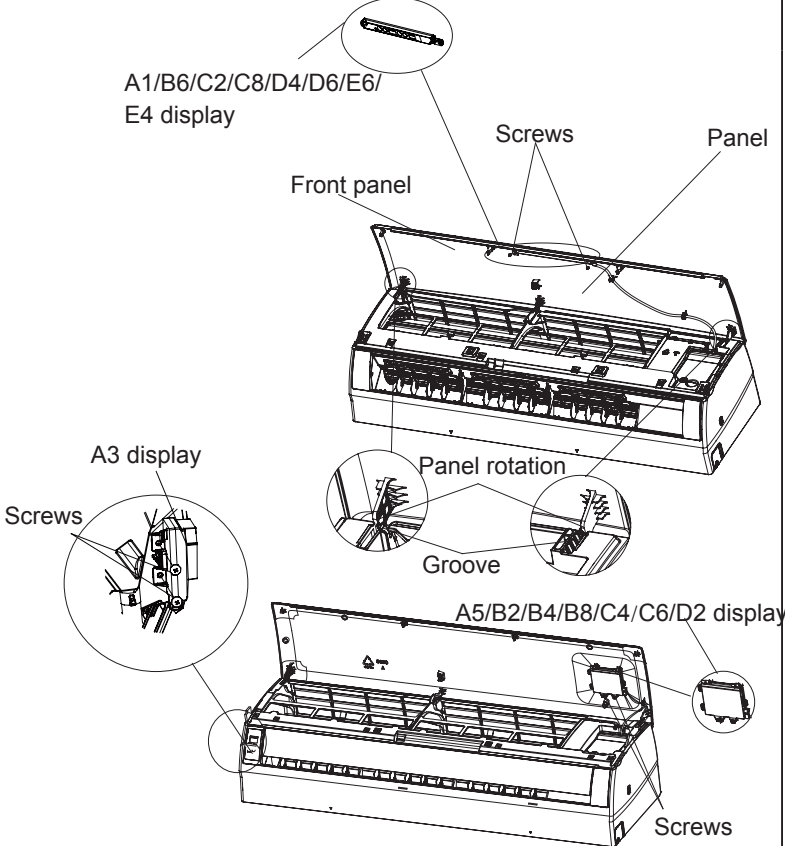
# 11. Removal Procedure

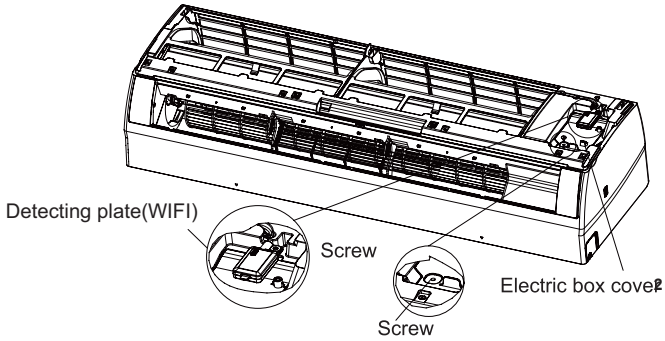
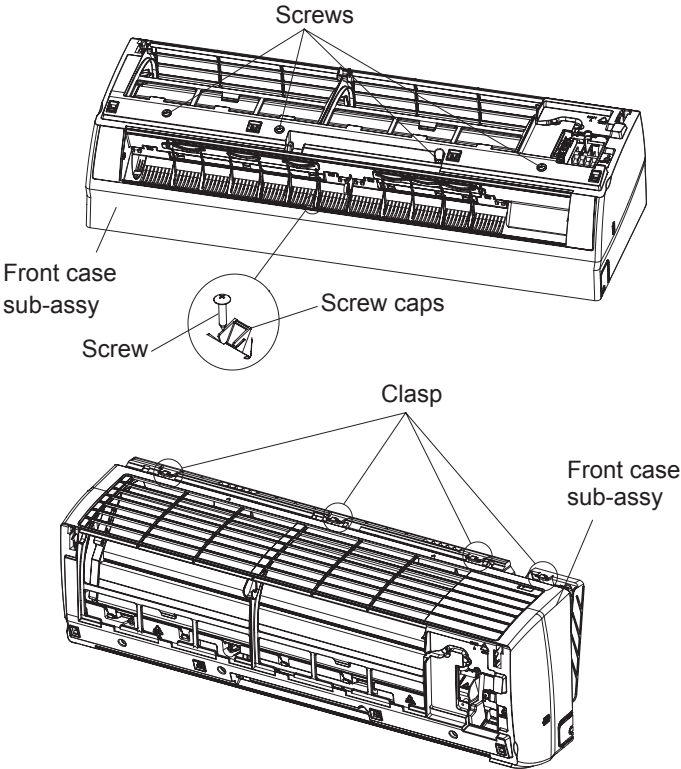
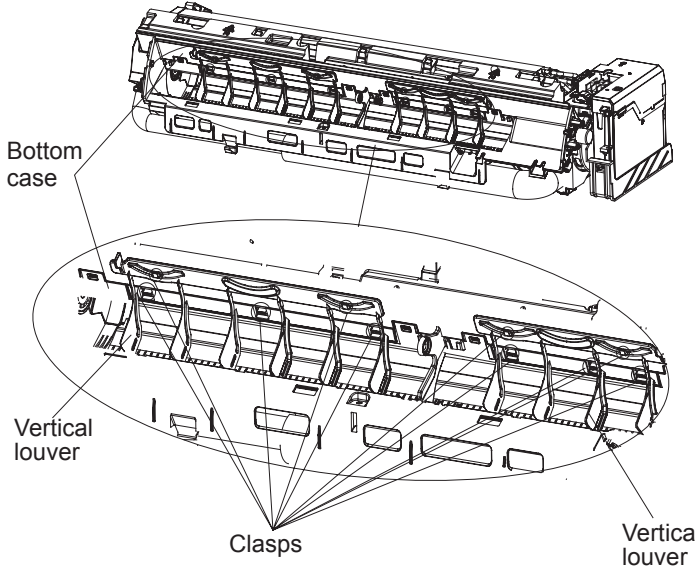
**!** Caution: discharge the refrigerant completely before removal.

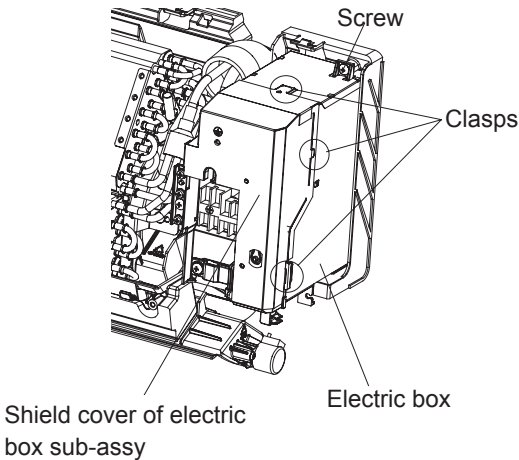
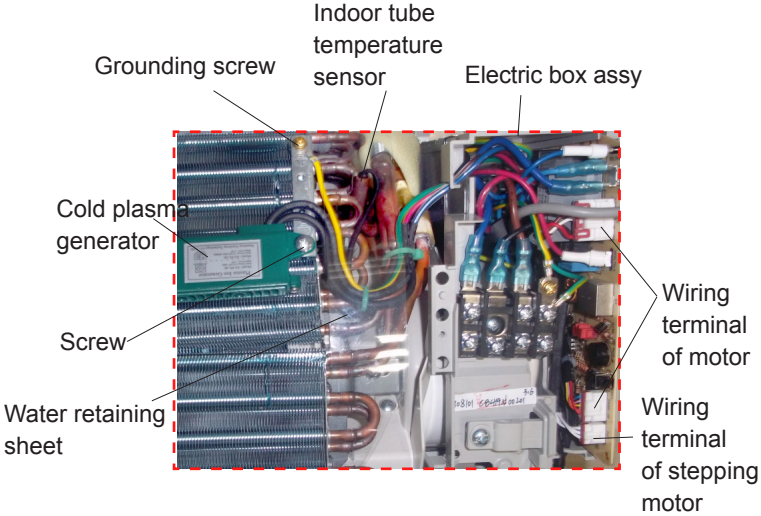
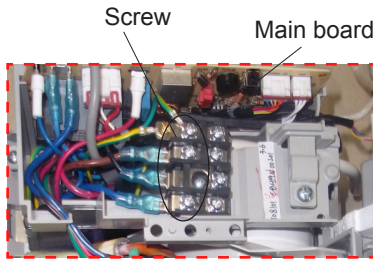
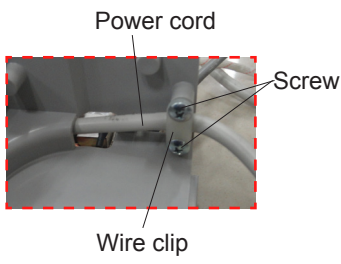
## 11.1 Removal Procedure of Indoor Unit


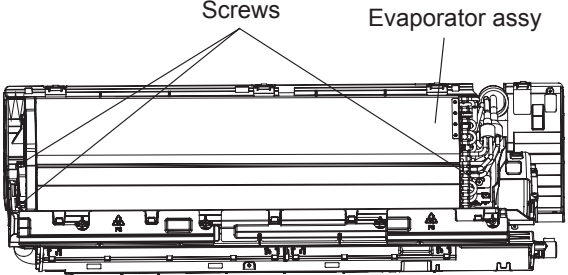
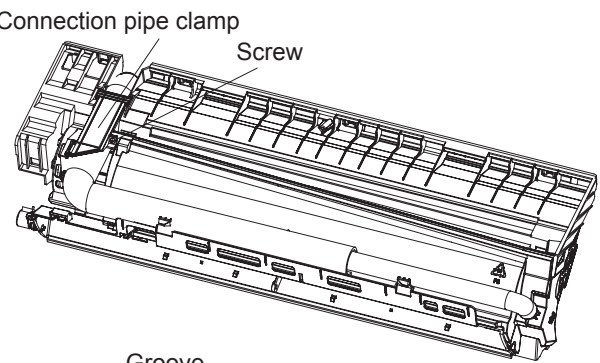
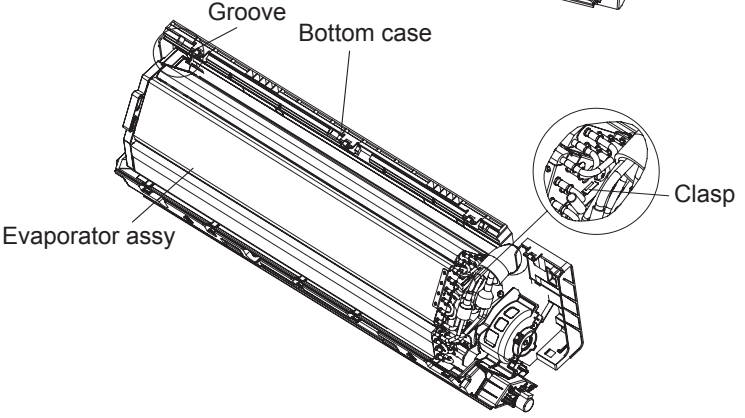
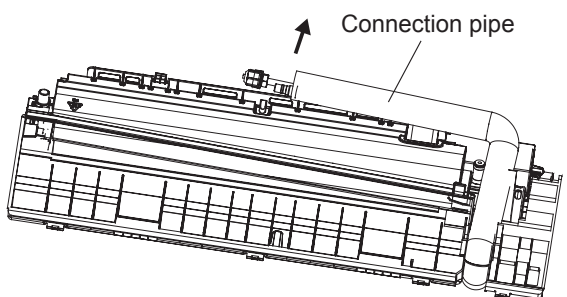
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Note: Take A1 Panel for example.

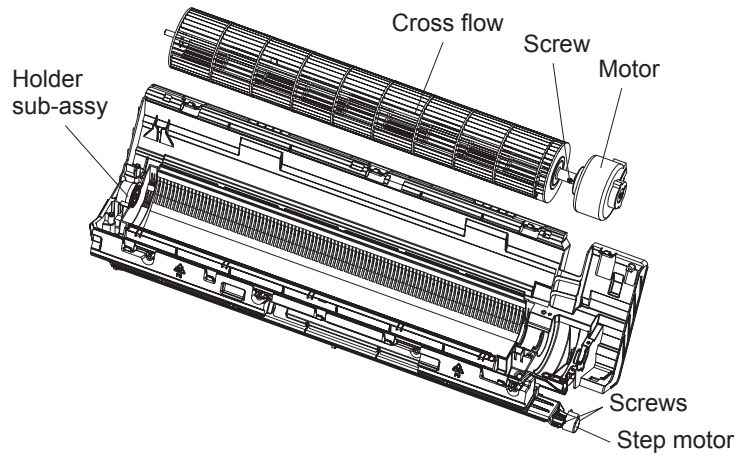
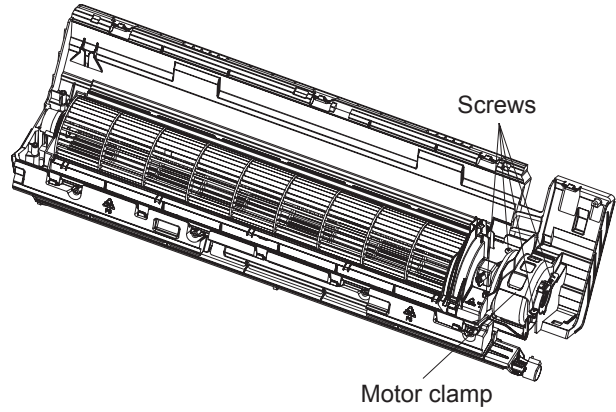
Step	Procedure
1. Remove filter assembly	<p>Open the front panel. Push the left filter and right filter until they are separate from the groove on the front panel. Remove the left filter and right filter respectively.</p> 
2. Remove horizontal louver	<p>Push out the axle bush on horizontal louver. Bend the horizontal louver with hand and then separate the horizontal louver from the crankshaft of step motor to remove it.</p> 
3. Remove panel	<p>a</p> <p>① A1/B6/C2/C4 display: Screw off the 2 screws that are locking the display board. Separate the display board from the front panel.</p> <p>② A2/A3 display: Screw off the 2 screws that are locking the display board. This display can be disassembled only after removing the front case (refer to step 5 of disassembly).</p> <p>③ A5/B2/B4/B8/C6/D2 display: Screw off the 2 screws that are locking the display board.</p> <p>b</p> <p>Separate the panel rotation shaft from the groove fixing the front panel and then removes the front panel.</p> 

Step	Procedure	
4. Remove detecting plate(wifi) and electric box cover2	<p>Remove the screws fixing detecting plate and remove detecting plate(wifi).</p> <p>Remove the screws fixing electric box cover2 and remove electric box2.</p>	 <p>Labels: Detecting plate(WIFI), Screw, Electric box cover2, Screw.</p>
5. Remove front case sub-assy	<p>a Remove the screws fixing front case.</p> <p>Note:                      1.Open the screw caps before removing the screws around the air outlet.                      2.The quantity of screws fixing the front case sub-assy is different for different models.</p> <p>b Loosen the connection clasps between front case sub-assy and bottom case. Lift up the front case sub-assy and take it out.</p>	 <p>Labels: Screws, Front case sub-assy, Screw caps, Screw, Clasp, Front case sub-assy.</p>
6. Remove vertical louver	<p>Loosen the connection clasps between vertical louver and bottom case to remove vertical louver.</p>	 <p>Labels: Bottom case, Vertical louver, Clasps, Vertical louver.</p>

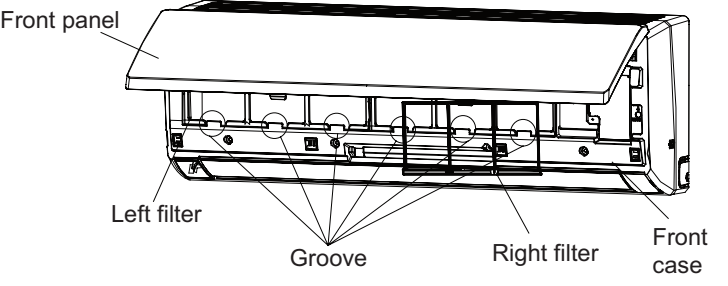
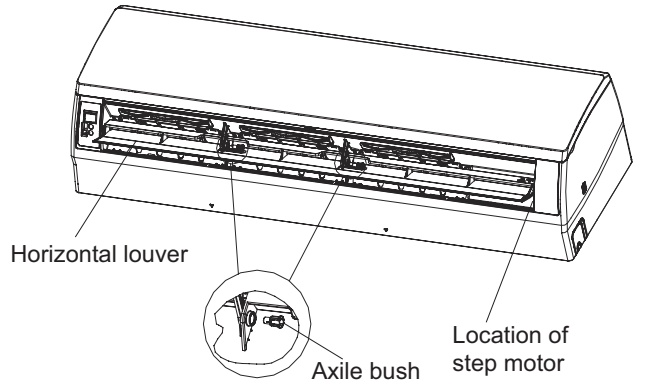
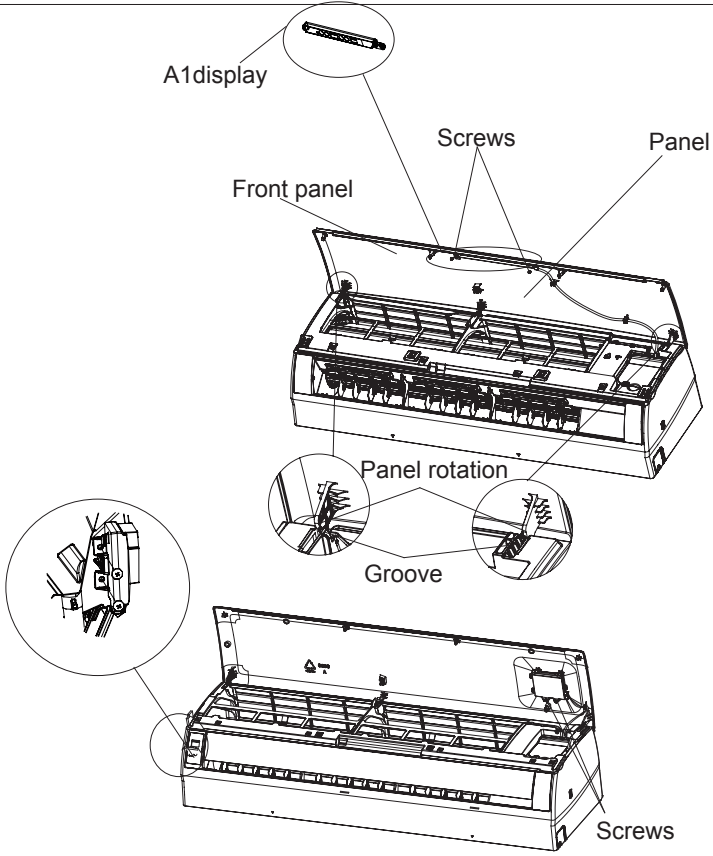
Step	Procedure
7. Remove electric box assy	
a	<p>Loosen the connection clasps between shield cover of electric box sub-assy and electric box, and then remove the shield cover of electric box sub-assy. Remove the screw fixing electric box assy .</p>  <p>Labels in diagram: Screw, Clasps, Shield cover of electric box sub-assy, Electric box</p>
b	<p>① Take off the water retaining sheet. Remove the cold plasma generator by screwing off the locking screw on the generator. ② Take off the indoor tube temperature sensor. ③ Screw off 1 grounding screw. ④ Remove the wiring terminals of motor and stepping motor. ⑤ Remove the electric box assy.</p>  <p>Labels in photograph: Grounding screw, Indoor tube temperature sensor, Electric box assy, Cold plasma generator, Screw, Water retaining sheet, Wiring terminal of motor, Wiring terminal of stepping motor</p>
c	<p>Twist off the screws that are locking each lead wire and rotate the electric box assy. Twist off the screws that are locking the wire clip. Loosen the power cord and remove its wiring terminal. Lift up the main board and take it off.</p>   <p>Labels in photograph 1: Screw, Main board</p> <p>Labels in photograph 2: Power cord, Screw, Wire clip</p>

Step	Procedure	
	<p>Instruction: Some wiring terminal of this product is with lock catch and other devices. The pulling method is as below:</p> <p>1.Remove the soft sheath for some terminals at first, hold the circlip and then pull out the terminals.</p> <p>2.Pull out the holder for some terminals at first (holder is not available for some wiring terminal), hold the connector and then pull the terminal.</p>	 <p>Labels: circlip, soft sheath, holder, connector</p>
8. Remove evaporator assy		
a	Remove 3 screws fixing evaporator assy.	 <p>Labels: Screws, Evaporator assy</p>
b	At the back of the unit, remove the screw fixing connection pipe clamp and then remove the connection pipe clamp.	 <p>Labels: Connection pipe clamp, Screw</p>
c	First remove the left side of the evaporator from the groove of bottom case and then remove the right side from the clasp on the bottom case.	 <p>Labels: Groove, Bottom case, Evaporator assy, Clasp</p>
d	Adjust the position of connection pipe on evaporator slightly and then lift the evaporator upwards to remove it.	 <p>Labels: Connection pipe</p>

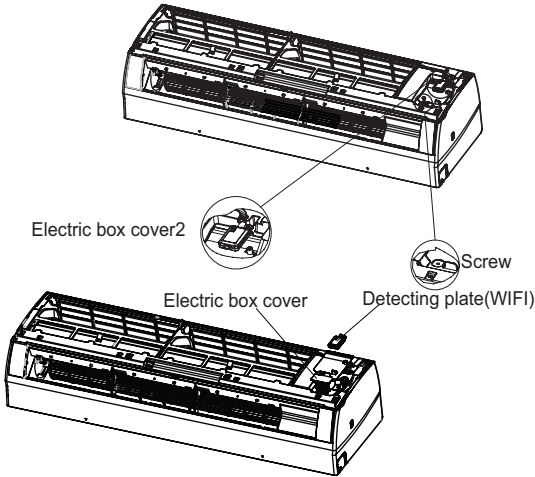
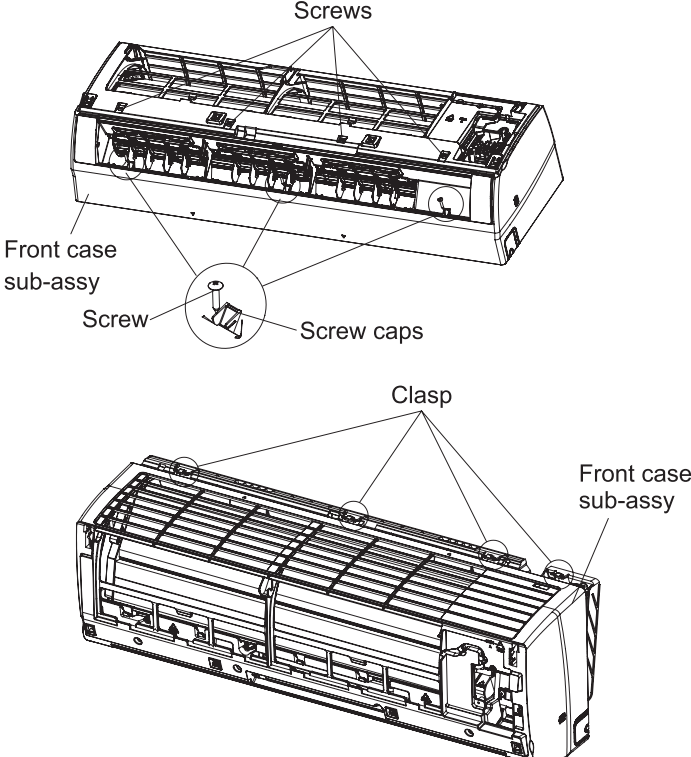
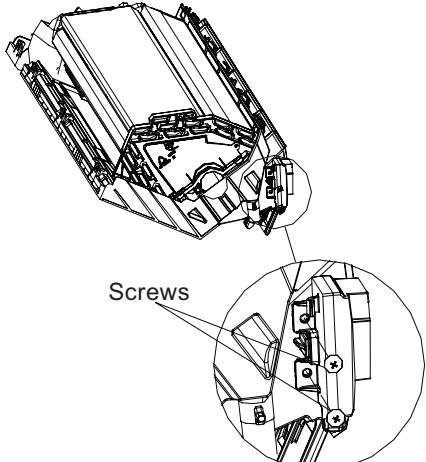
Step	Procedure
9. Remove motor and cross flow blade	
a	<p>Remove the screws fixing motor clamp and then remove the motor clamp.</p>
b	<p>Remove the screws at the connection place of cross flow blade and motor; lift the motor and cross flow blade upwards to remove them. Remove the bearing holder sub-assy. Remove the screw fixing step motor and then remove the step motor.</p>

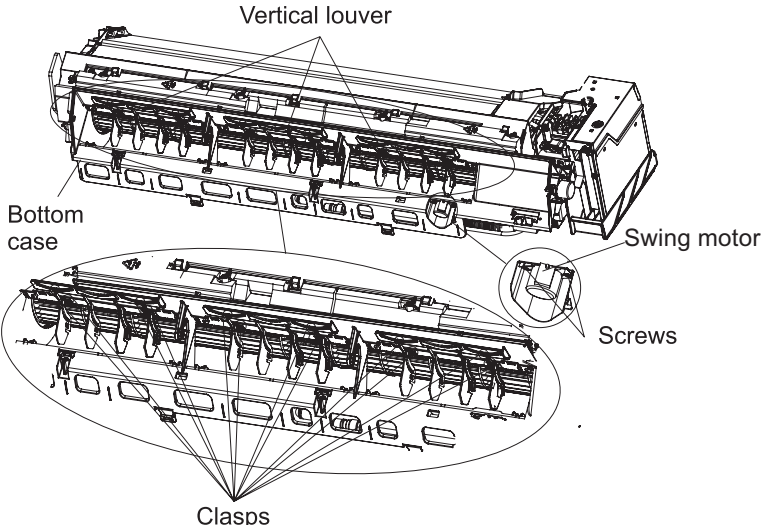
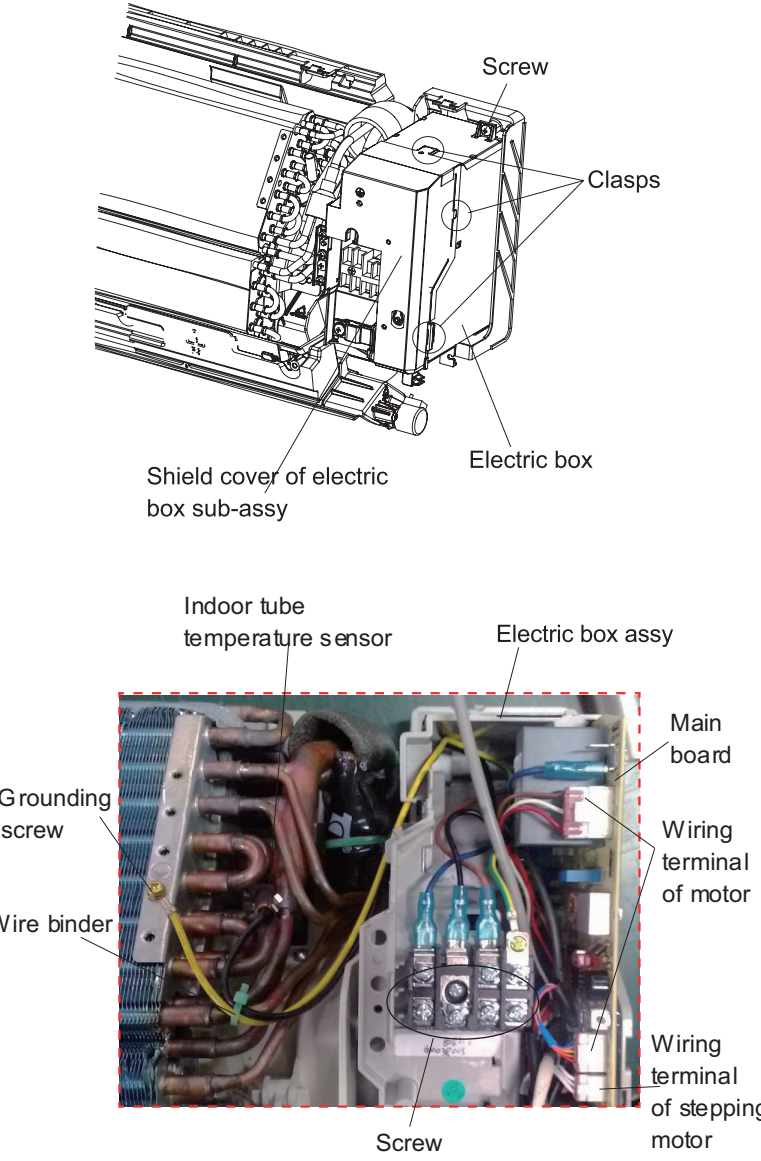


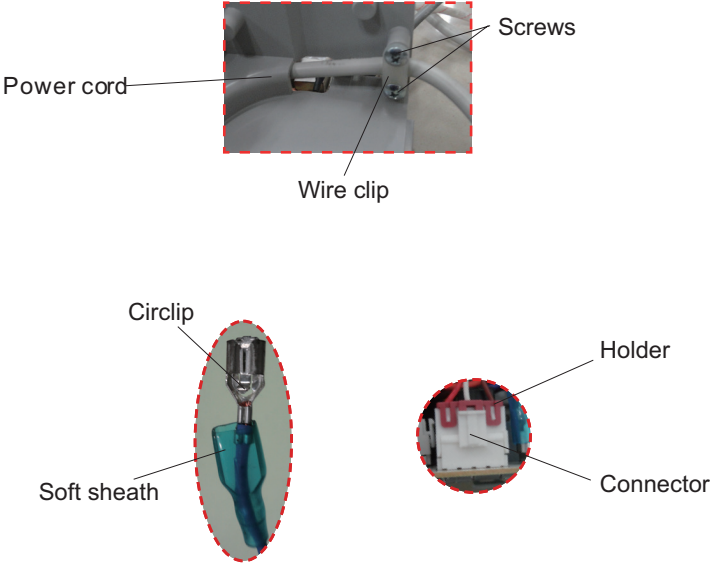
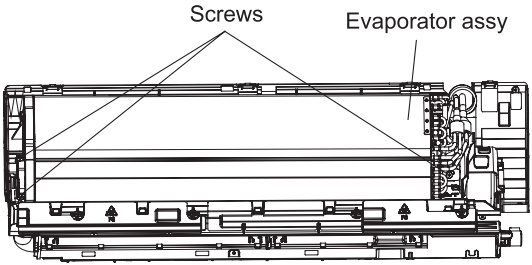
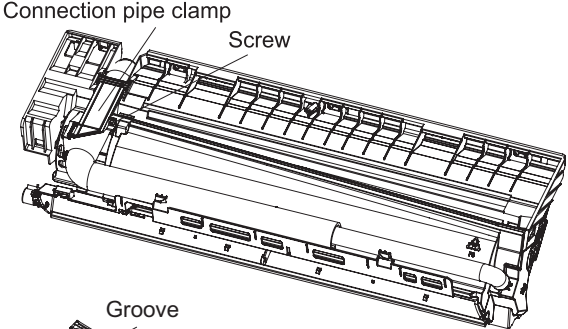
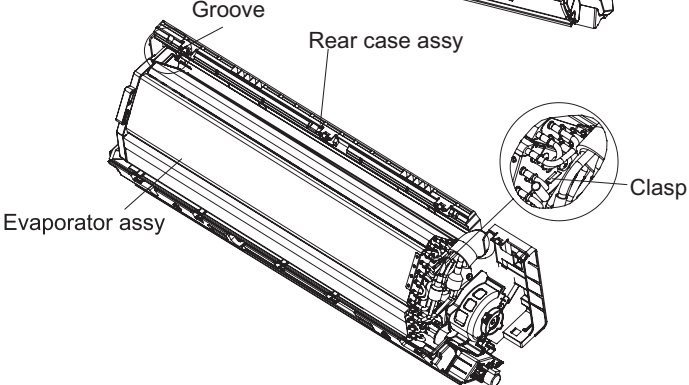
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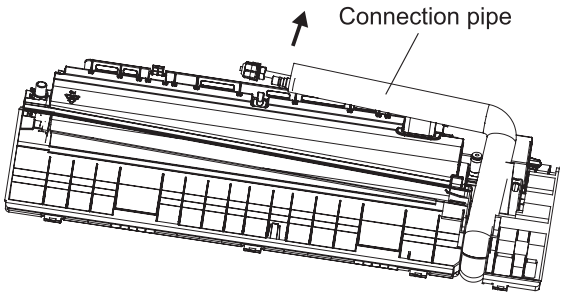
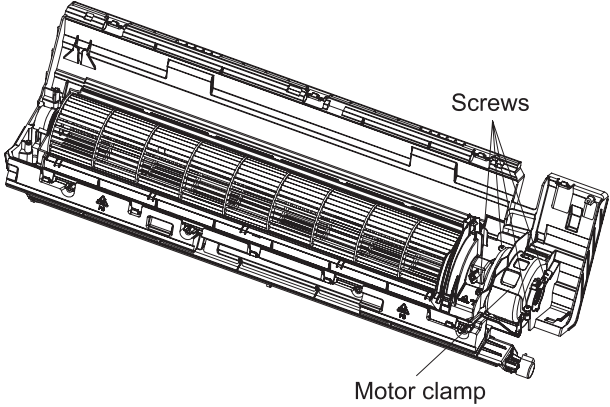
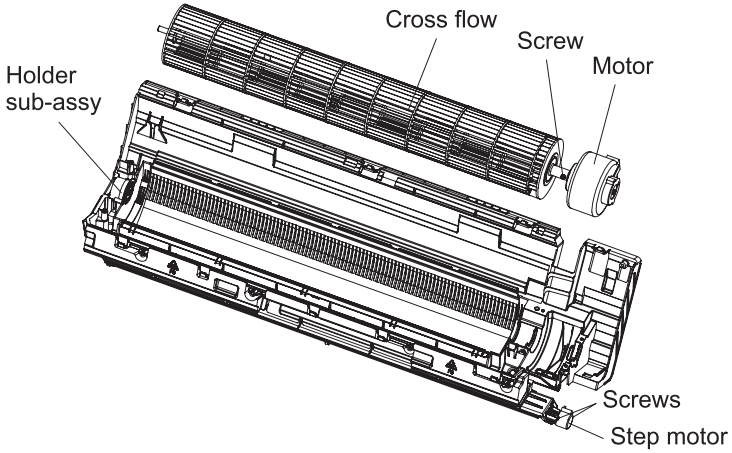
Step	Procedure	Diagram
1.Remove filter assy	<p>Open the front panel. Push the left and right filters to make them break away from the groove on the front case. Then remove the left and right filters one by one.</p>	
2.Remove horizontal louver	<p>Push out the axle bush on horizontal louver, Bend the horizontal louver with hand and then separate the horizontal louver from the crank shaft of step motor to remove it.</p>	
3.Remove panel and display	<p>Separate the panel rotation shaft from the groove fixing the front panel and then removes the front panel.</p> <p>Screw off the 2 screws that are locking the display board.</p>	



Step	Procedure	Image
4.Remove electric box cover 2	<p>Remove the screws on the electric box cover 2 and detecting plate(WIFI), then remove the electric box cover 2 and detecting plate(WIFI).</p> <p>Note:The position of detection board(WIFI) may be different for different models.</p>	
5.Remove front case sub-assy	<p>Remove the screws fixing front case.</p> <p>Note:</p> <p>① Open the screw caps before removing the screws around the air outlet.</p> <p>② The quantity of screws fixing the front case sub-assy is different for different models.</p> <p>b Loosen the connection clasps between front case sub-assy and bottom case. Lift up the front case sub-assy and take it out.</p>	
6.Remove display	<p>Screw off the 2 screws that are locking the display board.</p>	

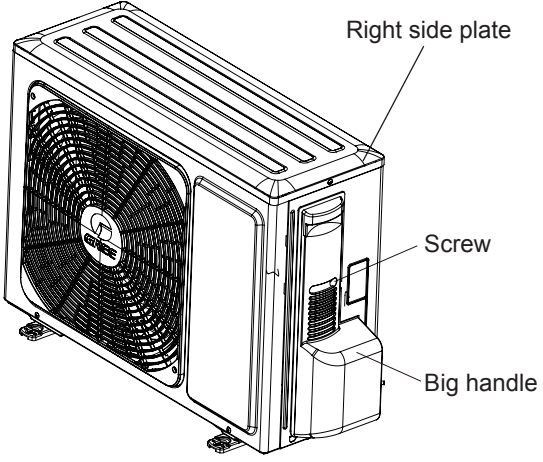
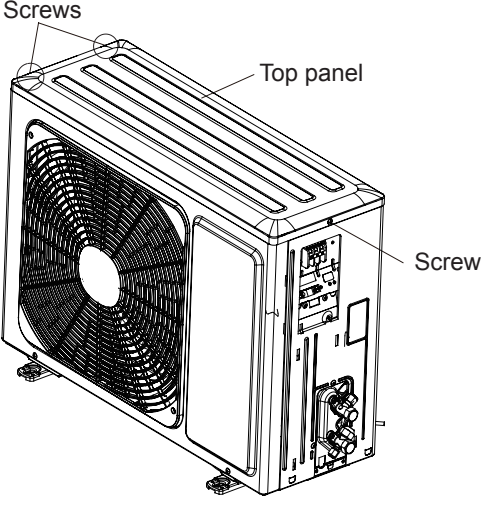
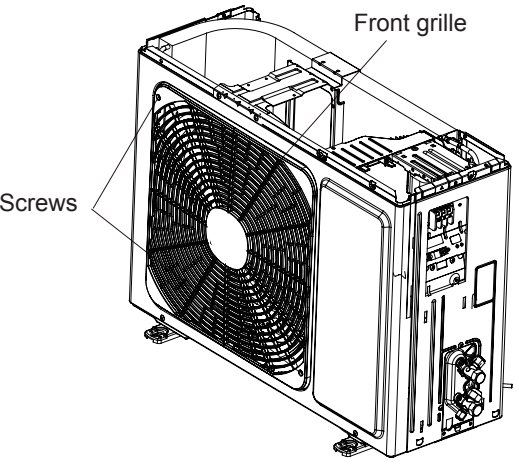
Step	Procedure	
7.Remove vertical louver	<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p data-bbox="115 220 383 246">7.Remove vertical louver</p> <p data-bbox="115 301 667 401">a Loosen the connection clasps between vertical louver and bottom case to remove vertical louver.</p> <p data-bbox="115 504 683 570">b Screw off the screws that are locking the swing motor and take the motor off.</p> </div> <div style="width: 50%; text-align: center;">  </div> </div>	
8.Remove electric box assy	<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p data-bbox="115 810 412 836">8.Remove electric box assy</p> <p data-bbox="115 908 683 1118">a Loosen the connection clasps between shield cover of electric box sub-assy and electric box, and then remove the shield cover of electric box sub-assy. Remove the screw fixing electric box assy.</p> <p data-bbox="115 1454 683 1738">b                     <ol style="list-style-type: none"> <li>① Cut off the wire binder and pull out the indoor tube temperature sensor.</li> <li>② Screw off one grounding screw.</li> <li>③ Remove the wiring terminals of motor and stepping motor.</li> <li>④ Remove the electric box assy.</li> <li>⑤ Screw off the screws that are locking each lead wire.</li> </ol> </p> </div> <div style="width: 50%; text-align: center;">  </div> </div>	

Step	Procedure	
c	<p>Rotate the electric box assy. Twist off the screws that are locking the wire clip and loosen the power cord. Remove the wiring terminal of power cord. Lift up the main board and take it off.</p> <p>Instruction: Some wiring terminal of this products is with lock catch and other devices. The pulling method is as below:</p> <p>① Remove the soft sheath for some terminals at first, hold the circlip and then pull out the terminals,</p> <p>② Pull out the holder for some terminals at first (holder is not available for some wiring terminal). hold the connector and then pull the terminal.</p>	 <p>Power cord</p> <p>Wire clip</p> <p>Screws</p> <p>Circlip</p> <p>Soft sheath</p> <p>Holder</p> <p>Connector</p>
9. Remove evaporator assy		
a	Remove 3 screws fixing evaporator assy.	 <p>Screws</p> <p>Evaporator assy</p>
b	At the back of the unit, remove the screw fixing connection pipe clamp and then remove the connection pipe clamp.	 <p>Connection pipe clamp</p> <p>Screw</p>
c	First remove the left side of evaporator from the groove on the rear case assy. Then remove the right side from the clasp on the rear case assy.	 <p>Groove</p> <p>Rear case assy</p> <p>Evaporator assy</p> <p>Clasp</p>

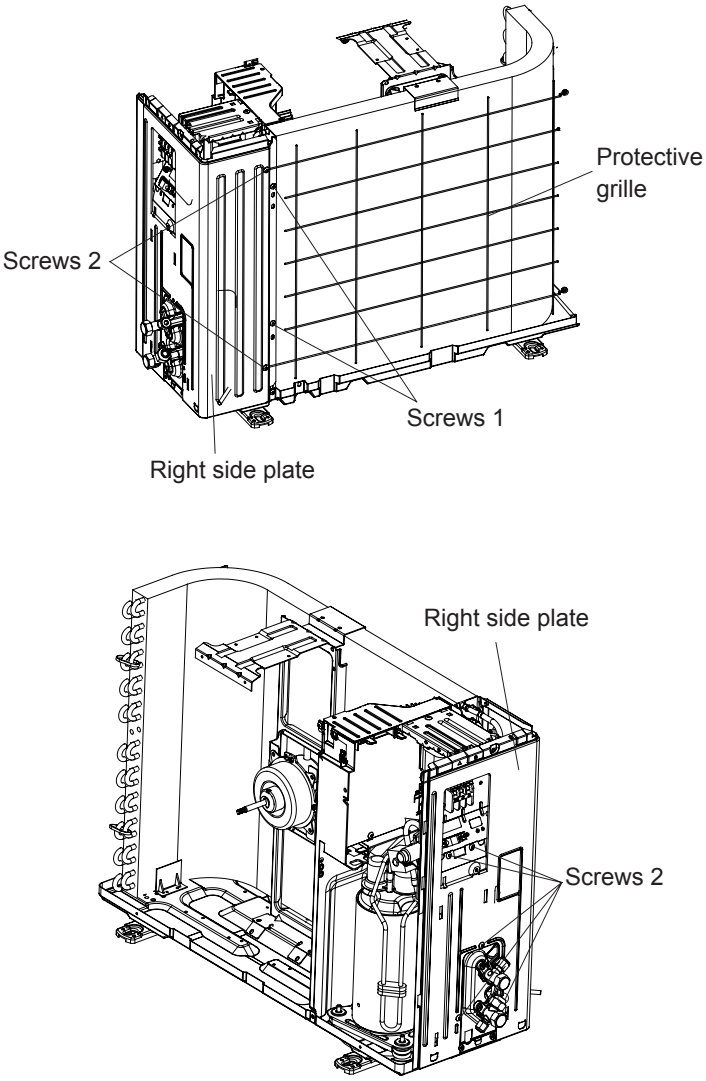
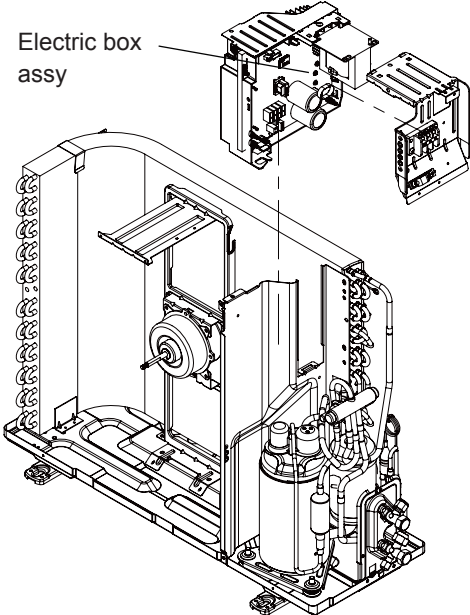
Step	Procedure	
d	Adjust the position of connection pipe on evaporator up wards to remove it.	 <p>Diagram showing the connection pipe being adjusted upwards on the evaporator. The label 'Connection pipe' points to the pipe at the top right of the unit.</p>
10.Remove motor and cross flow blade		
a	Remove the screws fixing motor clamp and then remove the motor clamp.	 <p>Diagram showing the removal of the motor clamp. The label 'Screws' points to the screws on the top of the motor clamp, and 'Motor clamp' points to the clamp itself.</p>
b	<p>① Remove the screws at the connection place of cross flow blade and motor; lift the motor and cross flow blade upwards to remove them.</p> <p>② Remove the bearing holder sub-assy.</p> <p>③ Remove the screw fixing step motor and then remove the step motor.</p>	 <p>Diagram showing the removal of the cross flow blade and motor. The labels include 'Holder sub-assy' pointing to the base, 'Cross flow' pointing to the blade, 'Screw' pointing to the screw connecting the blade to the motor, 'Motor' pointing to the motor unit, and 'Screws Step motor' pointing to the screws on the step motor at the bottom right.</p>

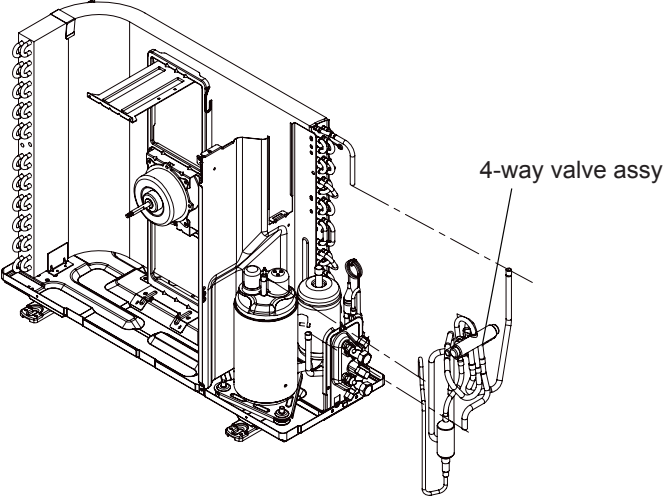
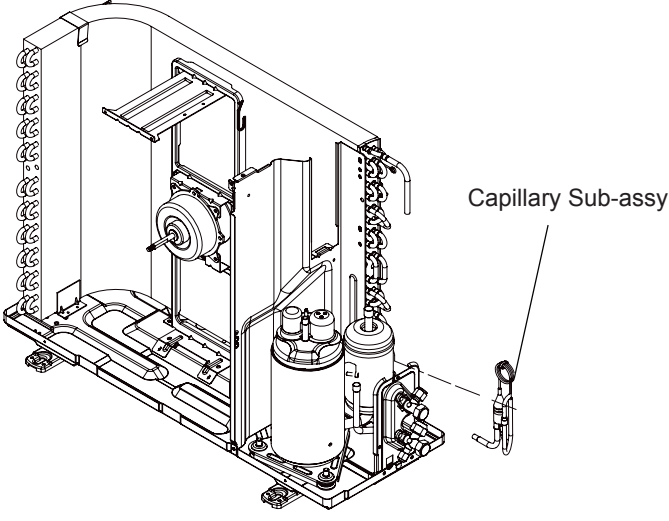
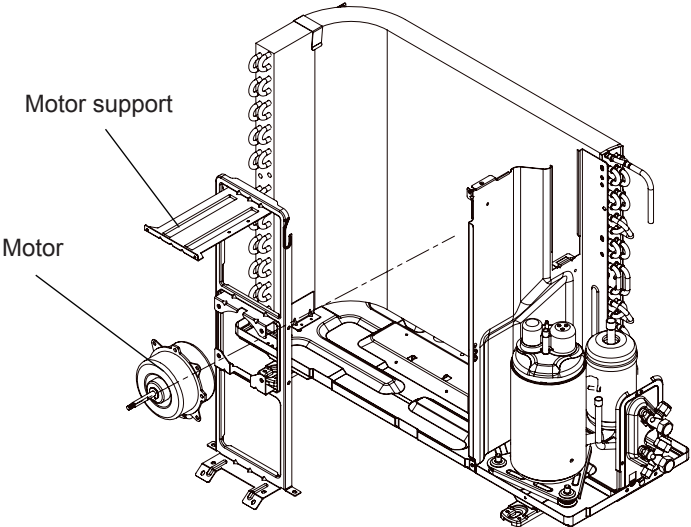
## 11.2 Removal Procedure of Outdoor Unit

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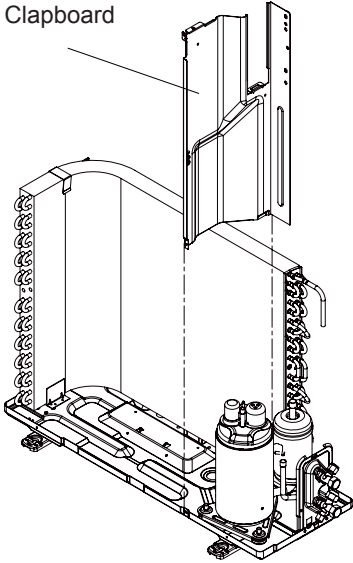
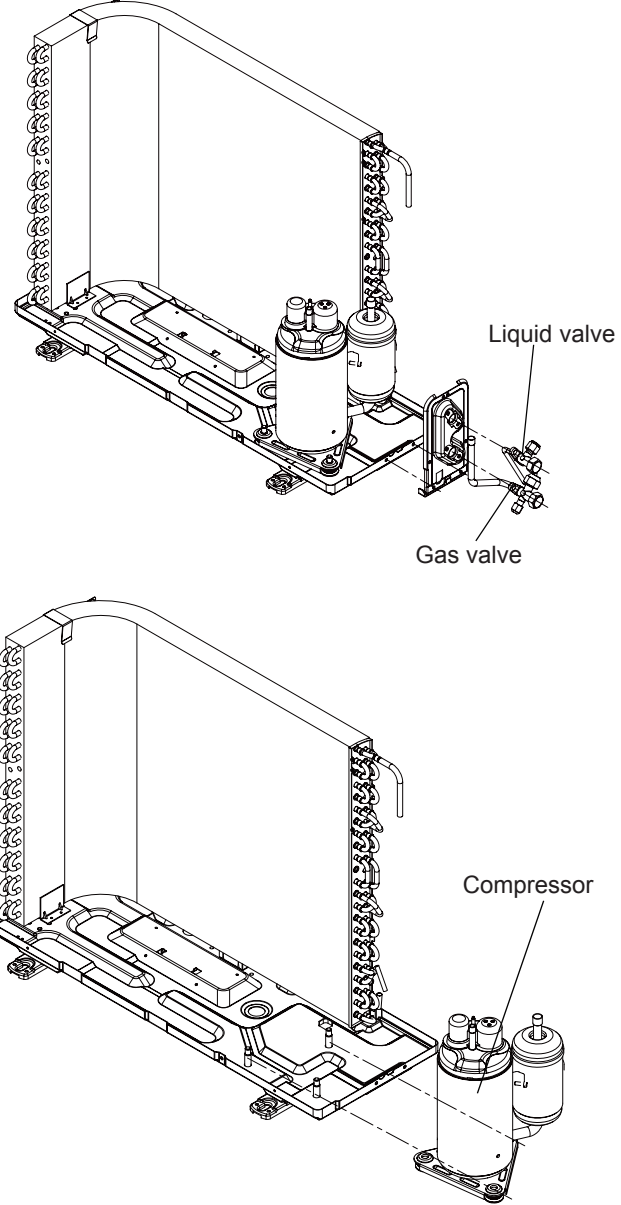
Step	Procedure
<p>1. Remove big handle</p>	<p>Remove the screw fixing big handle; slide out the big handle upwards to make the clasp of big handle separate from the groove of right side plate, and then remove the big handle.</p> 
<p>2. Remove top panel</p>	<p>Remove the screws fixing top panel and then remove the top panel.</p> 
<p>3. Remove front grille</p>	<p>Remove connection screws between the front grille and the front panel. Then remove the front grille.</p> 

Step	Procedure
<p data-bbox="115 220 391 246">4. Remove the front cover</p>	<p data-bbox="224 345 711 406">Screw off the screws that are locking the front cover. Then take it off.</p> <div data-bbox="927 242 1446 1218"> <p data-bbox="1130 242 1211 264">Screws</p> <p data-bbox="927 679 1008 701">Screws</p> <p data-bbox="1317 777 1438 799">Front cover</p> <p data-bbox="1357 1028 1438 1050">Screws</p> </div>
<p data-bbox="115 1378 391 1404">5. Remove axial flow blade</p>	<p data-bbox="224 1480 711 1541">Remove the nut fixing axial flow blade and then remove the axial flow blade.</p> <div data-bbox="878 1443 1357 1891"> <p data-bbox="878 1596 927 1618">Nut</p> <p data-bbox="927 1836 1097 1858">Axial flow blade</p> </div>

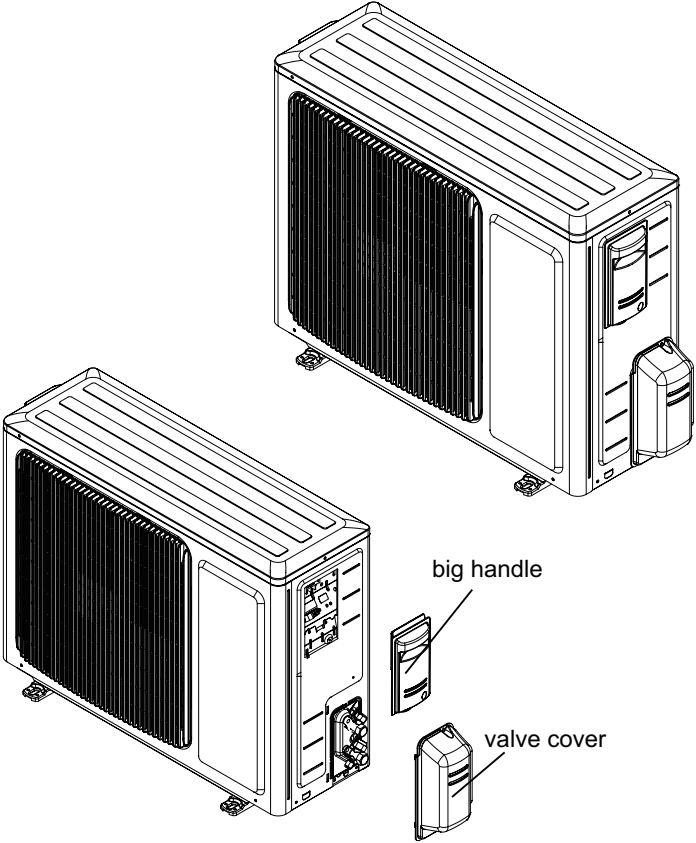
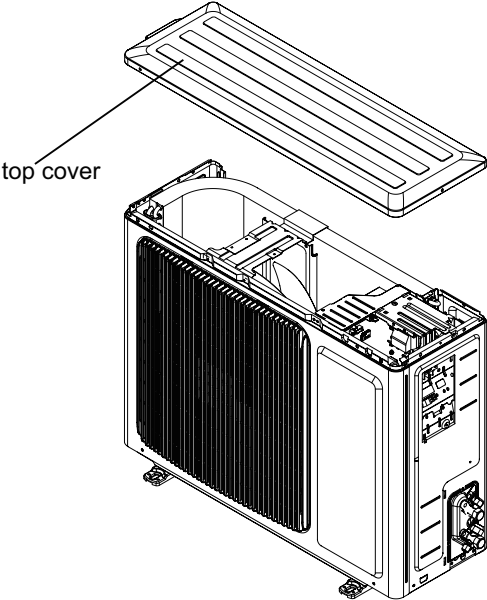
Step	Procedure
<p data-bbox="120 220 618 248">6. Remove protective grille and right side plate</p> <p data-bbox="225 377 678 471">Remove the screws 1 fixing protective grille and then remove the protective grille.</p> <p data-bbox="225 901 678 963">Remove the screws 2 fixing right side plate and then remove the right side plate.</p>	 <p data-bbox="776 482 878 511">Screws 2</p> <p data-bbox="1370 377 1484 438">Protective grille</p> <p data-bbox="1182 635 1279 663">Screws 1</p> <p data-bbox="922 690 1089 718">Right side plate</p> <p data-bbox="1198 836 1365 864">Right side plate</p> <p data-bbox="1338 1094 1435 1122">Screws 2</p>
<p data-bbox="120 1356 423 1384">7. Remove electric box assy</p>	<p data-bbox="225 1474 678 1568">Remove the screws fixing electric box assy ; pull out each wiring terminal; lift the electric box assy upwards to remove it.</p> <p data-bbox="225 1603 678 1723">Note: When pulling out the wiring terminal, pay attention to loose the clasp and dont pull it so hard.</p>  <p data-bbox="862 1421 992 1482">Electric box assy</p>

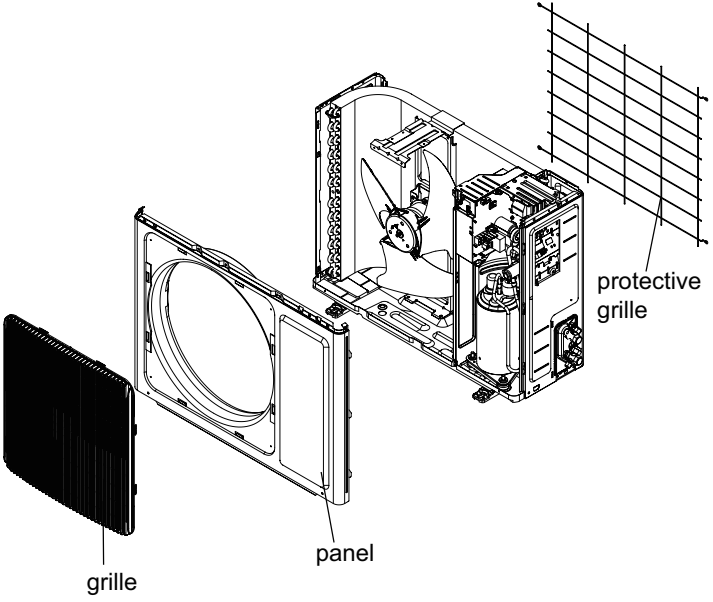
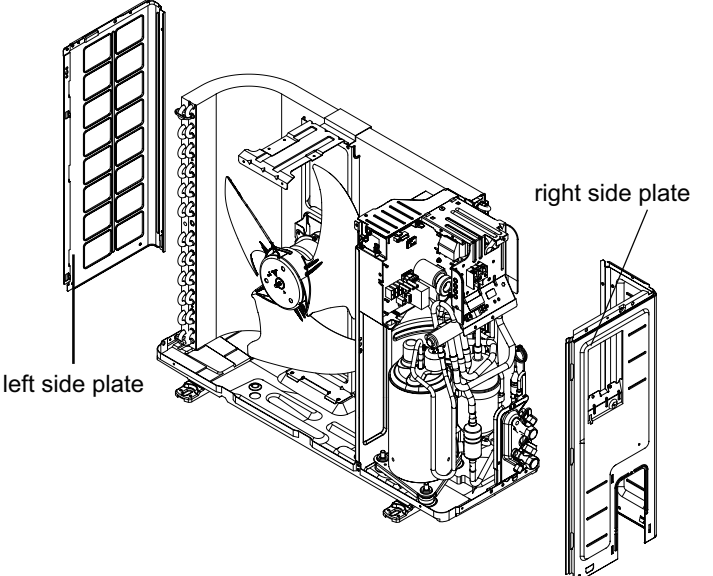
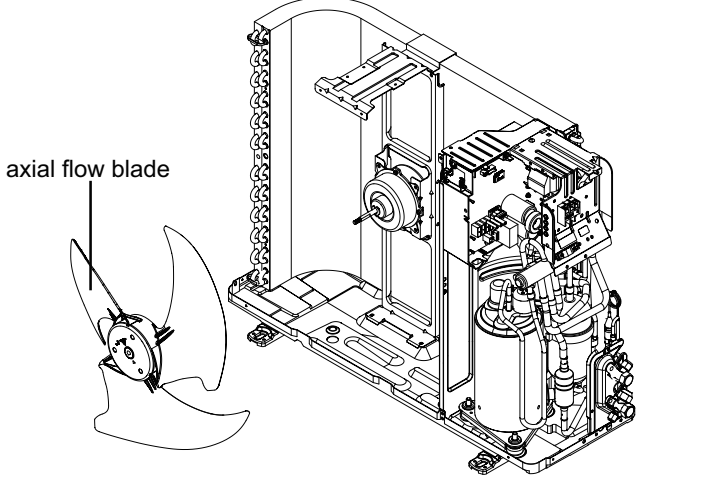
Step	Procedure
8. Remove 4-way valve assy	<p>Unsolder the spot weld of 4-way valve assy, compressor and condenser, and then remove the 4-way valve assy .</p> <p>Note: When unsoldering the spot weld, wrap the 4-way valve with wet cloth completely to avoid damaging the valve due to high temperature.</p> 
9. Remove capillary sub-assy	<p>Unsolder weld point of capillary Sub-assy, valve and outlet pipe of condensator. Then remove the capillary Sub-assy. Do not block the capillary when unsoldering it. (Note: before unsoldering, discharge refrigerants completely)</p> 
10. Remove motor and motor support	<p>Remove the 4 tapping screws fixing the motor. Pull out the lead-out wire and remove the motor. Remove the 2 tapping screws fixing the motor support. Lift motor support to re-move it.</p> 

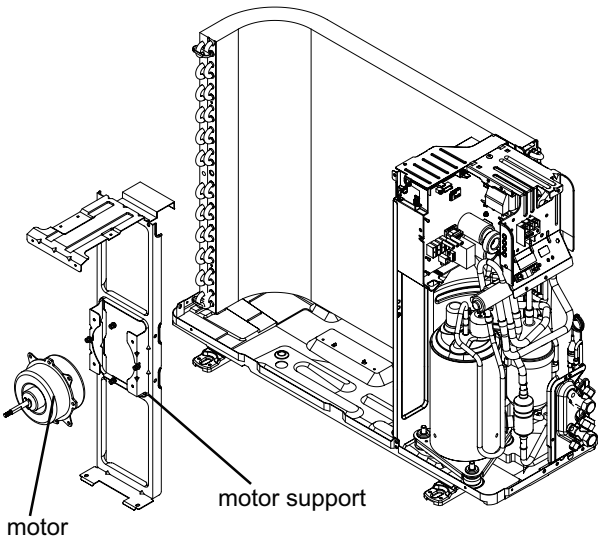
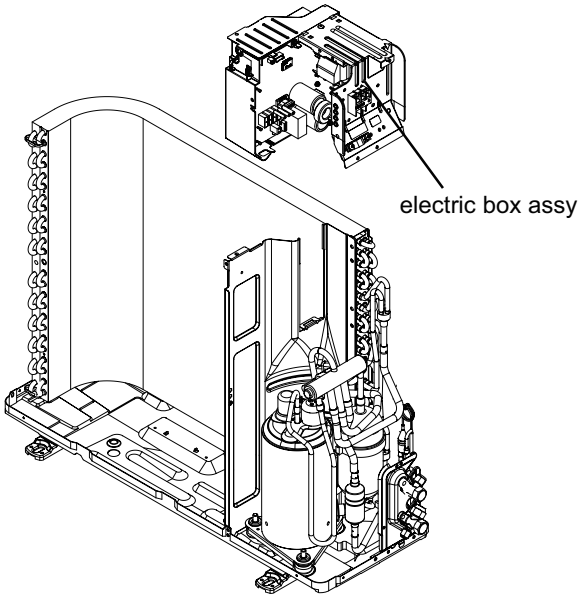
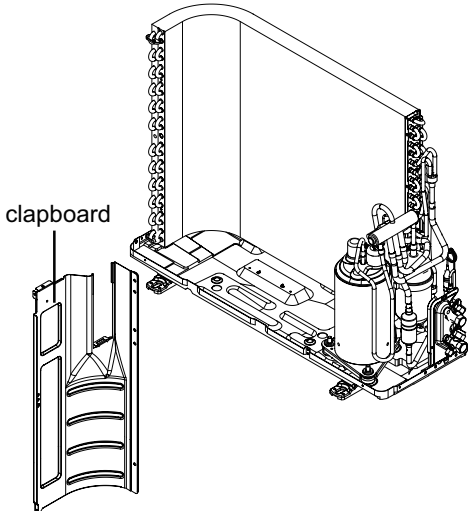


Step	Procedure
<p>11. Remove clapboard sub-assy</p>	<p>Loosen the screws of the Clapboard Sub-Assy . The Clapboard Sub-Assy has a hook on the lower side. Lift and pull the Clapboard Sub-Assy to remove.</p> 
<p>12. Remove Compressor</p>	<p>Remove the 2 screws fixing the gas valve. Unsolder the welding spot connecting gas valve and air return pipe and remove the gas valve. (Note: it is necessary to warp the gas valve when unsoldering the welding spot.) Remove the 2 screws fixing liquid valve. Unsolder the welding spot connecting liquid valve and remove the liquid valve.</p> <p>Remove the 3 footing screws of the compressor and remove the compressor.</p> 

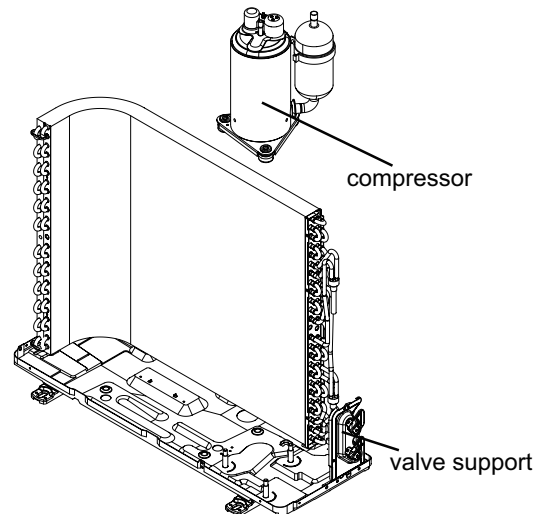
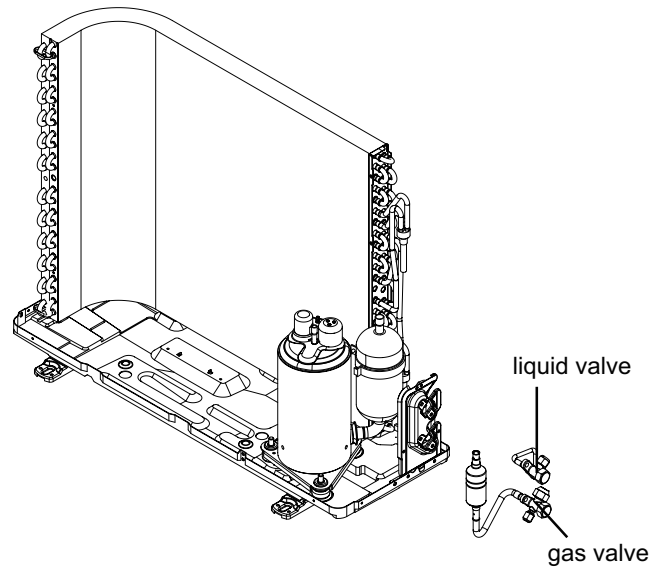
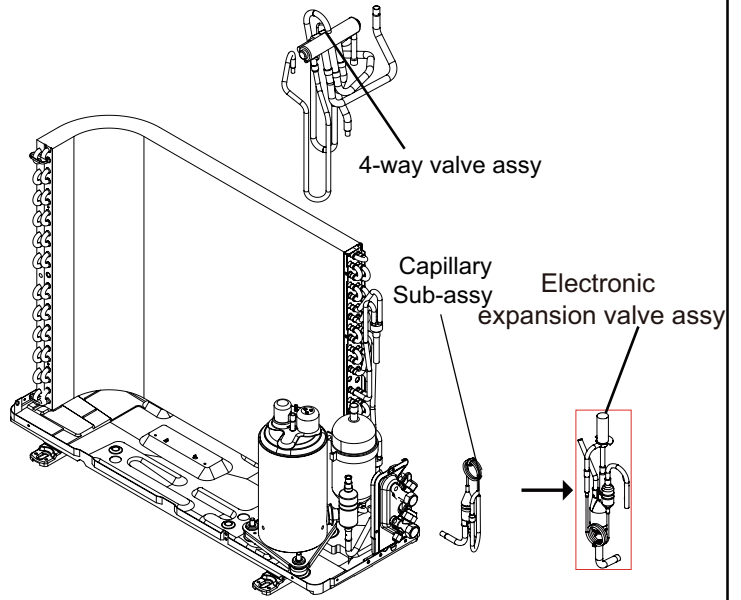
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Steps	Procedure
<p><b>1.Remove big handle</b></p>	<p>Before disassamble.</p> <p>Remove the screws fixing big handle、 valve cover and then remove them.</p> 
<p><b>2. Remove top cover</b></p>	<p>Remove the screws fixing top panel and then remove the top panel.</p> 

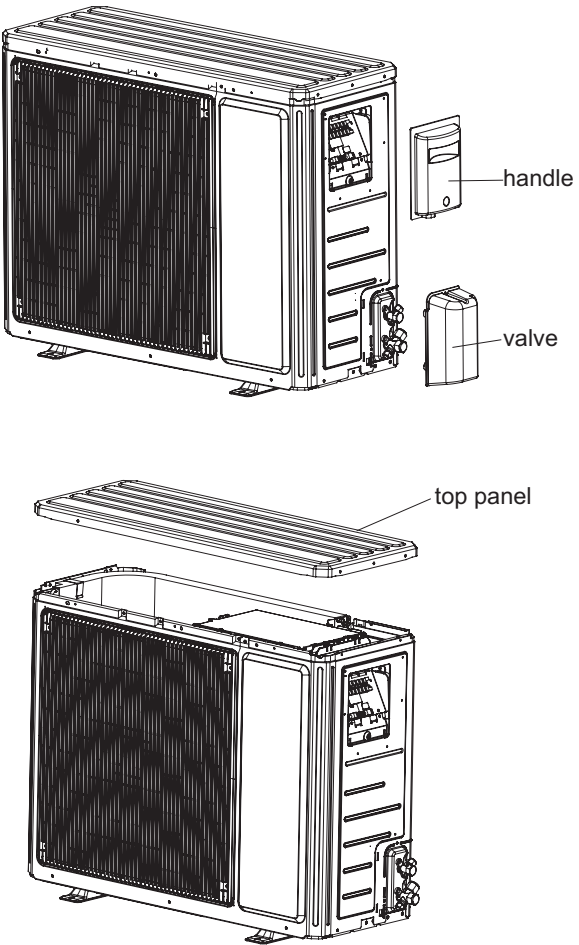
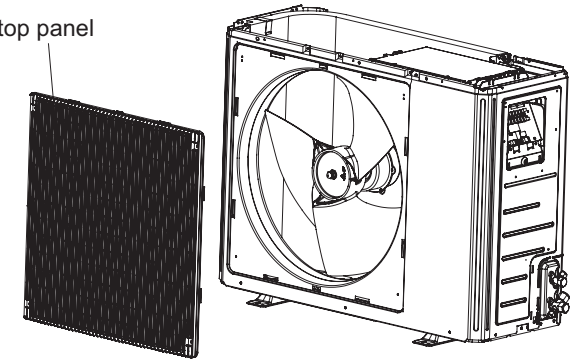
Step	Procedure
<p>3.Remove grille 、 protective grille and front panel</p>	<p>Remove connection screws between the front grille and the front panel. Then remove the front grille. Remove connection screws connecting the front panel with the chassis and the motor support, and then remove the front panel. Remove the screws fixing protective grille and then remove the protective grille.</p>  <p>grille</p> <p>panel</p> <p>protective grille</p>
<p>4.Remove right side plate、 left side plate</p>	<p>Remove the screws fixing right side plate、 left side plate and then remove them.</p>  <p>left side plate</p> <p>right side plate</p>
<p>5.Remove axial flow blade</p>	<p>Remove the nut fixing the blade and then remove the axial flow blade.</p>  <p>axial flow blade</p>

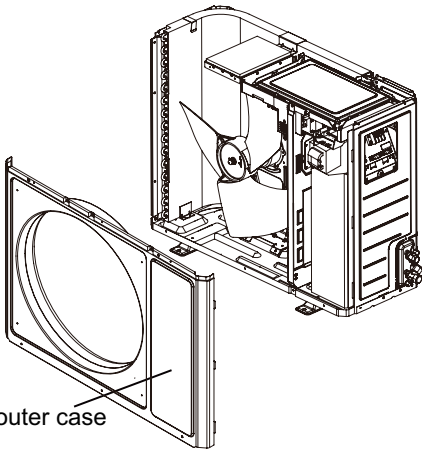
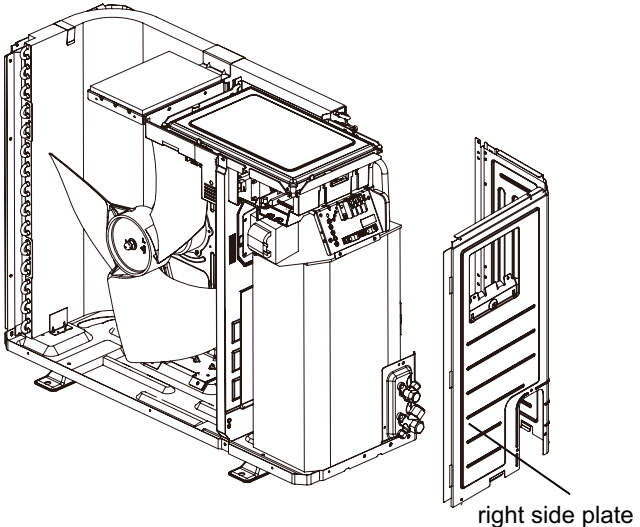
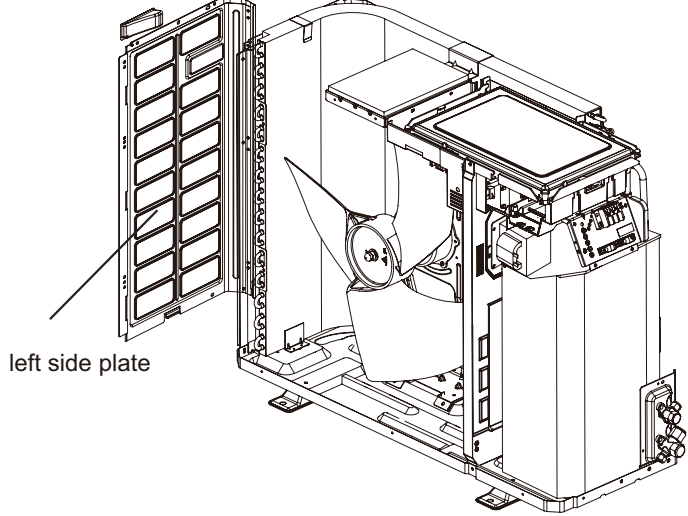
Step	Procedure
<p>6.Remove motor and motor support</p>	<p>Remove the screws fixing motor and then remove the motor. Remove the screws fixing motor support and then remove the motor support.</p> 
<p>7.Remove electric box assy</p>	<p>Remove the screws fixing electric box assy; cut off the tieline; pull out each wiring terminal; lift the electric box assy upwards to remove it. Note: When pulling out the wiring terminal, pay attention to loose the clasp and don't pull it so hard.</p> 
<p>8.Remove clapboard</p>	<p>Remove the screws fixing clapboard and then remove the clapboard.</p> 

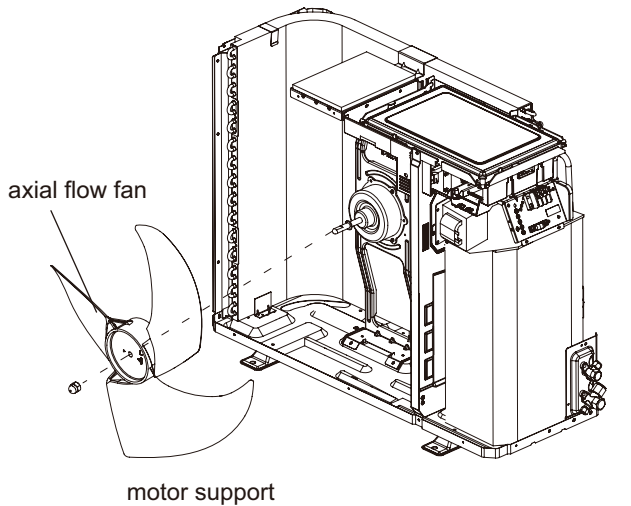
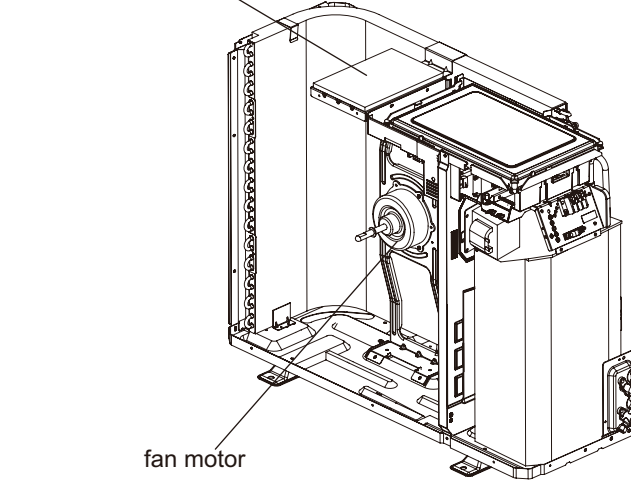
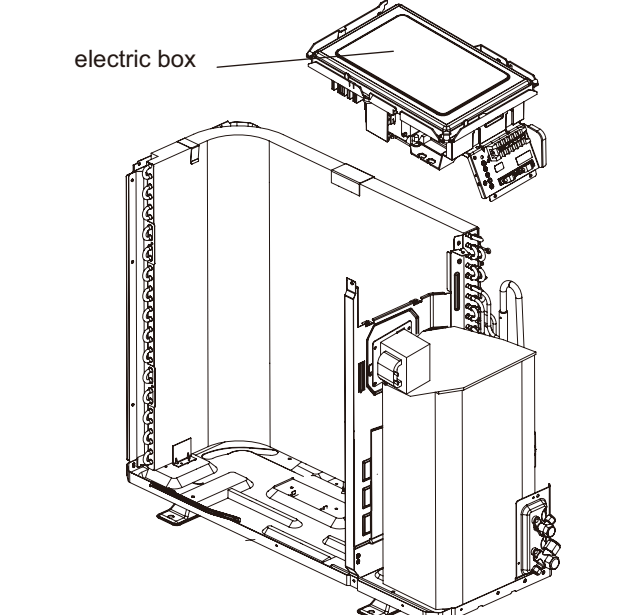
Step	Procedure
<p>9.Remove 4-way valve assy and capillary sub-assy</p>	<p>Unsolder the welding joints connecting the 4-way valve assy with capillary sub-assy, compressor and condenser; remove the 4-way valve.</p> <p>Note: Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p> <p>Unsolder weld point of capillary Sub-assy, valve and outlet pipe of condensator. Then remove the capillary Sub-assy. Do not block the capillary when unsoldering it. (Note: before unsoldering, discharge refrigerants completely)</p>
<p>10.Remove liquid valve and gas valve</p>	<p>Unsolder the welding joint connecting the valve with capillary and condenser; unsolder the welding joint connecting the gas valve and air-return pipe; remove the 2 screws fixing the gas valve to remove the gas valve.</p> <p>Unsolder the welding joint connecting the liquid valve and Y-shaped pipe; remove the 2 screws fixing the liquid valve to remove the liquid valve.</p> <p>Note: Before unsoldering the welding joint, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p>
<p>11.Remove compressor</p>	<p>Remove the 3 footing screws of the compressor and remove the compressor.</p> <p>Remove the screws fixing valve support and then remove the valve support.</p>



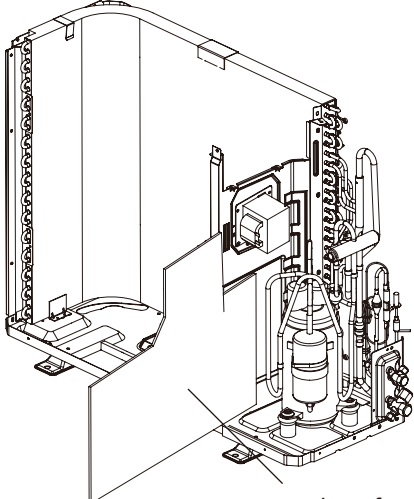
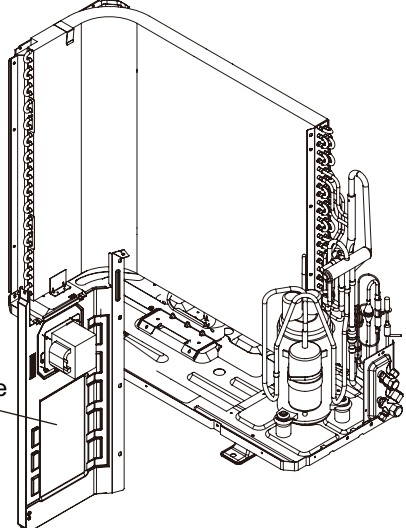
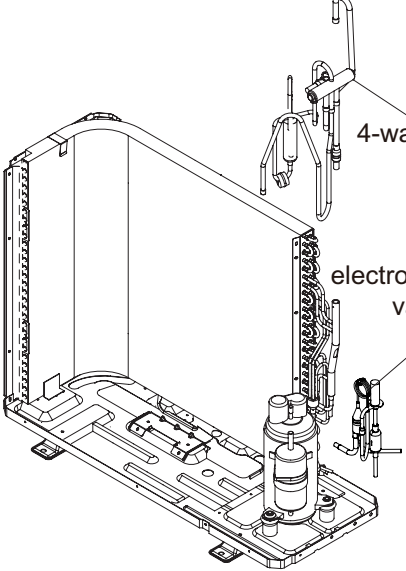
18/24K

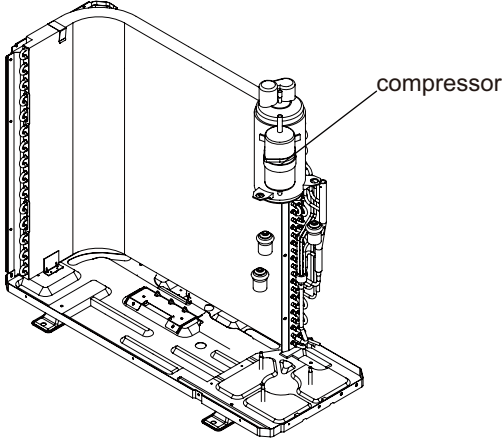
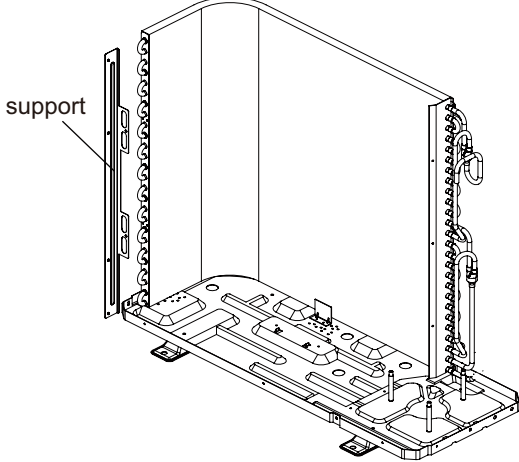
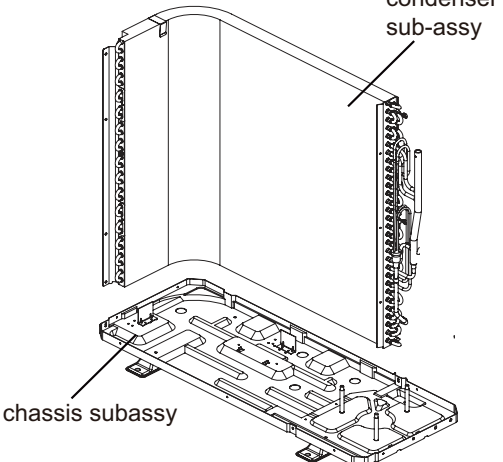
Steps	Procedure
1. Remove top panel	 <p>The diagram illustrates the process of removing the top panel. It shows a side view of the unit with the top panel being lifted away. Labels point to the 'handle' and 'valve' on the right side, and the 'top panel' being removed. Below this, another view shows the top panel fully detached from the unit's frame.</p>
<p>a Twist off the screws used for fixing the handle and valve cover, pull the handle and valve cover upward to remove it.</p> <p>b Remove the 3 screws connecting the top panel with the front panel and the right side plate, and then remove the top panel.</p>	 <p>The diagram shows the removal of the grille. The grille is shown being lifted off the front panel of the unit. A label 'top panel' points to the grille. The unit's internal fan is visible through the opening.</p>
2. Remove grille , panel and rear grill	
<p>a Remove the 2 screws connecting the grille and the panel, and then remove the grille.</p>	

Steps	Procedure	
b	<p>Remove the screws connecting the outer case with motor support, isolation plate and chassis; lift the outer case upwards; loosen the clasps of outer case with right side plate and left side plate, and then remove the outer case.</p>	 <p>outer case</p>
3. Remove right&left side plate		
a	<p>Remove the screws connecting the right side plate with electric box assy, valve support, chassis and condenser side plate, and then remove the right side plate.</p>	 <p>right side plate</p>
b	<p>Remove the screws connecting the left side plate with chassis, and then remove the left side plate.</p>	 <p>left side plate</p>

Steps	Procedure	
4. Remove axial flow blade		
a	Remove the nut fixing axial flow blade and then remove the blade.	
b	Remove the 6 screws fixing the motor and then remove the motor. Remove the 2 screws connecting the motor support and chassis, and then loosen the stopper to remove the motor support.	
5. Remove electric box		
	Remove the screws fixing the electric box sub-assy; loosen the wire bundle; pull out the wiring terminals and then pull the electric box upwards to remove it.	



Steps	Procedure
<p>6. Remove the soundproof sponge</p>	<p>Tear off the sticking stripe and then remove the soundproof sponge.</p>  <p style="text-align: right;">soundproof sponge</p>
<p>7. Remove isolation plate</p>	<p>Remove the 2 screws connecting the isolation plate and condenser side plate; remove the 3 screws connecting the isolation plate and chassis, and then remove the isolation plate.</p>  <p style="text-align: right;">isolation plate</p>
<p>8. Remove 4-way valve assy and electronic expansion valve assy</p>	<p>Unsolder the welding joints connecting electronic expansion valve assy the 4-way valve assy with capillary sub-assy, compressor and condenser; remove the electronic expansion valve assy and 4-way valve.</p> <p>Note: Before unsoldering the welding joint, wrap the 4-way valve with a wet cloth completely to avoid damage to the valve caused by high temperature.</p>  <p style="text-align: right;">4-way valve assy electronic expansion valve assy</p>

Steps	Procedure	
9. Remove compressor	<p>Remove the 3 foot nuts fixing compressor and then lift the compressor upwards to remove the compressor and damping cushion.</p> <p>Note: Keep the ports of discharge pipe and suction pipe from foreign objects.</p>	 <p>A technical line drawing of a chassis sub-assembly. A vertical component, labeled 'compressor', is shown being lifted upwards from its base. The base is a complex metal plate with various mounting points and pipes. A label 'compressor' points to the vertical component.</p>
10. Remove condenser sub-assy		
a	<p>Remove the screws connecting the support (condenser) and condenser assy, and then remove the support (condenser).</p>	 <p>A technical line drawing of the chassis sub-assembly. A vertical support structure, labeled 'support', is shown being removed from the chassis. The support is connected to the chassis by several screws. A label 'support' points to the vertical structure.</p>
b	<p>Remove the 2 screws fixing the condenser and chassis, and then lift the condenser upwards to remove it.</p>	 <p>A technical line drawing of the chassis sub-assembly. The condenser sub-assembly, labeled 'condenser sub-assy', is shown being lifted upwards from the chassis. The chassis is labeled 'chassis subassy'. A label 'condenser sub-assy' points to the vertical condenser component, and a label 'chassis subassy' points to the base plate.</p>

# Appendix:

## Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree:  $T_f = T_c \times 1.8 + 32$

### Set temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
61	60.8	16	69/70	69.8	21	78/79	78.8	26
62/63	62.6	17	71/72	71.6	22	80/81	80.6	27
64/65	64.4	18	73/74	73.4	23	82/83	82.4	28
66/67	66.2	19	75/76	75.2	24	84/85	84.2	29
68	68	20	77	77	25	86	86	30

### Ambient temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
32/33	32	0	55/56	55.4	13	79/80	78.8	26
34/35	33.8	1	57/58	57.2	14	81	80.6	27
36	35.6	2	59/60	59	15	82/83	82.4	28
37/38	37.4	3	61/62	60.8	16	84/85	84.2	29
39/40	39.2	4	63	62.6	17	86/87	86	30
41/42	41	5	64/65	64.4	18	88/89	87.8	31
43/44	42.8	6	66/67	66.2	19	90	89.6	32
45	44.6	7	68/69	68	20	91/92	91.4	33
46/47	46.4	8	70/71	69.8	21	93/94	93.2	34
48/49	48.2	9	72	71.6	22	95/96	95	35
50/51	50	10	73/74	73.4	23	97/98	96.8	36
52/53	51.8	11	75/76	75.2	24	99	98.6	37
54	53.6	12	77/78	77	25			

## Appendix 2: Configuration of Connection Pipe

1. Standard length of connection pipe

- 5m, 7.5m, 8m.

2. Min length of connection pipe For the unit with standard connection pipe of 5m, there is no limitation for them in length of connection pipe. For the unit with standard connection pipe of 7.5m and 8m, the min length of connection pipe is 3m.

3. Max length of connection pipe (More details please refer to the specifications)

4. The additional refrigerant oil and refrigerant charging required after prolonging connection pipe

- After the length of connection pipe is prolonged for 10m at the basis of standard length, you should add 5ml of refrigerant oil for each additional 5m of connection pipe.
- The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):
- Basing on the length of standard pipe, add refrigerant according to the requirement as shown in the table. The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See Sheet 2.
- Additional refrigerant charging amount = prolonged length of liquid pipe X additional refrigerant charging amount per meter

Additional refrigerant charging amount for R32				
Diameter of connection pipe		Indoor unit throttl	Outdoor unit throttle	
Liquid pipe	Gas pipe	Cooling only, cooling and heating(g / m)	Cooling only(g / m)	Cooling and heating(g / m)
Φ6	Φ9.5 or Φ12	16	12	16
Φ6 or Φ9.5	Φ16 or Φ19	40	12	40
Φ12	Φ19 or Φ22.2	80	24	96
Φ16	Φ25.4 or Φ31.8	136	48	96
Φ19	/	200	200	200
Φ22.2	/	280	280	280

Note: The additional refrigerant charging amount in Sheet 2 is recommended value, not compulsory.

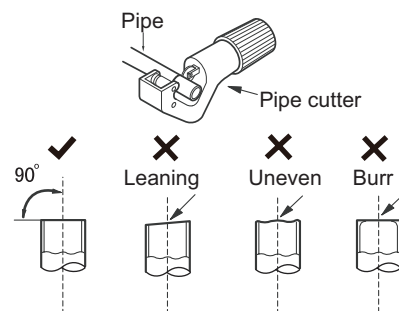
## Appendix 3: Pipe Expanding Method

**⚠ Note:**

**Improper pipe expanding is the main cause of refrigerant leakage. Please expand the pipe according to the following steps:**

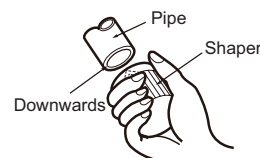
**A: Cut the pipe**

- Confirm the pipe length according to the distance of indoor unit and outdoor unit.
- Cut the required pipe with pipe cutter.



**B: Remove the burrs**

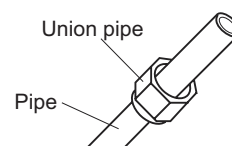
- Remove the burrs with shaper and prevent the burrs from getting into the pipe.



**C: Put on suitable insulating pipe**

**D: Put on the union nut**

- Remove the union nut on the indoor connection pipe and outdoor valve; install the union nut on the pipe.



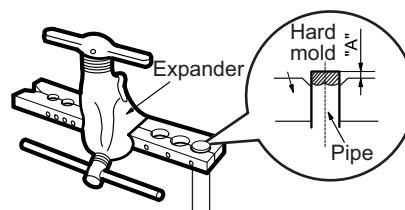
**E: Expand the port**

- Expand the port with expander.

**⚠ Note:**

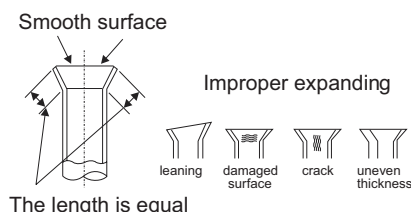
- "A" is different according to the diameter, please refer to the sheet below:

Outer diameter(mm)	A(mm)	
	Max	Min
Φ6 - 6.35 (1/4")	1.3	0.7
Φ9.52 (3/8")	1.6	1.0
Φ12 - 12.70 (1/2")	1.8	1.0
Φ16 - 15.88 (5/8")	2.4	2.2



**F: Inspection**

- Check the quality of expanding port. If there is any blemish, expand the port again according to the steps above.



## Appendix 4: List of Resistance for Temperature Sensor

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor (15K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	138.1	20	18.75	59	3.848	98	1.071
-18	128.6	21	17.93	60	3.711	99	1.039
-17	121.6	22	17.14	61	3.579	100	1.009
-16	115	23	16.39	62	3.454	101	0.98
-15	108.7	24	15.68	63	3.333	102	0.952
-14	102.9	25	15	64	3.217	103	0.925
-13	97.4	26	14.36	65	3.105	104	0.898
-12	92.22	27	13.74	66	2.998	105	0.873
-11	87.35	28	13.16	67	2.896	106	0.848
-10	82.75	29	12.6	68	2.797	107	0.825
-9	78.43	30	12.07	69	2.702	108	0.802
-8	74.35	31	11.57	70	2.611	109	0.779
-7	70.5	32	11.09	71	2.523	110	0.758
-6	66.88	33	10.63	72	2.439	111	0.737
-5	63.46	34	10.2	73	2.358	112	0.717
-4	60.23	35	9.779	74	2.28	113	0.697
-3	57.18	36	9.382	75	2.206	114	0.678
-2	54.31	37	9.003	76	2.133	115	0.66
-1	51.59	38	8.642	77	2.064	116	0.642
0	49.02	39	8.297	78	1.997	117	0.625
1	46.6	40	7.967	79	1.933	118	0.608
2	44.31	41	7.653	80	1.871	119	0.592
3	42.14	42	7.352	81	1.811	120	0.577
4	40.09	43	7.065	82	1.754	121	0.561
5	38.15	44	6.791	83	1.699	122	0.547
6	36.32	45	6.529	84	1.645	123	0.532
7	34.58	46	6.278	85	1.594	124	0.519
8	32.94	47	6.038	86	1.544	125	0.505
9	31.38	48	5.809	87	1.497	126	0.492
10	29.9	49	5.589	88	1.451	127	0.48
11	28.51	50	5.379	89	1.408	128	0.467
12	27.18	51	5.197	90	1.363	129	0.456
13	25.92	52	4.986	91	1.322	130	0.444
14	24.73	53	4.802	92	1.282	131	0.433
15	23.6	54	4.625	93	1.244	132	0.422
16	22.53	55	4.456	94	1.207	133	0.412
17	21.51	56	4.294	95	1.171	134	0.401
18	20.54	57	4.139	96	1.136	135	0.391
19	19.63	58	3.99	97	1.103	136	0.382

Resistance Table of Tube Temperature Sensors for Indoor and Outdoor (20K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	181.4	20	25.01	59	5.13	98	1.427
-18	171.4	21	23.9	60	4.948	99	1.386
-17	162.1	22	22.85	61	4.773	100	1.346
-16	153.3	23	21.85	62	4.605	101	1.307
-15	145	24	20.9	63	4.443	102	1.269
-14	137.2	25	20	64	4.289	103	1.233
-13	129.9	26	19.14	65	4.14	104	1.198
-12	123	27	18.13	66	3.998	105	1.164
-11	116.5	28	17.55	67	3.861	106	1.131
-10	110.3	29	16.8	68	3.729	107	1.099
-9	104.6	30	16.1	69	3.603	108	1.069
-8	99.13	31	15.43	70	3.481	109	1.039
-7	94	32	14.79	71	3.364	110	1.01
-6	89.17	33	14.18	72	3.252	111	0.983
-5	84.61	34	13.59	73	3.144	112	0.956
-4	80.31	35	13.04	74	3.04	113	0.93
-3	76.24	36	12.51	75	2.94	114	0.904
-2	72.41	37	12	76	2.844	115	0.88
-1	68.79	38	11.52	77	2.752	116	0.856
0	65.37	39	11.06	78	2.663	117	0.833
1	62.13	40	10.62	79	2.577	118	0.811
2	59.08	41	10.2	80	2.495	119	0.77
3	56.19	42	9.803	81	2.415	120	0.769
4	53.46	43	9.42	82	2.339	121	0.746
5	50.87	44	9.054	83	2.265	122	0.729
6	48.42	45	8.705	84	2.194	123	0.71
7	46.11	46	8.37	85	2.125	124	0.692
8	43.92	47	8.051	86	2.059	125	0.674
9	41.84	48	7.745	87	1.996	126	0.658
10	39.87	49	7.453	88	1.934	127	0.64
11	38.01	50	7.173	89	1.875	128	0.623
12	36.24	51	6.905	90	1.818	129	0.607
13	34.57	52	6.648	91	1.736	130	0.592
14	32.98	53	6.403	92	1.71	131	0.577
15	31.47	54	6.167	93	1.658	132	0.563
16	30.04	55	5.942	94	1.609	133	0.549
17	28.68	56	5.726	95	1.561	134	0.535
18	27.39	57	5.519	96	1.515	135	0.521
19	26.17	58	5.32	97	1.47	136	0.509

Resistance Table of Discharge Temperature Sensor for Outdoor (50K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-29	853.5	10	98	49	18.34	88	4.75
-28	799.8	11	93.42	50	17.65	89	4.61
-27	750	12	89.07	51	16.99	90	4.47
-26	703.8	13	84.95	52	16.36	91	4.33
-25	660.8	14	81.05	53	15.75	92	4.20
-24	620.8	15	77.35	54	15.17	93	4.08
-23	580.6	16	73.83	55	14.62	94	3.96
-22	548.9	17	70.5	56	14.09	95	3.84
-21	516.6	18	67.34	57	13.58	96	3.73
-20	486.5	19	64.33	58	13.09	97	3.62
-19	458.3	20	61.48	59	12.62	98	3.51
-18	432	21	58.77	60	12.17	99	3.41
-17	407.4	22	56.19	61	11.74	100	3.32
-16	384.5	23	53.74	62	11.32	101	3.22
-15	362.9	24	51.41	63	10.93	102	3.13
-14	342.8	25	49.19	64	10.54	103	3.04
-13	323.9	26	47.08	65	10.18	104	2.96
-12	306.2	27	45.07	66	9.83	105	2.87
-11	289.6	28	43.16	67	9.49	106	2.79
-10	274	29	41.34	68	9.17	107	2.72
-9	259.3	30	39.61	69	8.85	108	2.64
-8	245.6	31	37.96	70	8.56	109	2.57
-7	232.6	32	36.38	71	8.27	110	2.50
-6	220.5	33	34.88	72	7.99	111	2.43
-5	209	34	33.45	73	7.73	112	2.37
-4	198.3	35	32.09	74	7.47	113	2.30
-3	199.1	36	30.79	75	7.22	114	2.24
-2	178.5	37	29.54	76	7.00	115	2.18
-1	169.5	38	28.36	77	6.76	116	2.12
0	161	39	27.23	78	6.54	117	2.07
1	153	40	26.15	79	6.33	118	2.02
2	145.4	41	25.11	80	6.13	119	1.96
3	138.3	42	24.13	81	5.93	120	1.91
4	131.5	43	23.19	82	5.75	121	1.86
5	125.1	44	22.29	83	5.57	122	1.82
6	119.1	45	21.43	84	5.39	123	1.77
7	113.4	46	20.6	85	5.22	124	1.73
8	108	47	19.81	86	5.06	125	1.68
9	102.8	48	19.06	87	4.90	126	1.64

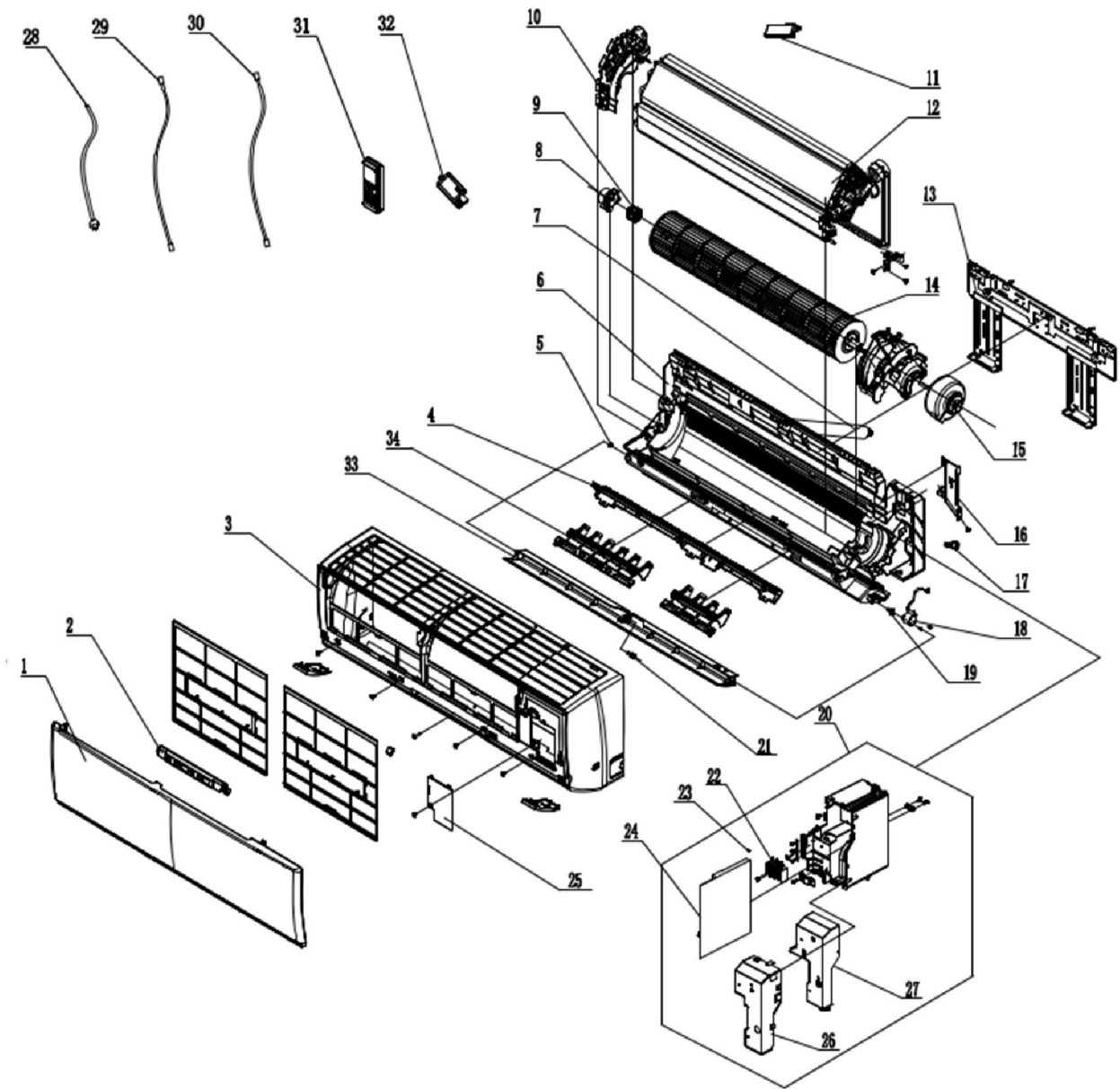
# FOCUS PLUS SERIES

**ASH-09BIF2, ASH-13BIF2,  
ASH-18BIF2, ASH-24BIF2**





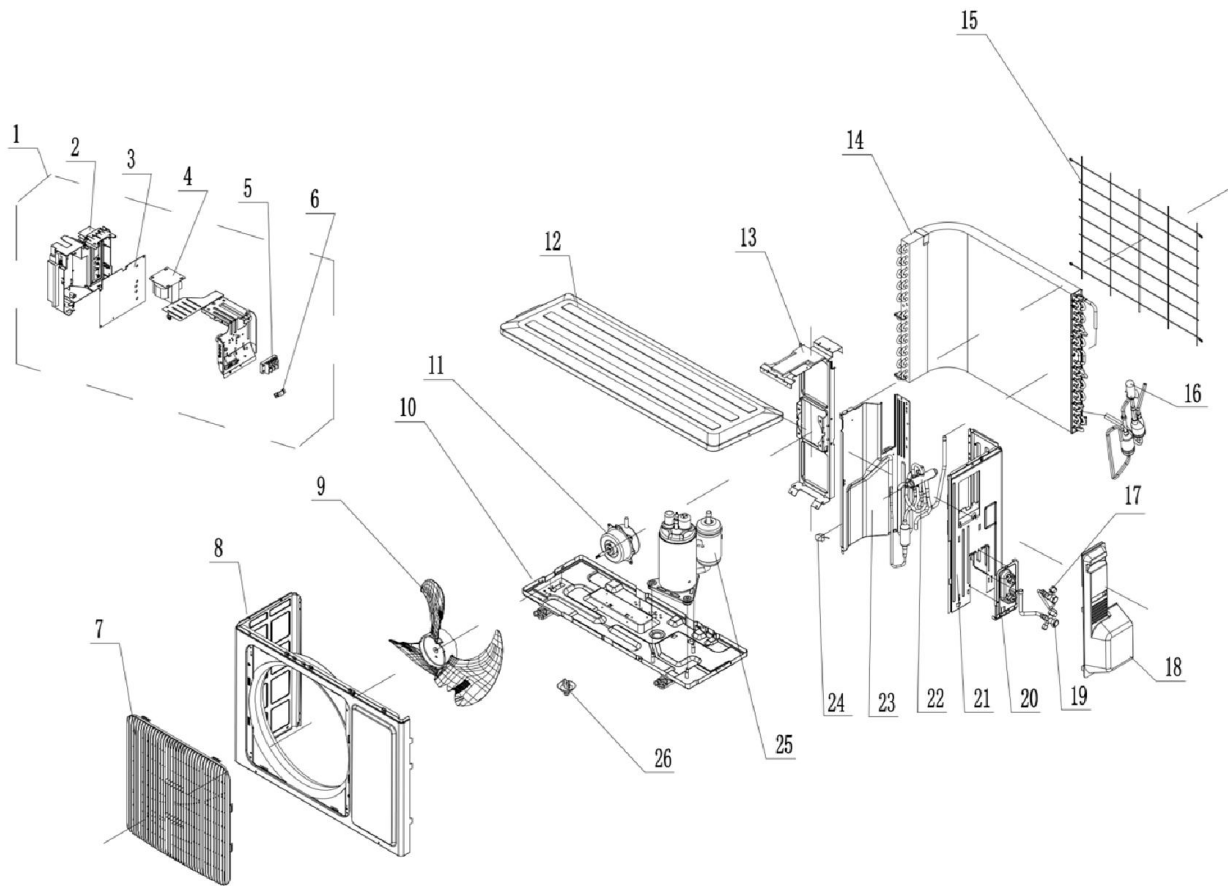
ASH-09BIF2 INDOOR



No	Description	Part Code	Note	Qty	Price Code
<b>MODEL: ASH-09BIF2 Wall mounted unit: INDOOR</b>					
1	Front Panel	27230009455		1	AN
2	Display Board	300001000081		1	AR
3	Front Case Assy	00000200040		1	AP
4	Helicoid Tongue	26112508		1	AE
5	Left Axile Bush	10512037		1	AB
6	Rear Case assy	20022682		1	AW
7	Drainage Hose	0523001408		1	AD
8	Ring of Bearing	26152022		1	AC
9	O-Gasket sub-assy of Bearing	76512051		1	AC
10	Evaporator Support	24212180		1	AE
11	Cold Plasma Generator	1114001603		1	AP
12	Evaporator Assy	0110010009505		1	BA
13	Wall Mounting Frame	01252043		1	AK
14	Cross Flow Fan	10352059		1	AM
15	Fan Motor	150120874		1	AX
16	Connecting pipe clamp	2611216401		1	AB
17	Rubber Plug (Water Tray)	76712012		1	AC
18	Stepping Motor	1521210704		1	AG
19	Crank	73012005		1	AB
20	Electric Box Assy	100002062337		1	-
21	Axile Bush	10542036		1	AB
22	Terminal Board	42011233		1	AE
23	Jumper	4202021908		1	AA
24	Main Board	300002060228		1	AY
25	Electric Box Cover Sub-Assy	0140206501		1	AD
26	Shield Cover of Electric Box Cover	01592150		1	AD
27	Electric Box Cover	20112207		1	AD
28	Power Cord	none		0	-
29	Connecting Cable	none		0	-
30	Connecting Cable	4002052317		1	AN
31	Remote Control	305001060023_L41423		1	-
32	Test Board Assy	000409000002_L41423		1	-
33	Guide Louver	1051276301		1	AF
34	Swing Louver	10512740		1	AB

**The data are subject to change without notice.**

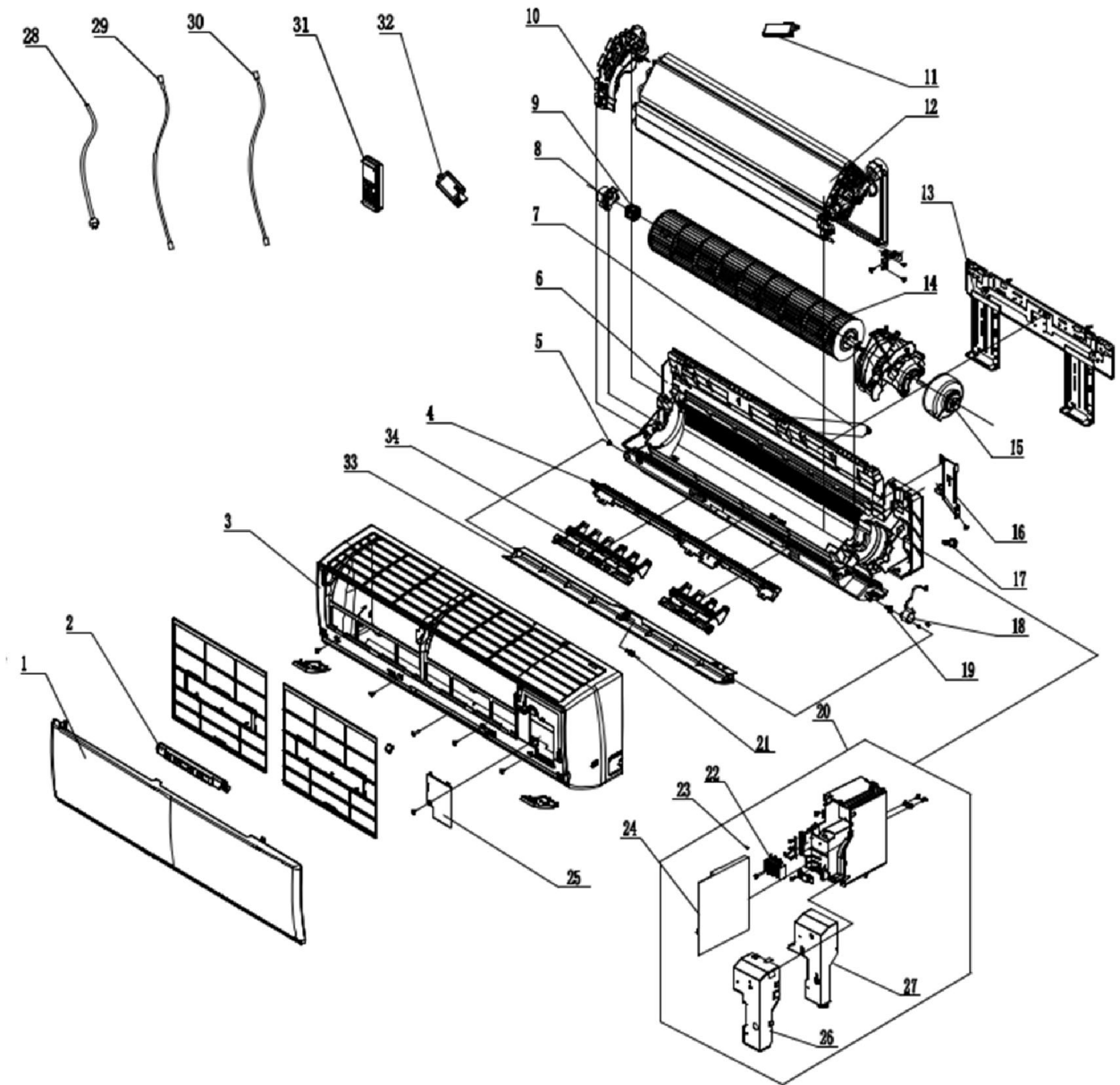
# ASH-09BIF2 OUTDOOR



No	Description	Part Code	Note	Qty	Price Code
<b>MODEL: ASH-09BIF2 Wall mounted unit: OUTDOOR</b>					
1	Electric Box Assy	100002061319		1	BH
2	Electric Box Sub-Assy	017007060214		1	BF
3	Main Board	300027060176		1	BE
4	Reactor	43130184		1	AS
5	Terminal Board	422000060016		1	AH
6	Wire Clamp	71010103		2	AB
7	Front Grill	22413043		1	AL
8	Front Panel Assy	0153304810		1	AU
9	Axial Flow Fan	10333004		1	AM
10	Chassis Sub-assy	017000060096P		1	AQ
11	Brushless DC Motor	1501308511		1	AX
12	Top Cover Sub-Assy	000051060006		1	AM
13	Motor Support	01703104		1	AL
14	Condenser Assy	011002060205		1	BC
15	Rear Grill	01473009		1	AF
16	Electronic Expansion Valve	none		0	-
17	Valve	07100003		1	AK
18	Big Handle	262334332		1	AE
19	Cut off Valve	071302391		1	AM
20	Valve Support	0171314201P		1	AE
21	Right Side Plate Sub-Assy	0130317801		1	AL
22	4-way Valve Assy	030152060087		1	AV
23	Clapboard Sub-Assy	0123338502		1	AK
24	Magnet Coil	4300040050		1	AM
25	Compressor and Fittings	009001060050		1	BK
26	Drainage Connector	06123401		1	AA

**The data are subject to change without notice.**

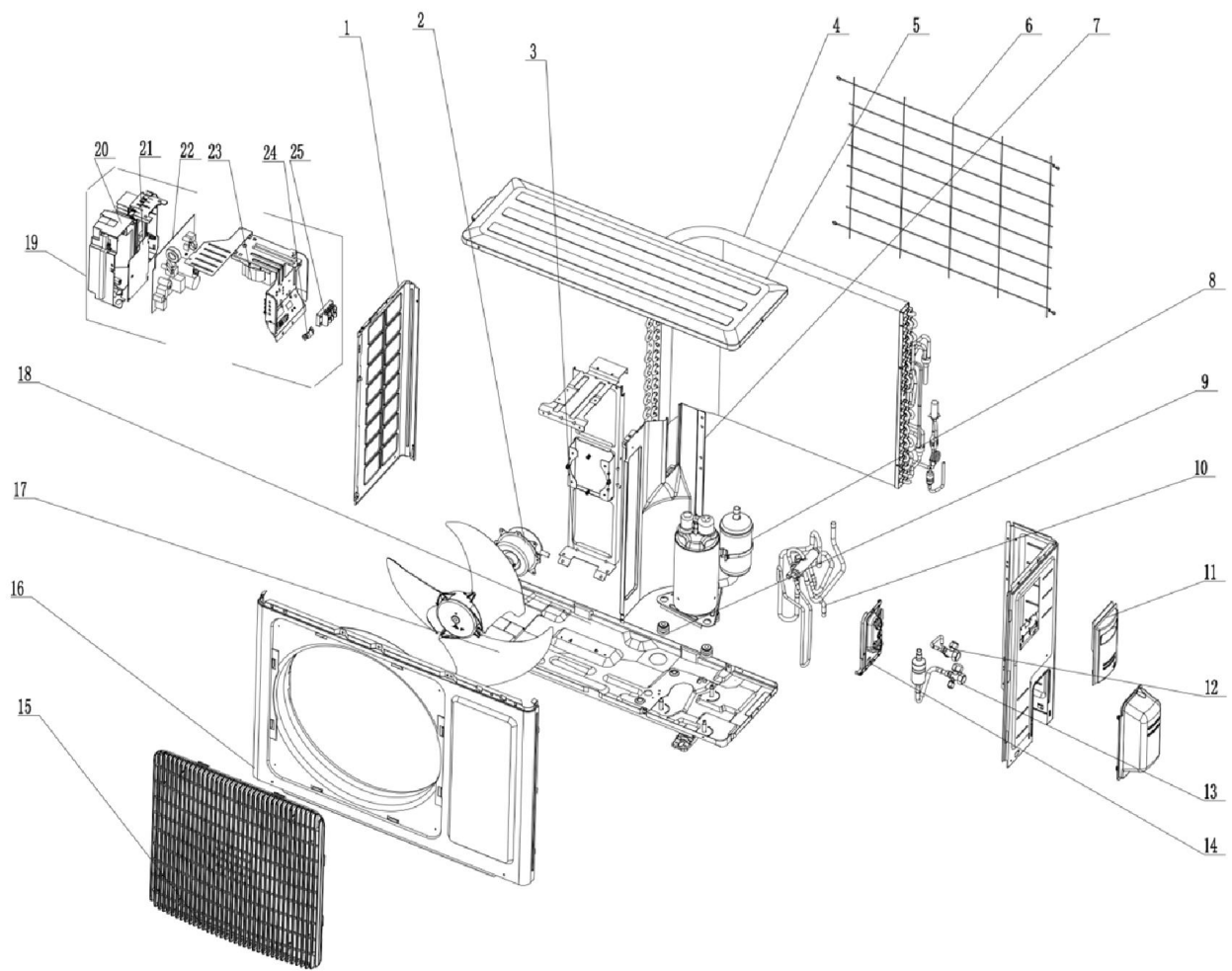
ASH-13BIF2 INDOOR



No	Description	Part Code	Note	Qty	Price Code
<b>MODEL: ASH-13BIF2 Wall mounted unit: INDOOR</b>					
1	Front Panel	27230009457		1	AN
2	Display Board	300001000081		1	AR
3	Front Case Assy	00000200045		1	AQ
4	Helicoid Tongue	26112436		1	AE
5	Left Axile Bush	10512037		1	AB
6	Rear Case assy	00000100092		1	AW
7	Drainage Hose	05230014		1	AD
8	Ring of Bearing	26152022		1	AC
9	O-Gasket sub-assy of Bearing	76512051		1	AC
10	Evaporator support	24212179		1	AE
11	Cold Plasma Generator	1114001603		1	AP
12	Evaporator Assy	011001060162		1	BC
13	Wall Mounting Frame	01252484		1	AK
14	Cross Flow Fan	10352056		1	AN
15	Fan Motor	15012146		1	AX
16	Connecting pipe clamp	2611216401		1	AB
17	Rubber Plug (Water Tray)	76712012		1	AC
18	Stepping Motor	1521210108		1	AG
19	Crank	73012005		1	AB
20	Electric Box Assy	100002062377		1	-
21	Axile Bush	10542036		1	AB
22	Terminal Board	42011233		1	AE
23	Jumper	4202021917		1	AA
24	Main Board	300002060230		1	AY
25	Electric Box Cover Sub-Assy	0140206501		1	AD
26	Shield Cover of Electric Box Cover	01592150		1	AD
27	Electric Box Cover	2011220701		1	AD
28	Power Cord	none		0	-
29	Connecting Cable	none		0	-
30	Connecting Cable	4002052317		1	AN
31	Remote Control	305001060023_L41423		1	-
32	Test Board Assy	000409000001_L41423		1	-
33	Guide Louver	1051293101		1	AF
34	Air Louver (Auto)	10512727		1	AB

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# ASH-13BIF2 OUTDOOR

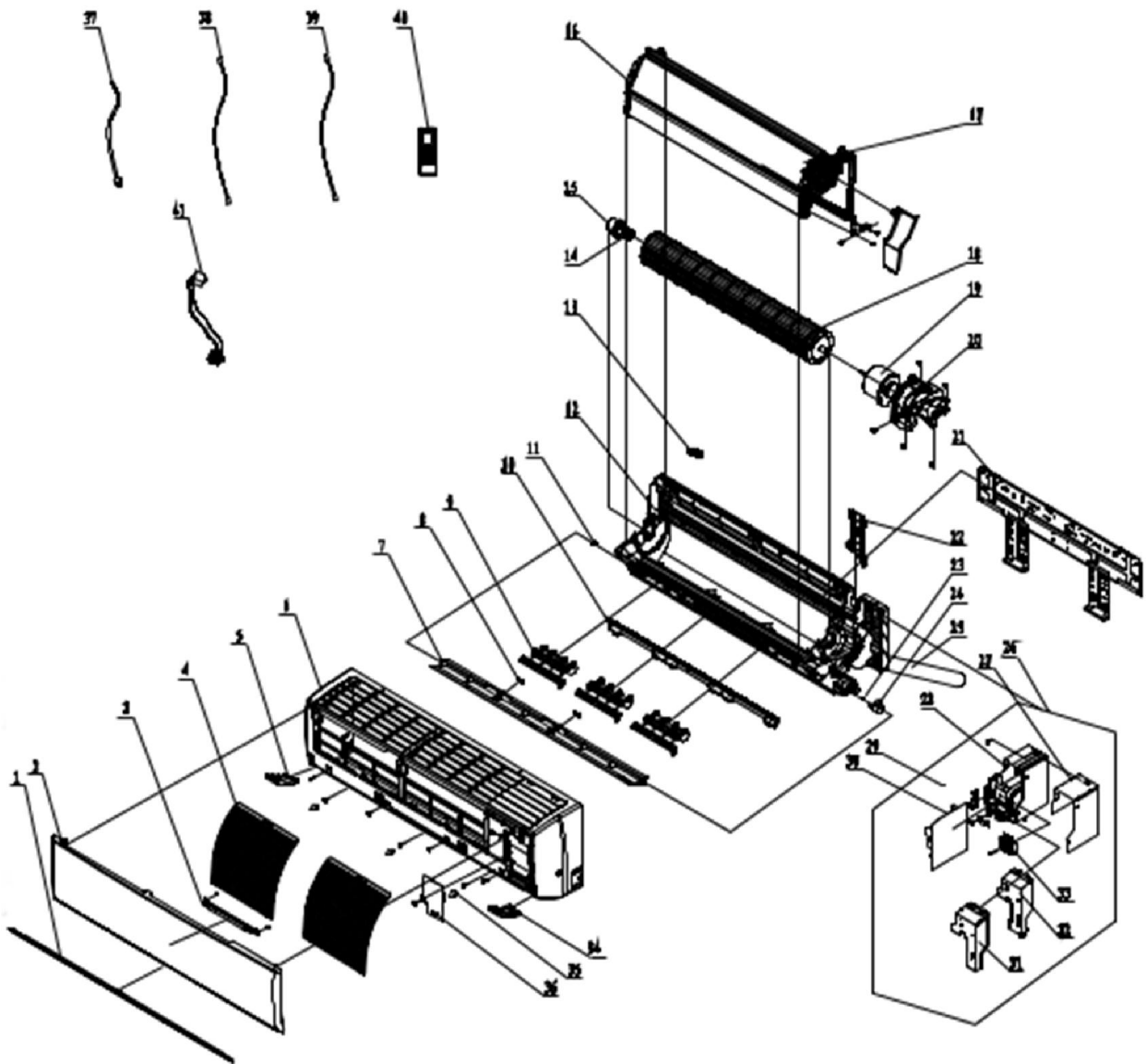


No	Description	Part Code	Note	Qty	Price Code
<b>MODEL: ASH-13BIF2 Wall mounted unit: OUTDOOR</b>					
1	Left Side Plate	01303200P		1	AL
2	Brushless DC Motor	1501308511		1	AX
3	Motor Support	01703136		1	AL
4	Condenser Assy	011002060182		1	BE
5	Top Cover Sub-Assy	000051060003		1	AP
6	Rear Grill	01475014		1	AG
7	Clapboard Sub-Assy	01233180		1	AK
8	Compressor and Fittings	009001060066		1	BH
9	Compressor Gasket	009012000027		3	-
10	4-way Valve Assy	030152060069		1	AV
11	Big Handle	2623343106		1	AE
12	Cut off Valve	07130239		1	AH
13	Cut off Valve	071302391		1	AM
14	Valve Support	0171314201P		1	AE
15	Front Grill	22413044		1	AL
16	Front Panel Assy	0153305205		1	AU
17	Axial Flow Fan	10333011		1	AN
18	Base Plate Sub-Assy	017000060080P		1	AR
19	Electric Box Assy	100002061044		1	BH
20	Electric Box Sub-Assy	017007060170		1	BF
21	Filter Board	none		0	-
22	Main Board	300027060161		1	BE
23	Reactor	43130184		1	AS
24	Wire Clamp	71010103		2	AB
25	Terminal Board	422000060016		1	AH

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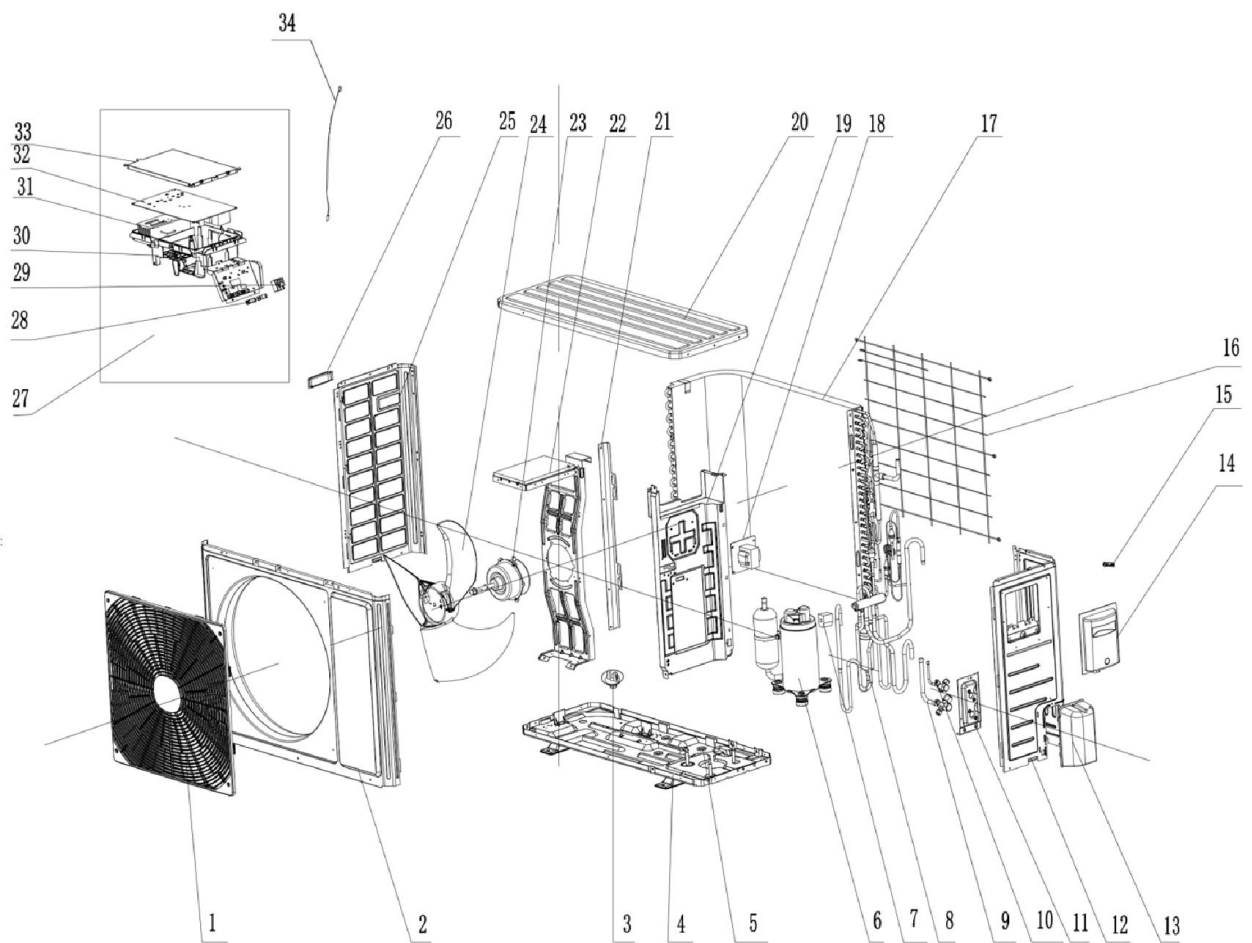
ASH-18BIF2 INDOOR



No	Description	Part Code	Note	Qty	Price Code
<b>MODEL: ASH-18BIF2 Wall mounted unit: INDOOR</b>					
1	Decorative Strip	none		0	-
2	Front Panel	27230009459		1	AN
3	Display Board	300001000081		1	AR
4	Filter Sub-Assy	1112208906		2	AD
5	Decorative Board (Left and Right)	20192662		1	AE
6	Front Case Assy	00000200042		1	AS
7	Guide Louver	1051276501		1	AF
8	Axile Bush	10542036		2	AB
9	Air Louver	10512736		1	AB
10	Helicoid Tongue	26112512		1	AE
11	Left Axile Bush	10512037		1	AB
12	Rear Case assy	00000100001		1	AY
13	Rubber Plug (Water Tray)	76712012		1	AC
14	O-Gasket sub-assy of Bearing	76512051		1	AC
15	Ring of Bearing	26152025		1	AC
16	Evaporator Support	24212177		1	AE
17	Evaporator Assy	011001000207		1	BE
18	Cross Flow Fan	10352060		1	AN
19	Fan Motor	1501214502		1	AX
20	Motor Press Plate	26112511		1	AE
21	Wall Mounting Frame	01362026		1	AK
22	Connecting pipe clamp	2611218801		1	AC
23	Crank	73012005		1	AB
24	Stepping Motor	1521240212		1	AG
25	Drainage Hose	05230014		1	AD
26	Electric Box Assy	100002062372		1	-
27	Lower Shield of Electric Box	01592139		1	AD
28	Electric Box	20112211		1	AG
29	Jumper	4202021921		1	AA
30	Main Board	300002060236		1	AY
31	Shield Cover of Electric Box	01592176		1	AD
32	Electric Box Cover	20112209		1	AD
33	Terminal Board	42011233		1	AE
34	Decorative Board (Right)	none		0	-
35	Screw Cover	2425201726		3	AB
36	Electric Box Cover2	20112210		1	AD
37	Power Cord	none		0	-
38	Connecting Cable	none		0	-
39	Connecting Cable	4002052317		1	AN
40	Remote Control	305001060023_L41423		1	-
41	Cold Plasma Generator	1114001602		1	AP

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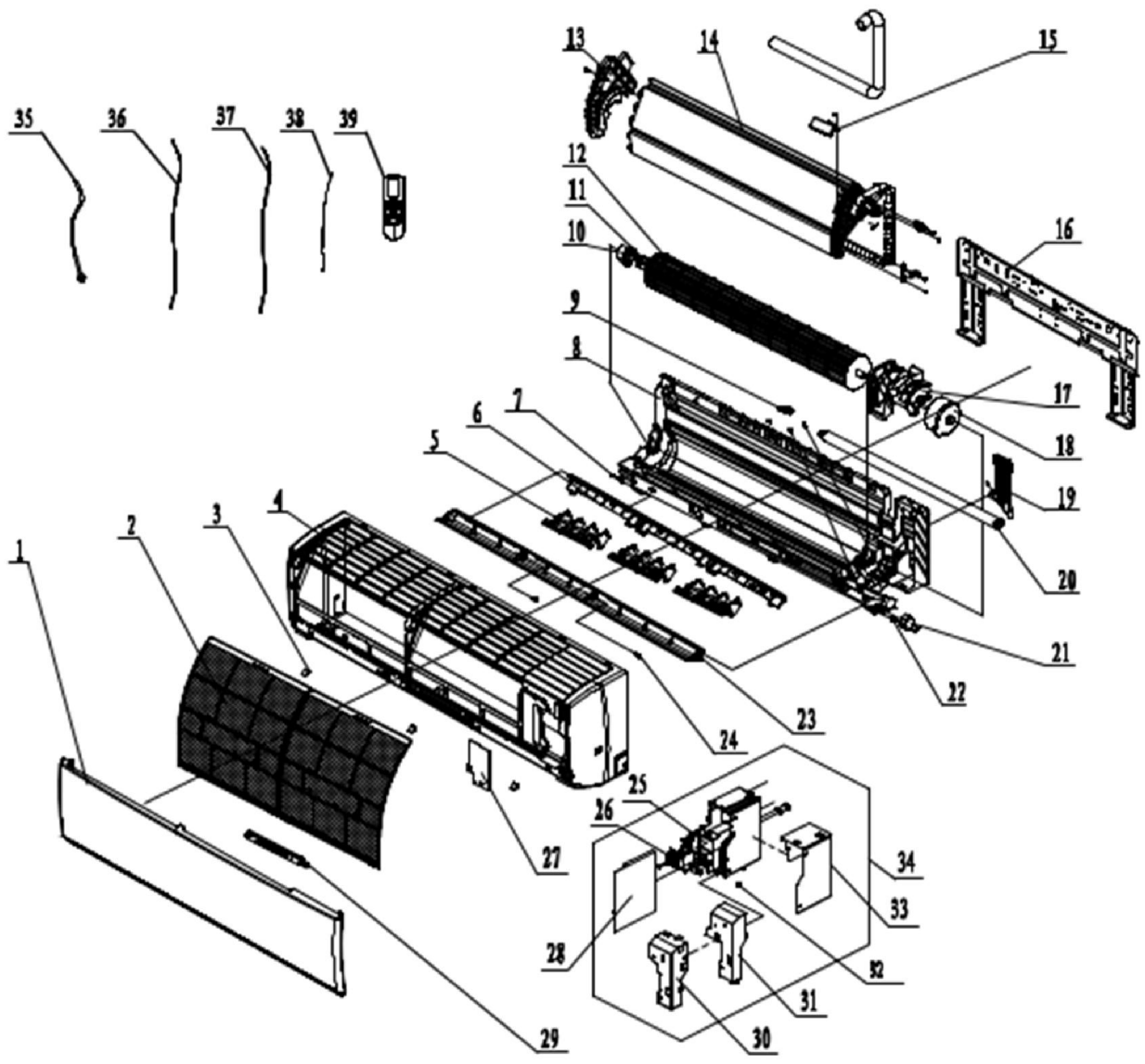
# ASH-18BIF2 OUTDOOR



No	Description	Part Code	Note	Qty	Price Code
<b>MODEL: ASH-18BIF2 Wall mounted unit: OUTDOOR</b>					
1	Front Grill	22415010		1	AM
2	Front Panel Assy	0000030002402		1	AX
3	Drainage Connector	06123401		1	AA
4	Chassis Sub-assy	02803270P		1	AW
5	Drainage hole Cap	06813401		1	AB
6	Compressor and Fittings	009001060006		1	BN
7	Electric Expand Valve Fitting	07200200001202		1	AN
8	4-way Valve Assy	030152060089		1	AZ
9	Cut off Valve Assy 1/2	07133774		1	AQ
10	Cut off Valve	0713506803		1	AR
11	Valve Support Assy	01715010P		1	AG
12	Right Side Plate Assy	0130329201		1	AQ
13	Valve Cover	22245002		1	AD
14	Handle	26233053		1	AB
15	Wiring Clamp	26115004		1	AB
16	Rear Grill	01473043		1	AH
17	Condenser Assy	011002060187		1	BQ
18	Reactor	none		0	-
19	Clapboard Assy	01233153		1	AN
20	Coping Sub-Assy	000051000017		1	AQ
21	Supporting Board(Condenser)	01795010		1	AF
22	Motor Support Sub-Assy	01705036		1	AP
23	Fan Motor	1501506402		1	BB
24	Axial Flow Fan	10335008		1	AQ
25	Left Side Plate	01305093P		1	AN
26	left handle	none		0	-
27	Electric Box Assy	100002061293		1	BN
28	Wire Clamp	71010003		1	AB
29	Terminal Board	422000060009		1	AG
30	Electric Box	20113027		1	AP
31	Radiator	49013060		1	AQ
32	Main Board	300027060400		1	BK
33	Insulated Board (Cover of Electric Box)	20113003		1	AF
34	Temperature Sensor	3900030901		1	AH

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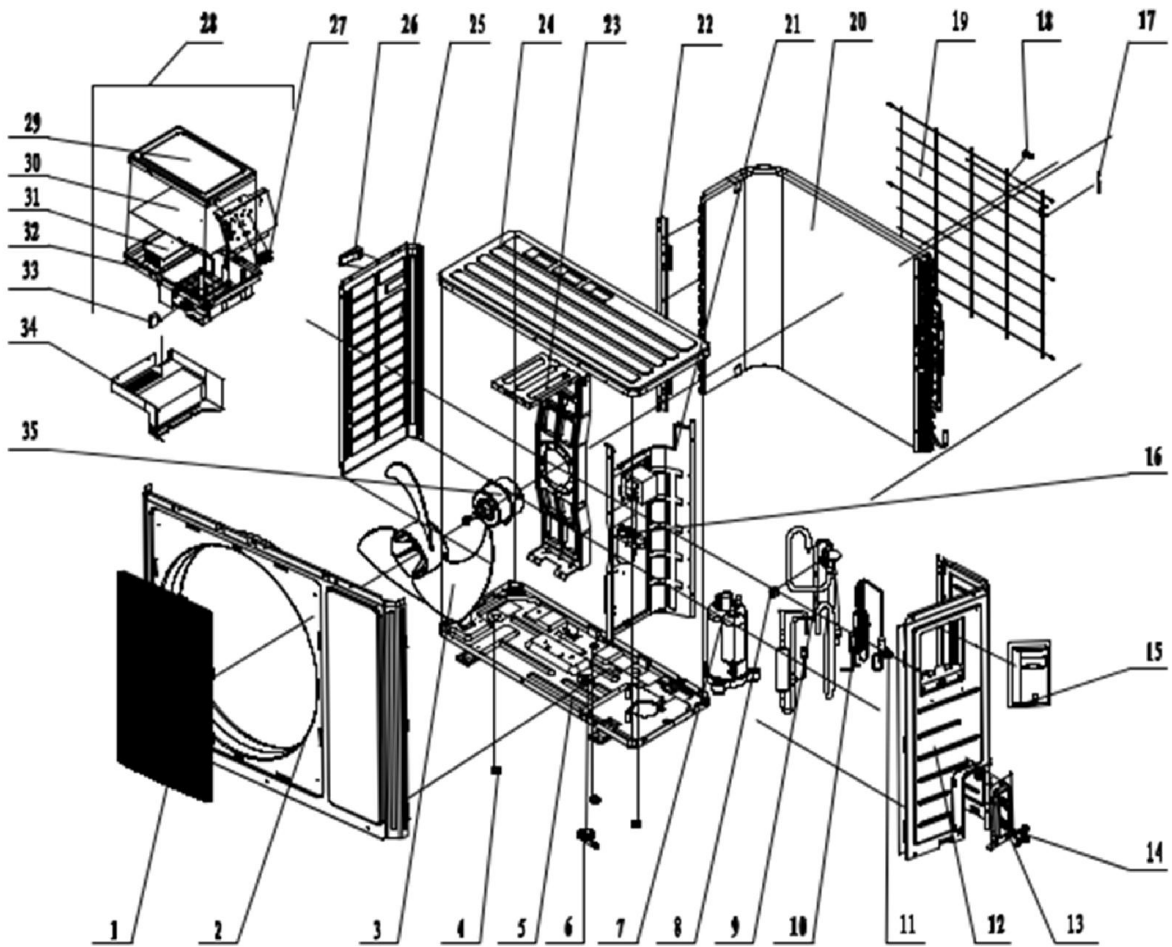
ASH-24BIF2 INDOOR



No	Description	Part Code	Note	Qty	Price Code
<b>MODEL: ASH-24BIF2 Wall mounted unit: INDOOR</b>					
1	Front Panel	27230009461		1	AN
2	Filter Sub-Assy	1101200703		2	AD
3	Screw Cover	2425245301		3	AB
4	Front Case Assy	00000200043		1	AT
5	Air Louver	10512744		1	AB
6	Helicoid Tongue sub-assy	26112384		1	AF
7	Left Axile Bush	10512037		1	AB
8	Rear Case assy	22202736		1	AY
9	Rubber Plug (Water Tray)	76712012		1	AC
10	Ring of Bearing	26152025		1	AC
11	O-Gasket sub-assy of Bearing	76512051		1	AC
12	Cross Flow Fan	10352057		1	AP
13	Evaporator Support	24212178		1	AE
14	Evaporator Assy	01100100007303		1	BH
15	Cold Plasma Generator	1114001602		1	AP
16	Wall Mounting Frame	01252229		1	AK
17	Motor Press Plate	26112515		1	AD
18	Fan Motor	15012145		1	AZ
19	Connecting pipe clamp	26112514		1	AC
20	Drainage Hose	0523001405		1	AD
21	Stepping Motor	1521240212		1	AG
22	Crank	73012005		1	AB
23	Guide Louver	1051232001		1	AF
24	Axile Bush	10542036		2	AB
25	Electric Box	2011221102		1	AG
26	Terminal Board	42011233		1	AE
27	Electric Box Cover2	20112210		1	AD
28	Main Board	300002060239		1	AY
29	Display Board	300001000081		1	AR
30	Shield Cover of Electric Box	01592176		1	AD
31	Electric Box Cover	20112209		1	AD
32	Jumper	4202021925		1	AA
33	Lower Shield of Electric Box	01592139		1	AD
34	Electric Box Assy	100002062378		1	-
35	Power Cord	none		0	-
36	Connecting Cable	4002052317		1	AN
37	Connecting Cable	none		0	-
38	Temperature Sensor	3900031302		1	AE
39	Remote Control	305001060023_L41423		1	-

**The data are subject to change without notice.**

ASH-24BIF2 OUTDOOR



No	Description	Part Code	Note	Qty	Price Code
<b>MODEL: ASH-24BIF2 Wall mounted unit: OUTDOOR</b>					
1	Front Grill	22415010		1	AM
2	Front Panel Assy	0000030002402		1	AX
3	Axial Flow Fan	10335008		1	AQ
4	Drainage Plug	none		0	-
5	Chassis Sub-assy	0120581601P		1	AW
6	Drainage Connector	06123401		1	AA
7	Compressor and Fittings	009001000195		1	BP
8	4-Way Valve	430004032		1	AX
9	4-Way Valve Assy	03073274		1	BB
10	Capillary Tube	03015737		1	AD
11	Cut off Valve	07130239		1	AK
12	Right Side Plate Assy	0130329207		1	AP
13	Valve Support Sub-Assy	01705046P		1	AF
14	Cut off Valve	07133844		1	AP
15	Handle	26233053		1	AB
16	Capacitor CBB65	none		0	-
17	Temperature Sensor	3900030902		1	AH
18	Wiring clamp	none		0	-
19	Rear Grill	01475020		1	AH
20	Condenser Assy	011002000244		1	BR
21	Clapboard Sub-Assy	01235081		1	AM
22	Condenser Support Plate	01795031		1	AE
23	Motor Support Sub-Assy	01705067		1	AP
24	Coping Sub-Assy	000051000017		1	AR
25	Left Side Plate	01305093P		1	AN
26	left handle	none		0	-
27	Terminal Board	422000060009		1	AG
28	Electric Box Assy	100002061454		1	BQ
29	Electric Box Cover	20125002		1	AK
30	Main Board	300027060182		1	BM
31	Radiator	4901521502		1	AT
32	Electric Box	20115003		1	AP
33	Capacitor CBB61	none		0	-
34	Electric box (fireproofing)	none		0	-
35	Fan Motor	1501506402		1	BB

**The data are subject to change without notice.**



# NOTE CONCERNING PROTECTION OF ENVIRONMENT

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This product must not be disposed of via normal household waste after its service life, but must be taken to a collection station for the recycling of electrical and electronic devices. The symbol on the product, the operating instructions or the packaging indicate such disposal procedures. The materials are recyclable in accordance with their respective symbols. By means of re-use, material recycling or any other form of recycling old appliances you are making an important contribution to the protection of our environment. Please ask your local council where your nearest disposal station is located.

## INFORMATION CONCERNING USED REFRIGERANT MEDIUM

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This unit is containing fluorinated gases included in the Kyoto protocol. The maintenance and the liquidation must be carried out by qualified personnel.

Type of refrigerant: R32

The quantity of the refrigerant: please see the unit label.

The value GWP: 675 (1 kg R32 = 0,675 t CO<sub>2</sub> eq)

GWP = Global Warming Potential



Appliance filled with flammable gas R32.

In case of quality problem or other please contact your local supplier or authorized service center.

**Emergency number: 112**

## PRODUCER

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SINCLAIR CORPORATION Ltd.

1-4 Argyll St.

London W1F 7LD

Great Britain

[www.sinclair-world.com](http://www.sinclair-world.com)

This product was manufactured in China (Made in China).

## REPRESENTATIVE

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Czech Republic

## TECHNICAL SUPPORT

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